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### Process intensification, Way to achieving extreme biologics volumetric productivity

On demand

#### Participants

**Xiao Pan, PhD** - Director of Bioprocessing, GenScript ProBio

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### Expanding facility capacity through seed train and N bioreactor intensification

On demand

#### Participants

**Charles Hill** - Field Applications Scientist, Repligen

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### Advanced chromatography system design increases yield and reduces deviations

On demand

#### Participants

**Steven Cates** - Chief Technology Officer, Repligen

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### New Data: A Better Way to Run CHO Cell Culture Experiments

On demand

The bench-scale bioreactor has been the workhorse of Chinese hamster ovary (CHO) cell culture process development for decades. However, running benchtop bioreactors requires significant resources, infrastructure, and staffing. Tubing assembly, sterilization, calibration, and other setup activities can take hours to days. Tear down, cleaning, and deactivation are similarly burdensome. There are potentially large associated costs to prepare or purchase media, carry seed trains, and maintain facilities. Most critically, running bioreactors may be an inefficient use of staff hired to focus on innovation, experiment design, and complex data analysis and not for daily sampling and monitoring trends. At the same time, consistent and expert laboratory operations remain essential to generating reproducible and reliable data.

To address these challenges, Culture Biosciences built a 250-mL bioreactor system that runs off site and in the cloud. Culture Biosciences' high-throughput bioreactor infrastructure can reproducibly execute CHO cell culture experiments with scalable results. The data presented here should give confidence to upstream bioprocess engineers that Culture Biosciences' cloud lab can be an effective resource for generating high-quality data to develop, optimize, and scale their cell culture processes. With access to more bioreactor capacity than ever before and advanced analytical software to generate insights faster, teams working with Culture Biosciences can spend more of their time focusing on what matters most: delivering quality bioproducts.

#### Key Takeaways:

Learn about a more efficient way to run cell culture experiments

See data showing how Culture Biosciences built a scalable and reproducible 250-mL cloud bioreactor system for cell culture development

Find out how upstream bioprocess scientists can use Culture Biosciences' bioreactor system and real-time data visualizations to get faster insights and get their product to market more quickly.

#### Participants

**Deborah Pascoe** - Vice President of Operations, Culture Biosciences

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### Manufacturing CRISPR RNPs for Clinical Applications

On demand

David Yoder, Ph.D., Aldevron Senior Manager of Product Strategy, discusses how Aldevron has defined the optimal conditions for complexing, characterizing, and storing CRISPR RNPs created using the company's research and GMP manufactured CRISPR/Cas proteins.

#### Participants

**David Yoder** - Senior Manager of Product Strategy, Aldevron

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### A TRANSFORMATIONAL PLATFORM THAT TRANSCENDS THE LIMITS OF LEGACY PROTEIN PRODUCTION TECHNOLOGIES- Dyadic Thermophilic Filamentous Fungus (C1 platform) Recombinant Production of Glycoprotein Antigen Vaccines, Antibodies & Other Therapeutic Protein Product - Mark Emalfarb, Dyadic International Inc, CEO"

3:20am - 4:20am

#### Participants

**Mark Emalfarb** - Chief Executive Officer, Dyadic International Inc

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### In-process control for pDNA production

4:20am - 4:50am

Global demand for pDNA production is at an all time high, due to increased need from Gene Therapy ramp-up. pDNA, as an enabling product, is critical in production of mRNA, AAV and other therapeutic vectors. Increasing yield and purity in the production of pDNA is a vital step in meeting such demand. Supporting reliable in-process control during pDNA purification, PATfix pDNA analytical platform is enabling rapid process development and optimization while providing a reliable analytical platform for production runs.

#### Participants

**Blaž Bakalar** - Product manager, BIA Separations a Sartorius company

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# SESSIONS

ON DEMAND SESSIONS - 19/09/2021

BioProcess International

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## Development and scale up of a manufacturing process for novel oral delivery of a traditional IV treatment

4:50am - 5:20am

Based in the UK, CPI is an RTO providing support to biopharmaceuticals and other advanced manufacturing industries often through multi-organisation collaborative programmes. A recent CPI collaborative project has been to support development of a treatment for the debilitating condition, Inflammatory Bowel Disease (IBD). Currently mAbs can be used to treat IBD such as Ulcerative Colitis and Crohn's. However, due to poor physicochemical stability, monoclonal antibodies (mAbs) are limited to parenteral delivery which can result in less than 1% of the drug reaching the target diseased site, limiting the efficacy of the treatment.

Through an Innovate UK funded collaboration, CPI was been working with Intract Pharma, a company offering novel oral delivery technologies in development of scalable manufacturing process for an innovative oral mAb treatment to IBD.

This case study demonstrates the breadth of CPI's capabilities and will update on the status of project in providing treatments for this debilitating disease

### Participants

**Julia Leach** - Senior Scientist, Analytical, Centre for Process Innovation Limited

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## Forced degradation workflows in late Discovery: making the feasible routine

5:20am - 5:50am

Our biologics early development group brings forced degradation to the later part of Discovery pipeline screening efforts. To be successful, we have miniaturized the process of forced degradation by focusing on mass spectrometry as our main analytical technique because of its multi attribute cross-examination and broad applicability across biologic formats. Miniaturization and automation allow us to interact with early-stage development projects and perform robust chemical liability risk assessment with ~2 mg of material. For ADC screening, we have developed a homogeneous cross-functional workflow with the small molecule analytics group to integrate analysis of drug-linker surrogates. Combining protein-centered and small molecule analysis allows for a comprehensive, timely and pipeline appropriate risk assessment of biologic candidates to facilitate data driven decision making in late Discovery and early Development.

### Participants

**Alayna Thompson** - Sr Research Scientist II, NBE ARD, AbbVie Inc

# SCHEDULE

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TIME	
12:00AM	<b>On demand</b> - Process intensification, Way to achieving extreme biologics volumetric productivity
1:00AM	<b>On demand</b> - Expanding facility capacity through seed train and N bioreactor intensification <b>On demand</b> - Advanced chromatography system design increases yield and reduces deviations <b>On demand</b> - New Data: A Better Way to Run CHO Cell Culture Experiments
2:00AM	<b>On demand</b> - Manufacturing CRISPR RNPs for Clinical Applications
3:00AM	<b>3:20am</b> - A TRANSFORMATIONAL PLATFORM THAT TRANSCENDS THE LIMITS OF LEGACY PROTEIN PRODUCTION TECHNOLOGIES-Dyadic Thermophilic Filamentous Fungus (C1 platform) Recombinant Production of Glycoprotein Antigen Vaccines, Antibodies & Other Therapeutic Protein Product - Mark Emalfarb, Dyadic International Inc, CEO"
4:00AM	<b>4:20am</b> - In-process control for pDNA production <b>4:50am</b> - Development and scale up of a manufacturing process for novel oral delivery of a traditional IV treatment
5:00AM	<b>5:20am</b> - Forced degradation workflows in late Discovery: making the feasible routine

# SESSIONS

PRE-CONFERENCE WORKSHOP DAY - 20/09/2021

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## Coffee and Registration

9:00am - 10:00am

## ROOM 257A: Single-Use Technologies for Cell and Gene Therapies

10:00am - 4:00pm

Pre-Conference Workshop - Single-Use Technologies for Cell and Gene Therapies

### Overview:

An Introduction to Single-Use Technologies and the specific attributes and quality needs when implementing Single-Use Technologies in Cell and Gene Therapy Manufacturing. BPI's training workshop will focus on the importance and the implementation of Single-Use technologies in production of manufacturing facilities. The format of the course includes valuable and unbiased classroom instruction by industry expert James Dean Vogel, P.E. With Mr. Vogel's assistance, course participants will experience the latest Single-Use products first hand during the lab portion of the course.

### Topics include:

- Brief Review of Cell and Gene Production Methods and Regulatory Considerations
- Single-Use Bioprocess Equipment - Materials of Construction
- Single-Use Advantages and Disadvantages
- Single-Use Requirements for Cell and Gene Therapies and Risks
- Single-Use Components available for Hands-On Demonstration

Attendees range from end-users, suppliers, sales and regulatory personnel who have a general understanding of the SUT industry and want to experience Single-Use products hands on!

### Instructor:

James Dean Vogel, P.E., Founder and Director,

The BioProcess Institute

## Participants

**James Dean Vogel** - Founder and Director, The BioProcess Institute

## ROOM 257B: Principles and Practices of CMC Analytics for Cell and Gene Therapy

10:00am - 4:00pm

Pre-Conference Workshop - Principles and Practices of CMC Analytics for Cell and Gene Therapy

**Course Objective:** This quick but comprehensive tutorial will provide an overview of the regulatory and quality principles that guide the analytical studies for all biological products, with emphasis on the specific elements applicable to complex modalities such as gene and cell therapy. Emerging best practices in analytical methods for characterization, comparability, release and stability testing of gene and cell therapy will be presented. The rationale behind the requirements, with supporting references, will be provided. Attendees to this class will receive electronic copies of all reference guidances and publications discussed in the class.

### Course Outline:

- Overview of CMC analytical regulatory deliverables for all biological products
- Specific additional guidances applicable to analytics of gene and cell therapy products
- Core principles of analytical characterization, comparability and control of complex biological products
- Practices for establishing the right 'analytical tool kit' for gene and cell therapy products
- Challenges in establishing product reference standards for use with complex biologics
- Emerging horizontal method standards for use with gene and cell therapy product analytical methods
- Key elements of compendial and non-compendial analytical methods lifecycles for biological products
- Quality requirements for documentation and data integrity of gene and cell therapy analytical studies
- Interactive Q&A with class speaker

### Primary Audience:

- Analytical R&D scientists engaged in development of gene or cell therapy products
- QC analysts performing release and stability testing of biological products
- Process development scientists involved in process changes (eg scale up, process transfer)
- QA reviewers of analytical study protocols and reports for biological products
- Regulatory affairs staff preparing CMC sections for gene and cell therapy products
- Contract organizations conducting analytical testing of complex biologics such as gene and cell therapy products
- Project managers seeking an overview of the analytical strategies necessary for complex biological products

### Instructor:

Nadine M. Ritter, Ph.D., President and Analytical Advisor, Global Biotech Experts, LLC

## Participants

**Nadine Ritter** - President and Analytical Advisor, Global Biotech Experts, LLC.

## ROOM 253C: Chairperson Opening Remarks

10:20am - 10:30am

Pre-Conference Workshop - Cell Line Development

## Participants

**Raja Srinivas** - Founder, Asimov

## ROOM 253C: High-throughput gene editing of CHO-K1 cells using Cas-CLOVER

10:30am - 11:00am

Pre-Conference Workshop - Cell Line Development

CHO cells are commonly used as the workhorse in protein biologic platforms. New advances in gene editing technology have provided the means to efficiently edit mammalian genomes with few off-target effects. We utilized the new gene editing technology, Cas-CLOVER (Demeetra), to edit thirty individual CHO-K1 host cell lines with different characteristics. This yielded edited clones that were confirmed by orthogonal methods.

## Participants

**Tiffany McLamarrah** - Scientist, Sanofi

### ROOM 253C: High Throughput Upstream Processing and Quality Analysis via Microfluidic Capillary Electrophoresis

11:00am - 11:30am

Pre-Conference Workshop - Cell Line Development

Characterization and quantification of biologics, such as monoclonal antibodies (mAbs), during production from cell cultures is essential to ensure that critical quality attributes (CQAs) are achieved. Cell culture production teams must determine which of their samples best meet these CQAs before moving to manufacturing. Often, the quality of samples is compromised during production (i.e. low yield, aggregation, fragmentation). Therefore, it is valuable to utilize strong analytical methods and instrumentation to help cell culture teams monitor biologic production and accurately characterize their samples. PerkinElmer provides a suite of instruments and assays that allow researchers to precisely and reproducibly characterize their biologics during and after production. Utilizing capillary gel electrophoresis (CGE) and capillary zone electrophoresis (CZE), PerkinElmer's LabChip® GXII Touch™ Protein Characterization System provides high throughput characterization of proteins and nucleic acids in as little as 42 seconds per sample, delivering data comparable to other methods of quantitation with as much as 70x increase in throughput. The system has been applied to measure yield, purity, aggregation, fragmentation, charge variation, and glycosylation profiles of numerous biological samples, including mAbs and Adeno-associated viruses (AAVs). Altogether, the microfluidic capillary electrophoresis system from PerkinElmer offers quick, accurate and reliable characterization of biologics at any stage of production.

#### Participants

**James Geiger** - Field Application Scientist, PerkinElmer, USA

#### Networking Break

11:30am - 12:00pm

Pre-Conference Workshop - Cell Line Development

### ROOM 253C: Cell Line Development and Engineering for Novel Modalities

12:00pm - 12:30pm

Pre-Conference Workshop - Cell Line Development

Novel modalities of Biologics have emerged in many therapeutical areas due to their unique chemical/ physical structure advantages as well as efficacies. However, specific challenges also existed for these types of molecules because of their non-natural structure. A case study will be provided for an unique fusion protein to demonstrate the successful approaches from both cell engineering and process optimization perspectives.

#### Participants

**Lianchun Fan, Ph D., Remote - Live with Q & A** - Director of Cellular and Molecular Biology, Bioprocess Development, Abbvie Bioresearch Center

### ROOM 253C: Providing increased assurance of clonality and clone stability in production cell lines

12:30pm - 1:00pm

Pre-Conference Workshop - Cell Line Development

The assurance of clonality and clone stability can be achieved through many approaches. Genetic studies including Targeted Locus Amplification technology, gene copy number analysis and high-throughput single cell qPCR together with flow cytometry-based intracellular staining method can provide direct evidence for clonal derivation, homogeneity and genetic stability.

#### Participants

**Lina Chakrabarti** - Senior Manager, R & D, Astrazeneca

### ROOM 253C: An Integrated Data Approach For More Assured, Decision Making In Cell Line Development.

1:00pm - 1:30pm

Pre-Conference Workshop - Cell Line Development

When selecting techniques for single-cell seeding, capturing evidence for assurance, measuring growth monitoring and assays for lead clone selection, CLD scientists have a wide range of instruments and vendors to consider. Individually, each has its pros and cons in terms of workflow and the quality of the evidence generated for Assurance purposes. Reporting on the same clone at multiple points in the process offers significant benefits in providing evidence that the colony was clonally derived as is favoured by Regulatory bodies. This can include evidence captured at time of seeding then again at Day0 and subsequent days. Furthermore, linking early titer to cell growth can provide a further level of internal process control as a form of continual verification.

However, when using multiple instruments from multiple vendors, varying levels of data quality, data security and formats generates a weakness in the Quality chain. Furthermore, it can be challenging to adequately control quality of process when consolidating data onto spreadsheets where the risk of "copy and paste" errors is high, not to mention time-consuming.

Single instruments that perform multiple aspects of CLD or single-vendor approaches that inherently integrate data under one unifying data management system can strengthen the quality of the data package, minimising risks of errors and save considerable work for lab scientists.

In this presentation a summary of recent developments in multi-assay / multi-time point instruments will be presented and the pros / cons of Single Vendor discussed in the context of the quality of data package delivery and time savings.

#### Participants

**Ray Davis** - Consultant, RuffLife Consulting

#### Lunch

1:30pm - 2:30pm

Pre-Conference Workshop - Cell Line Development

# SESSIONS

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## ROOM 253C: Effective Strategies To Help Speed Up Cell Line Development

2:30pm - 3:00pm

Pre-Conference Workshop - Cell Line Development

The generation of cell lines producing therapeutic proteins in pharmaceutical industry is an important step in the process development required for Biologics production. Different procedures and technologies can be used to generate cell lines with high titer and desired product characteristics. Here, we will present some of the challenges in the process and what strategies can be used to overcome them to help speeding up timeline.

### Participants

**Eva Rubio-Marrero, Ph.D.** - Senior Scientist, Bristol Myers Squibb

## ROOM 253C: Celltheon SMART Platform for DEPs: Scale-up in 200L Allegro STR

3:00pm - 3:30pm

Pre-Conference Workshop - Cell Line Development

Establishing a platform for developing and manufacturing therapeutic proteins that ensures predictable productivity and product quality will eliminate bottlenecks and in tech transfer. The Celltheon SMART Technology Platform in combination with Pall Biotech's manufacturing equipment addresses bottlenecks in tech transfer by accelerating time from cDNA to RCB within 4 months and ensuring scalability between 3L to 200L pilot scale with a pre-defined upstream and downstream processing platform for monoclonal antibodies and difficult to express proteins. The Celltheon SMART Technology Platform is a scalable mammalian expression system that includes novel expression elements and optimized CT-CHO cells. The Celltheon SMART Technology Platform results in homogenously high-expressing clones that are 4-6 fold higher than cell lines generated from unoptimized platforms and are stable for >121 generation. The Pall Allegro STR single-use bioreactors are optimally engineered to increase kLa and P/V, ensuring that scalability parameters are not limited in commercial production. In this case study, Celltheon demonstrates a workflow established with the Celltheon SMART Technology Platform in developing an RCB followed by scale-up to demonstrate reproducible productivity and product quality from 3L bench-scale bioreactor to pilot scale in the 200L Allegro STR single-use bioreactor.

Participants will learn about:

- Improvements in current mammalian expression platforms for difficult to express proteins (DEPs)
- Cell line development and scalability workflows
- Key features and advantages of using the Allegro STR Bioreactors

### Participants

**Divya Goel** - Technology and Business Development, Celltheon

## ROOM 253C: PANEL: Speeding Up Cell Line Development via Workflow Optimization Techniques and Technologies

3:30pm - 4:00pm

Pre-Conference Workshop - Cell Line Development

- Workflow tips to speed up Cell Line Development
- What are the different selection criteria?
- How do bispecific and fusion protein workflows differ to mabs?
- Thoughts on Pools of Clones for Phase 1 and beyond?
- Is the workflow goal clone selection?
- Successes and thoughts on targeted integration?
- What would be your ideal piece of technology?
- Technologies which allow for automation, high-throughput or online monitoring?
- Can resources be reduced?
- How much testing of candidate cell lines?
- Do you do sequence variance analysis early to prevent an unstable cell bank?

### Participants

**Eva Rubio-Marrero, Ph.D.** - Senior Scientist, Bristol Myers Squibb

**Tiffany McLamarrah** - Scientist, Sanofi

**Jean Qiu** - Chief Technical Officer, Founder, Nexcelom

**Divya Goel** - Technology and Business Development, Celltheon

**Raja Srinivas** - Founder, Asimov

## Cytiva Welcome Reception

4:00pm - 5:00pm

Cytiva is excited to meet everyone in person again! To celebrate we are hosting a beer, wine and Bavarian pretzel reception in our Welcome Lounge located outside of registration from 4pm-5pm on Monday, September 20. We look forward to seeing you.

# SCHEDULE

PRE-CONFERENCE WORKSHOP DAY - 20/09/2021

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TIME	PRE-CONFERENCE WORKSHOP - CELL LINE DEVELOPMENT	PRE-CONFERENCE WORKSHOP - PRINCIPLES AND PRACTICES OF CMC ANALYTICS FOR CELL AND GENE THERAPY	PRE-CONFERENCE WORKSHOP - SINGLE-USE TECHNOLOGIES FOR CELL AND GENE THERAPIES
9:00AM	9:00am - Coffee and Registration	9:00am - Coffee and Registration	9:00am - Coffee and Registration
10:00AM	10:20am - ROOM 253C: Chairperson Opening Remarks 10:30am - ROOM 253C: High-throughput gene editing of CHO-K1 cells using Cas-CLOVER	10:00am - ROOM 257B: Principles and Practices of CMC Analytics for Cell and Gene Therapy	10:00am - ROOM 257A: Single-Use Technologies for Cell and Gene Therapies
11:00AM	11:00am - ROOM 253C: High Throughput Upstream Processing and Quality Analysis via Microfluidic Capillary Electrophoresis 11:30am - Networking Break		
12:00PM	12:00pm - ROOM 253C: Cell Line Development and Engineering for Novel Modalities 12:30pm - ROOM 253C: Providing increased assurance of clonality and clone stability in production cell lines		
1:00PM	1:00pm - ROOM 253C: An Integrated Data Approach For More Assured, Decision Making In Cell Line Development. 1:30pm - Lunch		
2:00PM	2:30pm - ROOM 253C: Effective Strategies To Help Speed Up Cell Line Development		
3:00PM	3:00pm - ROOM 253C: Celltheon SMART Platform for DEPs: Scale-up in 200L Allegro STR 3:30pm - ROOM 253C: PANEL: Speeding Up Cell Line Development via Workflow Optimization Techniques and Technologies		
4:00PM	4:00pm - Cytiva Welcome Reception	4:00pm - Cytiva Welcome Reception	4:00pm - Cytiva Welcome Reception

# SESSIONS

CONFERENCE DAY 1 - 21/09/2021

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## Coffee and Registration

7:00am - 8:00am

## BALLROOM WEST: Conference Opening and Welcome

8:00am - 8:15am

Keynote Session

### Participants

**Muthiah (Mano) Manoharan, PhD** - Senior Vice President of Drug Discovery, Alnylam Pharmaceuticals, Inc.

## BALLROOM WEST: Keynote Presentation: RNAi Therapeutics: Past, Present, and (Mostly) Future

8:15am - 9:00am

Keynote Session

As we approach the 20 year anniversary of its first description in mammalian cells, RNAi has now emerged as a whole new class of medicines. With 4 marketed products and over a dozen programs in clinical development, Alnylam aims to continue to harness RNAi therapeutics for human health. An update will be provided on the past, present, and future efforts to bring RNAi therapeutics to patients.

### Participants

**John Maraganore, PhD, Remote** - Live with Q & A - Chief Executive Officer, Alnylam Pharmaceuticals, Inc

## BALLROOM WEST: Keynote Presentation: My Long Road from the 2'-5' Oligos to the mRNA Vaccine

9:00am - 9:45am

Keynote Session

Different types of RNA are weapons to fight against viruses. Inhibition of the viral replication can be achieved directly using 2'-5'-linked oligonucleotide that activates RNaseL, which degrades viral RNA. Long double-stranded RNA induce interferon with strong antiviral activity. Vaccination using nucleoside-modified mRNA encoding the viral antigen, and formulated in lipid nanoparticles induces humoral and cellular immune responses and provides protection against viral infection.

### Participants

**Katalin Karikó, PhD** - Senior Vice President RNA Protein Replacement Therapy, BioNTech

## Multiple Rooms: Refreshment Break and Morning Technology Workshops

9:45am - 10:25am

9:45-10:25am

### Room 257AB: Strategies for stepwise implementation of process intensification (PI) in downstream bioprocessing for existing and new processes/facilities (BREAKFAST INCLUDED)

As biological product pipelines become diverse, productivity demands and cost pressures are increasing. Future bio-manufacturing facility networks must be flexible to manage varying clinical and commercial molecule demands, accommodate innovative platforms, simplify technology transfers of various molecule types while maintaining a lower capital and operational cost of goods (COGs). Process Intensification (PI) is a practical approach to accelerating drug development, increasing productivity, reducing footprint, and improving quality. The talk defines the market trends, and process/business needs driving manufacturers to evaluate and implement process intensification. Though the advantages of platform intensification are becoming well known across the industry, this presentation would also cover how a stepwise implementation of process intensification downstream would be best suited for bio manufacturers to significantly enhance productivity and throughput while achieving cost-effectivity in their existing facilities/processes.

*Elliot Haimes, Field Applications Specialist for Chromatography, Sartorius*

9:55-10:25am

### Room 253AB: Rapid AAV titer quantification using a fully automated and scalable dPCR workflow

As gene therapies grow in numbers and scale, core technologies must keep pace with demands by providing the speed and throughput necessary for advancement. The QIAcuity Digital PCR technology exceeds these needs by offering comparable data to existing dPCR methods while delivering the walk-away automation, rapid time to results and unparalleled throughput required in the biomanufacturing environment.

*A'Drian Pineda, Sr. Business Development Manager, digital PCR, QIAGEN*

### Participants

**Elliot Haimes** - Field Applications Specialist for Chromatography, Sartorius

**A'Drian Pineda** - Senior Business Development Manager, BioPharma, dPCR, NA, QIAGEN

## ROOM 253AB: Chairperson's Remarks

10:25am - 10:30am

Cell Culture and Upstream Processing

### Participants

**Raja Srinivas** - Founder, Asimov

## ROOM 258 C: Chairperson's Remarks

10:25am - 10:30am

Recovery & Purification

### Participants

**Duncan Low** - Executive Consultant, Claymore Biopharm

## ROOM 210 B: Chairperson's Remarks

10:25am - 10:30am

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Chris Gemmiti, Ph.D.** - Executive Director of Technical Operations; Head of Early Stage CMC and Product Launch Programs, CRISPR Therapeutics

## ROOM 253 C: Chairperson's Remarks

10:25am - 10:30am

Intensified and Continuous Processing

### Participants

**Priyanka Gupta** - Head of Market Entry Strategy, Sartorius

**Mandar Dixit** - Head of Value Chain Services, Sartorius Stedium Biotech

## ROOM 253 C: Chairperson's Remarks

10:25am - 10:30am

Analytical & Quality

### Participants

**Priyanka Gupta** - Head of Market Entry Strategy, Sartorius

**Mandar Dixit** - Head of Value Chain Services, Sartorius Stedium Biotech

## ROOM 210A: Chairperson's Opening Remarks:

10:25am - 10:30am

Cell Therapy

### Participants

**Shashi Murthy, PhD** - Founder & CTO, Flaskworks



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## ROOM 210B: Chairperson's Opening Remarks:

10:25am - 10:30am

Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

### Participants

**Chris Gemmiti, Ph.D.** - Executive Director of Technical Operations; Head of Early Stage CMC and Product Launch Programs, CRISPR Therapeutics

## ROOM 210C: Chairperson's Opening Remarks:

10:25am - 10:30am

In Vivo Gene Therapy

### Participants

**Jorge Santiago-Ortiz, Ph.D.** - Director, Process Development, BioCentriq, USA

## ROOM 253AB: Correlation of Online and Offline Techniques to Measure CHO Cell Health for Early Detection and Control of Cell Stress

10:30am - 11:00am

Cell Culture and Upstream Processing

Advances in automated bioreactor sampling and machine learning for imaged-based cell analysis have significantly improved our ability to quantify and monitor changes in cell health for bioprocessing development. Here we describe leveraging multiple methods of measuring cell health including the Canty cell imager with Flownamics SegFlow autosampler, biocapacitance probes, image-based and flow cytometry, and standard trypan blue-based quantitation to develop more representative models for online or at-line monitoring.

### Participants

**Kyle McHugh** - Scientist, Bristol-Myers Squibb

## ROOM 258 C: Extracellular Vesicles: Strategies for Their Engineering and Scalable Purification and Fractionation

10:30am - 11:00am

Recovery & Purification

- An overview of extracellular vesicles as tools for drug delivery
- Labelling and loading strategies for extracellular vesicles
- Chromatographic separation of differing extracellular vesicle populations

### Participants

**Dan Bracewell, Ph.D., Remote - Live with Q & A** - Professor of Bioprocess Analysis, University College London

## ROOM 210 B: Scale Up & Manufacture of CRISPR Gene Edited Hematopoietic Stem Cell (eHSC) Therapies for AML

10:30am - 11:00am

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Sadik H. Kassim** - Chief Technology Officer, Vor Biopharma

## ROOM 253 C: New Bioprocess Tools and Designs towards the Continuous Purification of Viral Vectors for Gene Therapy

10:30am - 11:00am

Intensified and Continuous Processing

### Participants

**Stefano Menegatti** - Associate Professor, North Carolina State University, USA

## ROOM 253 C: New Bioprocess Tools and Designs towards the Continuous Purification of Viral Vectors for Gene Therapy

10:30am - 11:00am

Analytical & Quality

### Participants

**Stefano Menegatti** - Associate Professor, North Carolina State University, USA

## ROOM 253AB: Correlation of Online and Offline Techniques to Measure CHO Cell Health for Early Detection and Control of Cell Stress

10:30am - 11:00am

Speed from Gene to Market

Advances in automated bioreactor sampling and machine learning for imaged-based cell analysis have significantly improved our ability to quantify and monitor changes in cell health for bioprocessing development. Here we describe leveraging multiple methods of measuring cell health including the Canty cell imager with Flownamics SegFlow autosampler, biocapacitance probes, image-based and flow cytometry, and standard trypan blue-based quantitation to develop more representative models for online or at-line monitoring.

### Participants

**Kyle McHugh** - Scientist, Bristol-Myers Squibb

## Please move to another track

10:30am - 11:00am

Cell Therapy

- Consistent, simple, and cost-effective incorporation into products
- What does it mean for product development?
- What are the quality specifications?

## ROOM 210B: Scale Up & Manufacture of CRISPR Gene Edited Hematopoietic Stem Cell (eHSC) Therapies for AML

10:30am - 11:00am

Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

### Participants

**Sadik H. Kassim** - Chief Technology Officer, Vor Biopharma

## ROOM 210C: A Simple and Robust AAV Manufacturing System to Achieve High Titer And Quality Gene Therapy Vector

10:30am - 11:00am

In Vivo Gene Therapy

A basic system introduction, Bac-to-AAV vector system. Manufacturing process and results: a. extra rAAV titer, 100-fold higher than any system so far in the industry, b. simple and fast, c. robust, good quality consistency and d. extra viral safety profile to animal/human cell system. This system is several clinical phase III demonstrated systems and thousands of users are now using this system. This system is simple and robust which delivers to vectors very fast from idea to clinical. The system provides an extra viral safety profile.

### Participants

**Shenjiang (Shawn) Liu, Remote - Live with Q&A** - President & CEO, Avirmax Inc.

## ROOM 253AB: Evaluation of an Online PAT Co-Laboratory for Rapid Process Development

11:00am - 11:30am

Cell Culture and Upstream Processing

Accelerated process development requires rapid decision-making capabilities. Current offline sample testing approaches have long data turn-around times (TAT), are expensive and require extensive resources. PAT technology enables real time/right time testing resulting in improved process control and process knowledge while minimizing FTE resources. A cross-functional team comprising upstream, downstream engineers and analytical scientists successfully developed a non-GMP bench scale bioreactor model with online purification and product quality testing. Attributes monitored include process performance, titer, aggregation, charge variants, and post-translational modifications (PTMs). Results from traditional bench scale model (offline methods) were compared to online methods. Comparative results, a 10x reduction in data TAT, and >65% reduction in FTE resources per testing panel was observed compared to conventional testing. This co-laboratory model will be employed for future bench scale and pilot scale development enabling acceleration of product development activities.

### Participants

**Katrina Janiszewski** - Development Specialist II, Takeda

## ROOM 258 C: Development of ADC Purification Tool Box to Address Manufacturing Challenges

11:00am - 11:30am  
Recovery & Purification

Butyl Sepharose HP has been used in ADC purification processes. However, efficient DAR separation can be quite challenging, and processing times are long due to the compressible nature of the resin matrix. To address these challenges, A unique POROS-Ethyl chromatography process was successfully developed to isolate the DAR species of an ADC having the structure of Ab-mc-vc-PABC-MMAE. Given its superior ability to separate DAR species and more favorable pressure-flow properties, POROS-Ethyl is an excellent addition to ADC HIC purification toolbox.

### Participants

**Dr Lihua Yang, Remote - Live with Q & A** - Principal Scientist, Bioprocess Development, AbbVie

## ROOM 210 B: Spotlight Presentation - Oxford Biomedica

11:00am - 11:30am  
Manufacturing Strategy & Bioprocessing 4.0

## ROOM 253 C: On-Line Monitoring of Metabolites and Glycosylation in High Cell Density Perfusion Process

11:00am - 11:30am  
Intensified and Continuous Processing

### Participants

**Veronique Chotteau, PhD, Remote - Live with Q & A** - Director, AdBIOPRO - Competence Centre for Advanced Bioproduction by Continuous Process, Sweden

## ROOM 253 C: On-Line Monitoring of Metabolites and Glycosylation in High Cell Density Perfusion Process

11:00am - 11:30am  
Analytical & Quality

### Participants

**Veronique Chotteau, PhD, Remote - Live with Q & A** - Director, AdBIOPRO - Competence Centre for Advanced Bioproduction by Continuous Process, Sweden

## ROOM 253AB: Evaluation of an Online PAT Co-Laboratory for Rapid Process Development

11:00am - 11:30am  
Speed from Gene to Market

Accelerated process development requires rapid decision-making capabilities. Current offline sample testing approaches have long data turn-around times (TAT), are expensive and require extensive resources. PAT technology enables real time/right time testing resulting in improved process control and process knowledge while minimizing FTE resources. A cross-functional team comprising upstream, downstream engineers and analytical scientists successfully developed a non-GMP bench scale bioreactor model with online purification and product quality testing. Attributes monitored include process performance, titer, aggregation, charge variants, and post-translational modifications (PTMs). Results from traditional bench scale model (offline methods) were compared to online methods. Comparative results, a 10x reduction in data TAT, and >65% reduction in FTE resources per testing panel was observed compared to conventional testing. This co-laboratory model will be employed for future bench scale and pilot scale development enabling acceleration of product development activities.

### Participants

**Katrina Janiszewski** - Development Specialist II, Takeda

## ROOM 210A: Risk Based Approaches to Comparability

11:00am - 11:30am  
Cell Therapy

- Comparability burden ranges
- When should you implement a risk-based approach/ how do you make sure you aren't going overboard on what you are doing?
- When is the best time to conduct comparability?
- Considerations when moving from early to late stage processes
- Design of comparability studies, test methods & establishing acceptance criteria

### Participants

**Silky Kamdar, Remote - Live with Q&A** - Manager, BMS

## ROOM 210B: Leveraging Platform Technologies for Gene Therapies

11:00am - 11:30am  
Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

Drug development for Gene Therapies can be a complex undertaking. Learn how you can answer key challenges and pain points surrounding manufacturing and commercialization by leveraging proven platform technologies.

### Participants

**Jessica Carmen, PhD** - US Business Development Adviser, Oxford Biomedica, USA

## ROOM 210C: Optimisation of AAV Production: Transfection Matters

11:00am - 11:30am  
In Vivo Gene Therapy

### Participants

**Hélène Trottin, Remote - Live with Q&A** - Senior Technical Specialist, Process Sciences, Pharmaron

## ROOM 253AB: Get More Molecules to the Clinic Faster with Automated Opto™ Cell Line Development

11:30am - 12:00pm  
Cell Culture and Upstream Processing

CHO cell line selection represents a painful bottleneck in biotherapeutic development. The Opto™ CLD workflow on the Beacon® system accelerates CLD by integrating cell enrichment, cloning, culture, productivity and quality screening into a single, automated microscale process that generates the highest titer clones in just 5 days. With in-process detection of product aggregation and FDA-accepted monoclonality assurance, Opto CLD can save valuable development time and help de-risk the path to IND

### Participants

**Renee Tobias** - Director CLD Product Management, Berkeley Lights

### ROOM 258 C: Mechanistic modeling as a tool to streamline downstream process development, scale-up, and characterization

11:30am - 12:00pm  
Recovery & Purification

Computer simulations have become an indispensable tool in many areas over recent decades, including aeronautics and the automotive industry. These dynamic models enable rapid prototyping, increase productivity, and accelerate innovation cycles. Nevertheless, biopharmaceutical process development and characterization mainly rely on a large number of expensive and time-consuming lab experiments. This approach is reaching its limit in the context of diversified development pipelines, greater economic pressures, changing regulatory expectations, and an increased focus on quality by design.

In recent years, the biopharmaceutical industry has started to adapt mechanistic models and digital twins for bioprocesses. This talk will outline the latest advances in applying mechanistic digital twins for chromatography. We will cover a diverse set of applications along the development life cycle, from early phase process definition to trouble shooting of manufacturing processes, while giving practical advice on how to establish modeling tools within an organization.

#### Participants

**John Scibetta** - Advanced Chromatography Specialist, GoSilico, now part of Cytiva

#### Please move to another track

11:30am - 12:00pm  
Manufacturing Strategy & Bioprocessing 4.0

### ROOM 253 C: Process Intensification: Selection Criteria and Impact on Facility Footprint and Sustainability

11:30am - 12:00pm  
Intensified and Continuous Processing

As current biological product pipelines become more diverse, product demand and cost pressures are increasing. To meet these demands, manufacturers often evaluate implementing different elements of process intensification. This can be accomplished by making changes to either a few unit operations, the process, or even the type of facility itself. Intensified manufacturing has the potential to increase productivity, reduce timelines and process footprint, lower cost of goods, and/or unlock additional manufacturing flexibility.

This presentation addresses the drivers for intensified processing and provides a decision criteria matrix to choose the optimum intensified strategy based on the desired annual facility output. The presentation will assess the impact on the overall Cost of Goods by selecting different types of upstream and downstream intensification scenarios.

It will also show how selecting a specific process influences the overall facility footprint for the desired throughput demands. These solutions give multi-product facilities the flexibility to increase annual product output by up to 50%. Finally, the impact of the different types of Intensified processes on energy usage, water usage reported as the PMI index would be addressed as well.

#### Participants

**Mandar Dixit** - Head of Value Chain Services, Sartorius Stedium Biotech

**Priyanka Gupta** - Head of Market Entry Strategy, Sartorius

### ROOM 253 C: Process Intensification: Selection Criteria and Impact on Facility Footprint and Sustainability

11:30am - 12:00pm  
Analytical & Quality

As current biological product pipelines become more diverse, product demand and cost pressures are increasing. To meet these demands, manufacturers often evaluate implementing different elements of process intensification. This can be accomplished by making changes to either a few unit operations, the process, or even the type of facility itself. Intensified manufacturing has the potential to increase productivity, reduce timelines and process footprint, lower cost of goods, and/or unlock additional manufacturing flexibility.

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#### Participants

**Mandar Dixit** - Head of Value Chain Services, Sartorius Stedium Biotech

**Priyanka Gupta** - Head of Market Entry Strategy, Sartorius

### ROOM 253AB: Get More Molecules to the Clinic Faster with Automated Opto™ Cell Line Development

11:30am - 12:00pm  
Speed from Gene to Market

CHO cell line selection represents a painful bottleneck in biotherapeutic development. The Opto™ CLD workflow on the Beacon® system accelerates CLD by integrating cell enrichment, cloning, culture, productivity and quality screening into a single, automated microscale process that generates the highest titer clones in just 5 days. With in-process detection of product aggregation and FDA-accepted monoclonality assurance, Opto CLD can save valuable development time and help de-risk the path to IND

#### Participants

**Renee Tobias** - Director CLD Product Management, Berkeley Lights

### ROOM 210A: Engineering of hemopoietic stem cells on the CliniMACS Prodigy®

11:30am - 11:50am  
Cell Therapy

The recent successes in gene therapy for the treatment of rare blood disorders such as primary immunodeficiencies and hemoglobinopathies have highlighted the need for manufacturing processes that are robust and scalable in order to make gene therapy for monogenic diseases more applicable to the patients. Here we compare large scale lentiviral transductions performed on the CliniMACS Prodigy® (Miltenyi Biotec) involving hemopoietic stem cells (HSCs), to the "classical" manual transductions that are performed with the open handling steps in terms of efficacy and viability of the end product. Our results indicate that the CliniMACS Prodigy® generates higher transduction rates, combined with high viability compared to the manual process, but most importantly, with significantly lower variability. Thus the CliniMACS Prodigy® represents a closed system able to automatically perform complex processes as successfully as when manual handling steps are performed, but with higher predictability, efficiency and with minimal user interaction. This approach will greatly simplify and improve robustness of the manufacturing process and therefore is expected to promote the notion of automation to hemopoietic stem cell gene therapy.

#### Participants

**Eleni Papanikolaou** - Manager Hemopoietic Stem Cell Gene Therapy and Graft Engineering, Miltenyi Biotec, Germany

### Please move to another track

11:30am - 12:00pm  
Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

### ROOM 210C: Design, Manufacturing and Analytics of New AAV Reference Materials – A Case Study

11:30am - 11:50am  
In Vivo Gene Therapy

Reference standards for gene therapy has been lacking, resulting in poor inter-lab and inter-product comparability. We developed a standardized production protocol and analytics panel for AAV1, AA2, AAV5, AAV6, AAV8 and AAV9 empty and full capsids to facilitate the testing of AAV gene therapy products. The production process and analytical results will be discussed. Lesson learned from this year-long endeavor will also be shared.

#### Participants

**Jeffrey Hung** - Chief Commercial Officer, Vigene Biosciences, Inc., USA

### ROOM 210A: Custom Assay Development on the Accellix Automated Flow Cytometry Platform

11:50am - 12:05pm  
Cell Therapy

To harness the potential of cutting-edge cellular engineering, stringent process controls must be put into place that monitor and measure critical parameters of the cell product at every step, from patient sample acquisition to drug product release. Accellix offers a streamlined flow cytometry workflow solution that couples dried ambient-stable reagents, automated cell sample preparation and data acquisition within a single-use microfluidic cartridge, and customized auto analysis. The combination results in robust multiparametric analysis with 'mix and read' simplicity, enabling standardized process controls for our cell and gene therapy customers.

In this talk we will review the process for developing custom assay kits and automated analysis, as well as provide an example of a custom drug-release assay for a CD19 CAR-T product. Data presented will highlight precision, accuracy and linearity of Accellix assays, demonstrating how the Accellix platform can bring the power of flow cytometry to the manufacturing floor.

#### Participants

**Amanda Trent** - Director of Assay Development, Accellix, Inc., USA

### ROOM 210C: Mass Spectrometry Support for HCP Elisa In AAV Gene Therapy

11:50am - 12:05pm  
In Vivo Gene Therapy

Residual Host Cell Proteins (HCP) are inevitable impurities in any biopharmaceutical product and a critical quality attribute relevant to the safety of gene therapy products. AAV viral vectors are typically manufactured using human cell lines like HEK293, which present a potentially complex proteome background. Contrasting with recombinant proteins purified from cell culture supernatant, the harvest of viral vectors typically relies on cell lysis, meaning the entire proteome may contribute to the HCP load presented to downstream purification processes where purification steps may also be limited in number, impacting the overall capacity to separate the virus product from other protein impurities. Adding to any technical challenges, gene therapy programs are often intended for severe indications, and more likely to be placed on an accelerated development pathway. This time pressure conflicts with the timeline required to develop a product-specific immunoassay, so the use of commercially available generic HCP detection ELISA kits is common practice from early-stage through late-stage viral vector product development. Quantification of HCPs by LC-MS is an unbiased orthogonal approach to ELISA detection wherein peptide standards can be spiked into test articles at defined concentrations providing a quantitative readout of HCP content while also providing for identification of the individual proteins detected. LC-MS is an advantageous strategy to use to report on commercial ELISA kit coverage, guiding refinement of AAV purification strategies on a faster timescale than is possible by product-specific ELISA development.

[HA1] [HA2]

[HA1]Typo in „commercially“

[HA2]English language publication may ask for decimal points instead of commas?

#### Participants

**Andrew Hanneman** - Scientific Advisor, Biologics Testing, Charles River Massachusetts, Biologics Division, USA

# SESSIONS

CONFERENCE DAY 1 - 21/09/2021

BioProcess International

Delivered as a Hybrid Event from September 20-30, 2021  
Live In-Person Experience Delivered September 20-23  
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## ROOM 258C: How new aseptic filling technologies can support faster clinical trial progress

12:05pm - 12:50pm

Sponsored Luncheon Presentation 1

Aseptic filling is a crucial step in advancing pipeline candidates into the clinic, where hard work in drug substance and drug product development culminates.

Whether you are bringing filling operations in-house or looking for a CDMO, this lunch and learn will help advance your strategy. Join Brendan Bradley from Cytiva and Brent Lieffers with Singota Solutions as they discuss how companies can reach the filling step faster and with less risk, covering the following topics:

How a closed robotic filling process reduces risk in the filling of high-value drug products

The influence of filling technologies on key quality and performance metrics

The benefits of selecting standardized containers and closures

The importance of creating user requirements, specifications, and batch documentation

### Participants

**Brendan Bradley** - Business Development Manager, Aseptic Filling at Cytiva

**Brent Lieffers** - Senior Director of Operations, Singota Solutions

## ROOM 253AB: Continuously improving DSP manufacturing by using JSR Life Sciences latest innovations: Amsphere A+ and ChromNeX

12:05pm - 12:50pm

Sponsored Luncheon Presentation 2

Learn about JSR Life Sciences latest innovations in downstream processing. Amsphere A+ is our new, re-engineered Protein A resin with higher capacity and enhanced NaOH stability for improved utility to deliver high performance affinity separation. ChromNeX is a DSP platform comprised of lattice-containing, prepacked chromatography devices that are stackable and will enable next generation manufacturing of biologics by overcoming bottlenecks and optimizing productivity. In this talk, we will present performance comparisons and various applications data.

### Participants

**Masayoshi Nagaya** - Global Head of Marketing, JSR Life Sciences

## ROOM 253C: Process Intensification: Benefits, Challenges and How to Overcome These Challenges

12:05pm - 12:50pm

Sponsored Luncheon Presentation 3

Diverse biological pipelines, varying drug throughput requirements and unpredictable demands are increasing manufacturing and cost pressures. To meet these demands, manufacturers often evaluate different process intensification scenarios. Process intensification is defined as a holistic framework to maximize overall productivity of the unit operation(s), manufacturing process and/or the facility output. Intensified processes have the potential to increase productivity and reduce cost of goods, reduce timelines, footprint and provide greater flexibility in existing facility or substantially reduce facility buildout times.

While there is no one size fits all approach for process intensification, it can offer several benefits depending on the process and facility. However, it requires careful consideration of some of the challenges that may come up. In this presentation, we will present some of the common challenges with intensified processes and how these can be overcome. We will present both upstream and downstream process intensification challenges, including how increased titer affects downstream processing, robust virus clearance validation for continuous downstream, handling varying product profile in continuous harvest obtained from perfusion processes as well as media and buffer management strategies. This presentation will be followed by a panel discussion.

### Participants

**Priyanka Gupta** - Head of Market Entry Strategy, Sartorius

**Mandar Dixit** - Head of Value Chain Services, Sartorius Stadium Biotech

## ROOM 210B: Critical Challenges and Potential Solutions For Successful Cell Therapy Manufacturing Process Development and Technology Transfer

12:05pm - 12:50pm

Sponsored Luncheon Presentation 4

The goal of process development for cell therapy manufacturing is to optimize methods that will enable robust, reliable, and cost-effective production of quality-assured therapeutic cells. In this presentation, we will provide examples of how PBS Biotech's contract services team solved process challenges associated with scalable expansion of mesenchymal stem cells (MSCs) and induced pluripotent stem cells (iPSCs).

### Participants

**Breanna Borys** - PhD Candidate, PBS Biotech, Inc., USA

**Sunghoon Jung PhD** - Senior Director of Bioprocess Research & Development, PBS Biotech, Inc., USA

## ROOM 210A: CONSIDERATIONS IN CLARIFICATION OF AAV AND LENTIVIRUS

12:05pm - 12:50pm

Sponsored Luncheon Presentation 5

In recent years, development in the gene therapy industry has grown rapidly, with adeno-associated virus (AAV) and lentivirus (LV) making up two of the largest classes of viral vectors. A key process step in the manufacture of these vectors is clarifying the product from the cell culture. Depth and membrane filters, used widely in the recombinant protein industry, have generally translated well to the gene therapy industry. However, there are some key differences in performance that need to be considered when developing a gene therapy clarification process. In this work we look to optimize clarification processes using depth and membrane filter technologies. We will share data on both AAV and LV, produced in both adherent and suspension cell culture. We look at yield, impurity reduction, and capacity, and how these key outputs are influenced by key input parameters including feed characteristics (e.g. turbidity, cell density, serotype), filter characteristics (e.g. chemistry, pore size) and operating parameters (e.g. recovery procedure, scale). The data will provide insight into which inputs are most impactful to performance and guidance for process development.

### Participants

**Rajeshwar Chinnawar** - Senior R&D Engineer, Pall Corporation, USA

## Networking Refreshment Break

12:50pm - 1:25pm

## ROOM 253AB: Chairperson's Remarks

1:25pm - 1:30pm

Cell Culture and Upstream Processing

### Participants

**Al Doig** - Manager, BioProcess Technology Group, BDO

## ROOM 258C: Chairperson's Remarks

1:25pm - 1:30pm

Recovery & Purification

### Participants

**Duncan Low** - Executive Consultant, Claymore Biopharm

## ROOM 258AB: Chairperson's Remarks

1:25pm - 1:30pm

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Susan Dana Jones, Ph.D.** - SVP, Product Development, Harpoon Therapeutics Inc.

## ROOM 253AB: Chairperson's Remarks

1:25pm - 1:30pm  
Intensified and Continuous Processing

## ROOM 253C: Chairperson's Remarks

1:25pm - 1:30pm  
Analytical & Quality

### Participants

**Li Zang, PhD** - Director, Protein Analytics, Abbvie

## Chairperson's Remarks

1:25pm - 1:30pm  
Speed from Gene to Market

### Participants

**Susan Dana Jones, Ph.D.** - SVP, Product Development, Harpoon Therapeutics Inc.

## ROOM 210B: Chairperson's Opening Remarks

1:25pm - 1:30pm  
Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

### Participants

**Mark Davis** - Founder & Principal, NegotiumBio, LLC, USA

## ROOM 253AB: Using Hybrid Continuous Biomufacturing Approaches to increase efficiency and decrease cost in the manufacture of Biosimilars

1:30pm - 2:00pm  
Cell Culture and Upstream Processing

There has been an increasing trend in developing unit operations that can be utilised in a continuous fashion, although fully continuous end to end operations are not fully realised yet there are opportunities to use these unit operations in a hybrid mode to increase output, reduce footprint and reduce cost of goods. Data from experiments to show effectiveness of these approaches with others concepts for future development.

### Participants

**Andrew Falconbridge, Remote - Live with Q & A** - Vice President of Process Technology and Innovation, Alvotech

## ROOM 258C: Challenges and Adventures in Purification Development for Novel Diabody

1:30pm - 2:00pm  
Recovery & Purification

- Unique separation and purification challenges are presented by novel diabody format
- Non-platform process development is required to address process and product quality challenges
- A multi-tiered development approach drives development efficiency and quality

### Participants

**Jian Ren, Ph.D., Remote with Live Q & A** - Senior Scientist, AbbVie

## ROOM 258AB: Acceleration, Compliance, Uncertainties, Excellence: Lifecycle Turns 4.0 Too

1:30pm - 2:00pm  
Manufacturing Strategy & Bioprocessing 4.0

- No other field has higher requirements for acceleration than C&GT and emergency preparedness (viz. ATMPs for pandemics).
- This will come from parallelizing activities and from disruptions in the MS&T model used for clinical and commercial development.
- The regulatory approval and successful launch in record time of a handful of safe and effective COVID-19 vaccines, based on distinct 'technology platforms', shows that biotech products development (e.g., biosimilars) could benefit from the acceleration and disruptions taking place in vaccines and cell & gene therapies space.
- This talk discusses how acceleration and uncertainties management can be built into the current model used to develop ATMPs while delivering high regulatory compliance and operational excellence levels.

### Participants

**José Menezes, Ph.D., Remote - Live with Q & A** - Chairman, 4Tune Engineering

## ROOM 253AB: Using Hybrid Continuous Biomufacturing Approaches to increase efficiency and decrease cost in the manufacture of Biosimilars

1:30pm - 2:00pm  
Intensified and Continuous Processing

There has been an increasing trend in developing unit operations that can be utilised in a continuous fashion, although fully continuous end to end operations are not fully realised yet there are opportunities to use these unit operations in a hybrid mode to increase output, reduce footprint and reduce cost of goods. Data from experiments to show effectiveness of these approaches with others concepts for future development.

### Participants

**Andrew Falconbridge, Remote - Live with Q & A** - Vice President of Process Technology and Innovation, Alvotech

## ROOM 253C: Clarification Challenges & Solutions for Gene Therapy Downstream Purification Process Development

1:30pm - 2:00pm  
Analytical & Quality

### Participants

**Xiaotong Fu, PhD, Remote - Live with Q & A** - Sr. Engineer, Biogen

## ROOM 258AB: Acceleration, Compliance, Uncertainties, Excellence: Lifecycle Turns 4.0 Too

1:30pm - 2:00pm  
Speed from Gene to Market

- No other field has higher requirements for acceleration than C&GT and emergency preparedness (viz. ATMPs for pandemics).
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### Participants

**José Menezes, Ph.D., Remote - Live with Q & A** - Chairman, 4Tune Engineering

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## ROOM 210A: Strategies for Maximizing MSC-EV Productivity and Lot Size

1:30pm - 2:00pm

Cell Therapy

- What challenges do this next gen product bring?
- Productivity & Cost considerations
- What are the parallels in manufacturing processes between exosomes and cell therapy?
- From a CMC perspective should they be viewed the same way as MSC?

### Participants

**Jon A. Rowley, Ph.D., Remote - Live with Q&A** - Founder & Chief Product Officer, RoosterBio Inc.

## ROOM 210B: High Throughput Upstream Processing and Quality Analysis via Microfluidic Capillary Electrophoresis

1:30pm - 2:00pm

Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

### Participants

**James Geiger** - Field Application Scientist, PerkinElmer, USA

## ROOM 253AB: Intensified Perfusion USP for ICB

2:00pm - 2:30pm

Cell Culture and Upstream Processing

### Participants

**William Napoli** - Scientist, Sanofi

## ROOM 258C: Challenges and strategies for large-scale production and purification of oncolytic viruses

2:00pm - 2:30pm

Recovery & Purification

- Large-scale production of oncolytic viruses is challenging, especially harvest and downstream purification
- Several critical quality attributes need to be considered
- Improved methods necessary, utilization of e.g. different harvest methods or virus release agents as well as purification methods
- Continuously intensified upstream processes and improved product understanding may require adaptation of DS strategy along the way

### Participants

**Alexander Brix, Ph.D., Remote - Live with Q & A** - Head of Laboratory ATMP II, Boehringer Ingelheim Pharma GmbH & Co. KG

## ROOM 258AB: Panel Discussion – Strategies to Accelerate and Optimize Process Development, Production and Time to Clinic for Novel Modalities

2:00pm - 2:30pm

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Panellist: Henning Gerschewski, Remote - Live with Q & A** - VP Manufacturing Science & Technology, Rentschler Biopharma SE

**Nadine Ritter** - President and Analytical Advisor, Global Biotech Experts, LLC.

**Susan Dana Jones, Ph.D.** - SVP, Product Development, Harpoon Therapeutics Inc.

**Andrew Tustian** - Director, Regeneron Pharmaceuticals

**Anthony Davies, Ph.D.** - Founder & CEO, Dark Horse Consulting

## ROOM 253AB: Sanofi Case Study: Upstream Continuous Processing

2:00pm - 2:30pm

Intensified and Continuous Processing

### Participants

**William Napoli** - Scientist, Sanofi

## ROOM 253C: Product Quality of antibody-based therapeutics direct from cell culture supernatants

2:00pm - 2:30pm

Analytical & Quality

Development and production of innovative biotherapeutics demands bioprocesses that consistently yield a high-quality product. However, current methods to determine product quality do not necessarily capture the actual mix of product and related impurities in cell culture supernatant, but rather what can be captured after purification. We developed a highly-sensitive method that can be applied to the detailed characterization of cell culture supernatants from bioreactors without a falsifying pre-purification step.

### Participants

**Jose Bonfiglio, Remote - Live with Q & A** - Research Fellow, Roche

## ROOM 258AB: Panel Discussion – Strategies to Accelerate and Optimize Process Development, Production and Time to Clinic for Novel Modalities

2:00pm - 2:30pm

Speed from Gene to Market

### Participants

**Panellist: Henning Gerschewski, Remote - Live with Q & A** - VP Manufacturing Science & Technology, Rentschler Biopharma SE

**Nadine Ritter** - President and Analytical Advisor, Global Biotech Experts, LLC.

**Susan Dana Jones, Ph.D.** - SVP, Product Development, Harpoon Therapeutics Inc.

**Andrew Tustian** - Director, Regeneron Pharmaceuticals

**Anthony Davies, Ph.D.** - Founder & CEO, Dark Horse Consulting

## ROOM 210A: iPSC Processes: Road to Automation and Closed System

2:00pm - 2:30pm

Cell Therapy

### Participants

**Cenk Sumen** - Chief Technology Officer, Stemson Therapeutics

## ROOM 210B: bluebird bio Supply Chain Strategy Case Study

2:00pm - 2:30pm

Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

### Participants

**Roy Sorek, Remote - Live with Q&A** - Director, Quality Assurance, bluebird bio

### ROOM 253AB: Manufacturing Next-Generation Multi Domain Protein Pharmaceuticals Using the Leap-In Transposase's Platform

2:30pm - 3:00pm  
Technology Workshop 1

Since 1986 when the first protein therapeutics were approved, the field has seen a transition from standard antibodies to complex multidomain molecules engineered for optimal target recognition, pharmacokinetics, biodistribution, and therapeutic function. Increasingly these next generation protein pharmaceuticals consist of three, four or more protein chains resulting in complex and expensive manufacturing. ATUM has discovered, characterized, and engineered multiple orthologous new transposon-transposase pairs that efficiently facilitate the generation of high producing stable cell lines while allowing for an unprecedented control of chain ratios, modifying enzymes and other quality attributes accessible through genome engineering of the cell line. The Leap-In Transposase<sup>®</sup> is an engineered enzyme that catalyzes the integration of a transposon and your gene of interest into the target genome. The technology enables a specified sequence of interest to behave as a transposon, a mobile genetic element, which can efficiently transpose between vectors and chromosomes via a "cut & paste" mechanism. During transposition, the Leap-In Transposase<sup>®</sup> recognizes transposon-specific inverted terminal repeat sequences (ITRs) located on both ends of the transposon vector and moves the contents from the original sites and efficiently integrates them into alternative chromosomal sites. Using our Leap-In Transposase<sup>®</sup> technology in combination with the VectorGPS<sup>®</sup> design platform, and GeneGPS<sup>®</sup> recoding we can design, synthesize, and transfect several orthogonal synthetic transposons in parallel, each harboring multiple independently controlled, codon-optimized ORFs with altered expression ratios. The presentation will include case studies showcasing how this technology significantly accelerates timelines while simultaneously increasing yield and stability for stable pool and cell-line generation.

#### Participants

**Oren Beske, Ph.D.** - Amalgamator of Business and Biology, ATUM

### ROOM 258C: Production of Protein Therapeutics in CHO Cells

2:30pm - 3:00pm  
Technology Workshop 2

#### Production of Protein Therapeutics in CHO Cells

The production of recombinant therapeutic proteins requires the use of a host organism. Commonly used host organism for protein production include CHO, E. coli, P. Pastoris, and S. cerevisiae. The popularity of CHO for mammalian cell-based production is mainly due to its capacity for efficient protein folding, and post-translational modifications such as glycosylation compatible with humans at manufacturing scale. There are many therapeutic proteins approved by the FDA which are produced in various CHO cells such as CHO-S, CHO-K1, CHOK1SV, and CHO DG44. The time required to produce a therapeutic protein can add substantial cost to a project. Therefore, much attention has been given to developing CHO platforms that decrease the time necessary to bring a new protein into manufacturing. Cytovance has been working with the Freedom<sup>TM</sup> CHO-STM expression system for several years and we have developed a platform to enable the rapid generation of clinical material. Some of the data generated by Cytovance in the development of this platform will be presented.

*Speaker: Stephanie Wickham, PhD, Sr. Director of Research and Development*

#### Participants

**Stephanie Wickham, PhD** - Sr. Director of Research and Development, Cytovance Biologics

### ROOM 253C: Practical Application of ISO Cell Counting Standards to Improve the Quality of Cell Counting Measurements

2:30pm - 3:00pm  
Technology Workshop 4

#### Practical Application of ISO Cell Counting Standards to Improve the Quality of Cell Counting Measurements

Biological samples range in complexities and require various considerations, formulations, and bioprocessing steps depending on intended utilization. As there are no ground truth reference materials for live cells, determining the accuracy of cell counting becomes challenging. Therefore, to increase the confidence of cell counting results, following the ISO cell counting standards is necessary to ensure the appropriate cell counting methods are selected and evaluated.

In this webinar, we will discuss six key factors impacting the selection of a fit-for-purpose cell counting method and the quality of measurements, as described in the ISO Cell Counting Standard ISO 20391-1:2018 Biotechnology Cell counting Part 1: General guidance on cell counting methods.

1. Determine the intended use of the intended cell counting result
2. Investigate to understand cell sample composition
3. Methodologies of cell population identification
4. Cell counting system considerations
5. Cell counting process optimization
6. Consistent and robust operator training

As a member of the US Technical Advisory Group, led by the National Institute of Standards and Technology (NIST) in collaboration with FDA, we have actively participated and contributed to the development of the ISO Cell Counting Standards 20391-1:2018 Part I and ISO 20391-2:2019 Part II: Experimental design and statistical analysis to quantify counting method performance.

*Speaker: Leo Chan PhD, Head of Advanced Technology Research and Development, Nexcelom*

#### Participants

**Leo Chan** - Head of Advanced Technology Research and Development, Nexcelom



### ROOM 210A: Scalable and Customizable Solutions for Cell and Gene Therapy Manufacturing

2:30pm - 3:00pm  
Cell Therapy

Advancing cell and gene therapy research towards the clinic requires quality reagents to meet the GMP standards. Bio-Techne supports the entire workflow providing solutions for Cell Separation, Cell culture, Genome Editing, Product Release Testing for Cell Manufacturing and Monitoring Efficacy and Toxicity. Bio-Techne also provides options to customize reagents to support a variety of manufacturing process. In this talk we will discuss some of the tools and custom reagent options that will enhance your cell and gene therapy manufacturing processes.

#### Participants

**Nithya Jesuraj** - Product Manager, CGT, Bio-Techne, USA

### ROOM 210B: Big Solutions Come in Small Packages: Expanding Sterile Connection Technology to Small-Format Product or Process Fluid Volume Transfer Applications

2:30pm - 2:50pm  
Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

In state-of-the-art cell therapy and gene therapy manufacturing, you're challenged to engineer and operate processes that are robust, reliable and repeatable. Building on the inventiveness of CPC and its AseptiQuik® Series Connectors, the leader in single-use connection technology, the company's new MicroCNX™ Series Connectors provide a modern alternative to the tube welding process. Learn how this new category of aseptic micro-connectors provides a simple, efficient method of connecting tubing for small format assemblies to help manufacturers improve efficiencies, reduce time and total cost, and mitigate risk.

#### Participants

**Jayanthi Grebin** - Sr. Business Development Manager  
CGT, CPC - Colder Products Company

### ROOM 210B: Evaluation of novel affinity resin with alkali stable ligand for AAV viral vectors

2:50pm - 3:10pm  
Gene Edited Ex Vivo Cell Therapy / In Vivo Gene Therapy

Purification of recombinant AAV viral vectors from cell lysates can be considered a technical challenge especially if the economic burden for commercial manufacturing is considered. Currently available affinity resins for AAV9 purification deliver reasonable reduction in Host Cell Protein (HCP) at relevant binding capacities and yields. However, the inability to use efficient CIP solutions may have a strong impact on the cost of the capture step.

We will present results from a benchmarking study evaluating a commercially available novel affinity resin for purification of AAV9 capsids. The resin was developed for purification of capsids from clarified and concentrated cell lysates. It is (based on) an alkali stable ligand that enables sanitization using NaOH and extensive cycling. The evaluation of the resin will be based on yield, capacity, HCP reduction and reusability. In addition, a comprehensive review of the analytical results obtained from the perspective of different manufacturing scenarios will be provided, including process economics.

#### Participants

**Nagendra Singh, Remote - Live with Q&A** - Senior Scientist, Downstream Process Development, Catalent Cell & Gene Therapy, USA

### Grand Opening of the Poster & Exhibit Hall and Refreshment Break

3:10pm - 3:55pm

#### Chairperson's Opening Remarks

3:55pm - 4:00pm  
In Vivo Gene Therapy

#### Participants

**Stefano Menegatti** - Associate Professor, North Carolina State University, USA

#### Chairperson's Remarks

4:00pm - 4:05pm  
Plenary Session

#### Participants

**Howard Levine, PhD** - National Leader, BioProcess Technology Group

### ROOM 210A: Selection & Management of Suppliers and Contract Service Providers

4:00pm - 4:20pm  
Cell Therapy

- Criteria
- Qualification
- Quality Agreements

#### Participants

**Ruti Goldberg, Remote - Live with Q&A** - Compliance and Methods Validations Manager, Pluristem

### ROOM 210B: Manufacturing process optimization during early- and late-stage development

4:00pm - 4:30pm  
Gene Edited Ex Vivo Cell Therapy

- Development of TCR-engineered T cell therapies against novel targets for solid tumors
- Case study for optimized vein-to-vein time
- Outlook for closed system automated for late-stage development

#### Participants

**Ali Mohamed** - Vice President, CMC, Immatics, USA

## ROOM 210C: Developing an Integrated Manufacturing Process and Platform to Increase Speed to Clinic

4:00pm - 4:30pm  
In Vivo Gene Therapy

- At Homology Medicines, we have increased our speed to the clinic by implementing a "plug and play" internal commercial GMP manufacturing process and platform designed to deliver transformative genetic medicines in vivo through multiple modalities, including different approaches to gene therapy and nuclease-free gene editing, across a broad range of genetic disorders.
- Having a well-established and proven platform based on a family of 15 naturally-derived AAVs that enables us to select the best capsid for each target based on the tissue tropism has allowed us to quickly execute multiple programs and support having three clinical programs by the end of this year.
- Formation of the platform was accomplished by early investment in internal Process Development and Manufacturing with methodical Research collaboration on construct design.
- Using the platform process allowed for robust manufacturing up to 2,000L bioreactor scale by limiting differences in process step execution and associated analytics across pipeline candidates; we now have 3,500L of active capacity.
- Deep understanding of vector purity and high-titer impact on process performance was enabled through in-depth analytical characterization across our project platform.
- We have developed more than 40 analytical methods and have a deep internal characterization capability
- We have executed more than 500 constructs and more than 600 unique lots
- Recent data supporting our platform and process have demonstrated:
- Our ability to drive higher productivity and achieve higher quality vector across all scales through a single design change that gives us both transfection improvements, a cleaner vector profile and a more potent vector
- Our new platform formulation that delivers greater stability and allows us to move away from frozen storage to cold storage, which is intended to support our clinical programs and eventually our commercial products
- Continued optimization of our process and platform has yielded greater than 50% efficiencies in subsequent programs.
- This approach has empowered us to quickly and effectively build a robust genetic medicines pipeline, with four development candidates to-date and a fifth one expected by the end of this year from our new gene therapy antibody program (GTx-mAb platform).

### Participants

**Alex Meola** - Scientist II, Downstream Process Development, Homology Medicines

## ROOM: Ballroom West Keynote Address - BioManufacturing During a Pandemic When You're Not Making a COVID Vaccine

4:05pm - 4:45pm  
Plenary Session

- Biomufacturing during the pandemic has been challenging, especially for companies that are not making a COVID vaccine. This keynote address will focus on the key challenges and mitigation measures that these companies have performed to keep the flow of life-saving therapies on-line.
- Highlight techniques for keeping manufacturing on track during supply chain shortages
- Discuss the lessons learned from the current pandemic in order to protect biomanufacturers during the next pandemic. Provide an outlook for what the "new normal" will look like

### Participants

**Charles Sardonini, PhD** - Head, Drug Substance Manufacturing for Biologics – Upstream Processing, Sanofi

## ROOM 210A: Cell Therapy Raw Materials Customization

4:20pm - 4:40pm  
Cell Therapy

### Participants

**Lili Belcastro** - Principal Scientist, Technical Center of Excellence (TCoE) for Cell Therapy Raw Materials, BMS

## ROOM 210B: PANEL: Let's Settle the Debate – Can Auto and Allo Therapies Co-Exist

4:30pm - 5:00pm  
Gene Edited Ex Vivo Cell Therapy

- Do Allo therapies still have to much risk associated?
- Will auto eventually fade out? Or will there always be a demand for them?
- What needs to change in the current process/ manufacturing of cells to allow for allo success?
- Where are the biggest and most successful stride being seen?

### Participants

**Jon A. Rowley, Ph.D., Remote - Live with Q&A** - Founder & Chief Product Officer, RoosterBio Inc.

**Ali Mohamed** - Vice President, CMC, Immatics, USA

**Armon Sharei** - Chief Executive Officer & Founder, SQZ Biotechnologies, USA

**Cenk Sumen** - Chief Technology Officer, Stemson Therapeutics

## ROOM 210C: Mechanistic Modelling for the Production of Recombinant Adeno-Associated Virus via Triple Transfection of HEK293 Cells

4:30pm - 5:00pm  
In Vivo Gene Therapy

Case Study

### Participants

**Tam Nguyen** - PhD Candidate, Massachusetts Institute of Technology, USA

## ROOM 210A: Fitting Product to Process: Raw Materials Customization for Cell Therapy Manufacturing Success

4:40pm - 5:00pm  
Cell Therapy

### Participants

**Raymond Luke** - Associate Director, MS&T, Adaptimmune, USA

## ROOM Ballroom West: Plenary Panel Discussion: Achieving supply Chain Continuity to Overcome Supply Chain Disruption Related to COVID-19 Response

4:45pm - 5:30pm  
Plenary Session

### Participants

**Panelist:: Charles Sardonini, PhD** - Head, Drug Substance Manufacturing for Biologics – Upstream Processing, Sanofi

**Vasell Dillard** - Director of Supply Chain, MacroGenics

**Jim Marshall** - Associate Director, Devens Supply Chain, Bristol-Myers Squibb

**Howard Levine, PhD** - National Leader, BioProcess Technology Group

**Christine Callahan** - VP of Supply Chain, Thermo Fisher

## ROOM 210B: Quality by Design (QbD) for Adeno-Associated Virus (AAV) Products

5:00pm - 5:30pm  
Cell Therapy

The FDA rejected several manufacturers of gene therapy products in 2020 due to insufficient data in the chemistry, manufacturing and controls (CMC) documentation. A key aspect to the CMC documentation of such complex biological products is the application of QbD principles: a rationale of quality being achieved by process design rather than relying on final quality testing alone. This case study gives an example of how QbD can be applied to an AAV gene therapy product.

The four most prominent AAV manufacturing platforms were evaluated: transfection of either 1) adherent or 2) suspension HEK (Human Embryonic Kidney) cells, and infection-based productions through 3) adenovirus infection of HeLa producer cells or 4) baculovirus infection of Sf 9 (*Spodoptera frugiperda*) insect cells. The process and product related impurities as well as adventitious agents in the AAV reference processes were identified as critical quality attributes (CQA).

A preliminary hazard analysis (PHA) of the quality attributes assessed the criticality based on the effect on patient safety and the level of evidence and likelihood thereof and identified 14 CQAs for the AAV platforms. For each manufacturing step, from media filtration in upstream processing (USP) to final sterile filtration of the AAV drug substance, the relevant CQAs were identified combining literature, industry and in-house data as well as knowledge from subject matter experts at Pall Corporation. Critical material attributes (CMAs) and critical process parameters (CPPs) for each step in the process were evaluated. The QbD assessment was completed with an example of a control and testing strategy. It summarizes methods of CPP and CMA control and provides an overview of possible stages, methods and acceptance criteria for CQA testing.

This work shows that a wide process understanding is already created within the industry despite AAV manufacture being a new field in biopharmaceutical production. Bridging available knowledge allows the mapping of the relevant CQAs affected at each stage of USP and downstream processing (DSP) operation and identify the critical parameters to be controlled for assurance of AAV quality and patient safety. With several approved gene therapies and hundreds of products in the pipeline, industry knowledge is building at an unprecedented pace. At the same time, the regulatory framework is rapidly developing which is increasing confidence in interpreting guidelines and building regulatory maturity within both industry and regulators. Data and detailed process understanding thereby supports the prior knowledge needed to implement risk-based QbD strategies. By combining expert and industry knowledge in this work the authors intend to support the continuous advancement of gene therapy products for the benefit of patients.

### Participants

**Parth Trivedi M.S.** - Team Manager, Pall Corporation, USA

## ROOM 210B: Quality by Design (QbD) for Adeno-Associated Virus (AAV) Products

5:00pm - 5:30pm  
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### Participants

**Parth Trivedi M.S.** - Team Manager, Pall Corporation, USA

# SESSIONS

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**Cocktail Reception in the Poster & Exhibit Hall**

5:30pm - 7:00pm

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**End of Day One**

7:00pm - 7:05pm

# SCHEDULE

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<b>7:00AM</b>	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration	7:00a m - Coffee and Regis- tration

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8:00AM								8:00a m - BALL- ROOM WEST: Con- fer- ence Open- ing and Wel- come  8:15a m - BALL- ROOM WEST: Keynot e Pre- senta-												

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TIME	ANA- LYTI- CAL & QUALI- TY	CELL CUL- TURE AND UP- STREA M PRO- CESS- ING	CELL THER- APY	GENE EDITED EX VI- VO CELL THER- APY	GENE EDITED EX VI- VO CELL THER- APY / IN VI- VO GENE THER- APY	IN VI- VO GENE THER- APY	INTEN- SIFIED AND CON- TINU- OUS PRO- CESS- ING	KEYNO TE SES- SION	MANU- FAC- TUR- ING STRAT- EGY & BIO- PRO- CESS- ING 4.0	PLE- NARY SES- SION	RE- COV- ERY & PU- RIFI- CA- TION	SPEED FROM GENE TO MAR- KET	SPON- SORED LUN- CHEON PRE- SENTA- TION 1	SPON- SORED LUN- CHEON PRE- SENTA- TION 2	SPON- SORED LUN- CHEON PRE- SENTA- TION 3	SPON- SORED LUN- CHEON PRE- SENTA- TION 4	SPON- SORED LUN- CHEON PRE- SENTA- TION 5	TECH- NOLO- GY WORK- SHOP 1	TECH- NOLO- GY WORK- SHOP 2	TECH- NOLO- GY WORK- SHOP 4
<b>10:00AM</b>	10:25a m - ROOM 253 C: Chair- per- son's Re- marks  10:30a m - ROOM 253 C: New Bio- proces s Tools and De- signs	10:25a m - ROOM 253AB : Chair- per- son's Re- marks  10:30a m - ROOM 253AB : Corre- lation of On- line and Offline Tech- niques	10:25a m - ROOM 210A: Chair- per- son's Open- ing Re- marks:  10:30a m - Please move to an- other track	10:25a m - ROOM 210B: Chair- per- son's Open- ing Re- marks:  10:30a m - ROOM 210B: Scale Up & Manu- facture of CRISP R Gene	10:25a m - ROOM 210C: Chair- per- son's Open- ing Re- marks:  10:30a m - ROOM 210C: A Sim- ple and Robust AAV Manu- factur-	10:25a m - ROOM 253 C: Chair- per- son's Re- marks  10:30a m - ROOM 253 C: New Bio- proces s Tools and De- signs		10:25a m - ROOM 210 B: Chair- per- son's Re- marks  10:30a m - ROOM 210 B: Scale Up & Manu- facture of CRISP R Gene Edited		10:25a m - ROOM 258 C: Chair- per- son's Re- marks  10:30a m - ROOM 258 C: Extra- cellu- lar Vesi- cles: Strate- gies for	10:30a m - ROOM 253AB : Corre- lation of On- line and Offline Tech- niques to Mea- sure CHO Cell Health for Early Dete- ction									

# SCHEDULE

CONFERENCE DAY 1 - 21/09/2021

BioProcess International

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	to- wards the Contin- uous Purifi- cation of Viral Vec- tors for Gene Thera- py	to Mea- sure CHO Cell Health for Early Dete- ction and Con- trol of Cell Stress		Edited Hemat- opoiet- ic Stem Cell (eHSC) Thera- pies for AML	ing Sys- tem to Achiev- e High Titer And Quality Gene Thera- py Vector	to- wards the Contin- uous Purifi- cation of Viral Vec- tors for Gene Thera- py		Hemat- opoiet- ic Stem Cell (eHSC) Thera- pies for AML		Their Engi- neer- ing and Scal- able Purifi- cation and Frac- tiona- tion	and Con- trol of Cell Stress									

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<b>11:00AM</b>	<b>11:00a</b> m - ROOM 253 C: On- Line Moni- toring of Metab- olites and Glyco- syla- tion in High Cell Densi- ty Per- fusion Proces- s	<b>11:00a</b> m - ROOM 253AB : Evalu- ation of an Online PAT Co- Labo- ratory for Rapid Proces- s De- velop- ment <b>11:30a</b> m - ROOM 210A: Engi- neer- ing of hemo- poietic	<b>11:00a</b> m - ROOM 210A: Risk Based Ap- proach- es to Com- para- bility <b>11:30a</b> m - ROOM 210A: Engi- neer- ing of hemo- poietic		<b>11:00a</b> m - ROOM 210B: Lever- aging Plat- form Tech- nolo- gies for Gene Thera- pies <b>11:30a</b> m - Please move to an- other	<b>11:00a</b> m - ROOM 210C: Opti- misa- tion of AAV Pro- duc- tion: Trans- fec- tion Mat- ters <b>11:30a</b> m - ROOM 210C: De- sign,		<b>11:00a</b> m - ROOM 210 B: Spot- light Pre- sent- ation - Oxford Bio- med- ica <b>11:30a</b> m - Please move to an- other track		<b>11:00a</b> m - ROOM 258 C: Devel- op- ment of ADC Purifi- cation Tool Box to Ad- dress Manu- factur- ing Chal- lenges <b>11:30a</b> m -	<b>11:00a</b> m - ROOM 253AB : Evalu- ation of an Online PAT Co- Labo- ratory for Rapid Proces- s De- velop- ment <b>11:30a</b> m - ROOM									

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	<b>11:30a</b> m - ROOM 253 C: Proces s In- tensifi- cation: Selec- tion Crite- ria and Impact on Fa- cility Foot- print and Sus- tain- ability	253AB : Get More Mole- cules to the Clinic Faster with Auto- mated Opto™ Cell Line Devel- op- ment	stem cells on the Clini- MACS Prodi- gy®  <b>11:50a</b> m - ROOM 210A: Cus- tom Assay Devel- op- ment on the Accel- lix Au- tomat-		track	Manu- factur- ing and Analyt- ics of New AAV Refer- ence Materi- als – A Case Study  <b>11:50a</b> m - ROOM 210C: Mass Spec- tromet-				ROOM 258 C: Mech- anistic model- ing as a tool to strea mline down- stream proces s de- velop- ment, scale- up, and char- acteri-	253AB : Get More Mole- cules to the Clinic Faster with Auto- mated Opto™ Cell Line Devel- op- ment									

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			ed Flow Cytom- etry Plat- form		try Sup- port for HCP Elisa In AAV Gene Thera- py					zation											

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<b>12:00PM</b>	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:05p m - ROOM 258C: How new aseptic filling tech- nolo- gies can sup- port faster clinical trial progre- ss <b>12:50p</b>	12:05p m - ROOM 253AB : Con- tinu- ously im- prov- ing DSP manu- factur- ing by using JSR Life Sci- ences latest inno- va-	12:05p m - ROOM 253C: Proces- s In- tensifi- cation: Bene- fits, Chal- lenges and How to Over- come These Chal- lenges <b>12:50p</b> m -	12:05p m - ROOM 210B: Critical Chal- lenges and Poten- tial So- lutions For Suc- cess- ful Cell Thera- py Manu- factur- ing Proces- s De-	12:05p m - ROOM 210A: CON- SIDER- A- TIONS IN CLARI- FICA- TION OF AAV AND LENTI VIRUS <b>12:50p</b> m - Net- work-	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break	12:50p m - Net- work- ing Re- fresh- ment Break

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													m - Net- work- ing Re- fresh- ment Break	tions: Am- sphere A+ and Chro mNeX <b>12:50p</b> m - Net- work- ing Re- fresh- ment Break	Net- work- ing Re- fresh- ment Break	velop- ment and Tech- nology Trans- fer <b>12:50p</b> m - Net- work- ing Re- fresh- ment Break	ing Re- fresh- ment Break			



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<b>1:00PM</b>	<b>1:25p</b> m - ROOM 253C: Chair- per- son's Re- marks  <b>1:30p</b> m - ROOM 253C: Clarifi- cation Chal- lenges & Solu- tions for Gene	<b>1:25p</b> m - ROOM 253AB : Chair- per- son's Re- marks  <b>1:30p</b> m - ROOM 253AB : Using Hybrid Contin- uous Bio- manu- factur- ing Ap-	<b>1:30p</b> m - ROOM 210A: Strate- gies for Maxi- mizing MSC- EV Pro- ductiv- ity and Lot Size		<b>1:25p</b> m - ROOM 210B: Chair- per- son's Open- ing Re- marks  <b>1:30p</b> m - ROOM 210B: High Throug hput Up- stream Pro- cess-				<b>1:25p</b> m - ROOM 258AB : Chair- per- son's Re- marks  <b>1:30p</b> m - ROOM 258AB : Ac- celera- tion, Com- pli- ance, Uncer- tain-		<b>1:25p</b> m - ROOM 258C: Chair- per- son's Re- marks  <b>1:30p</b> m - ROOM 258C: Chal- lenges and Adven- tures in Pu- rifica- tion	<b>1:25p</b> m - Chair- per- son's Re- marks  <b>1:30p</b> m - ROOM 258AB : Ac- celera- tion, Com- pli- ance, Uncer- tain- ties, Excel-									

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	Thera- py Down- stream Purifi- cation Proces s De- velop- ment	proac hes to in- crease effi- ciency and de- crease cost in the manu- facture of Biosi- milars			ing and Quality Analy- sis via Mi- croflu- idic Capil- lary Elec- tropho resis		proac hes to in- crease effi- ciency and de- crease cost in the manu- facture of Biosi- milars		ties, Excel- lence: Lifecy- cle Turns 4.0 Too		Devel- op- ment for Novel Dia- body	lence: Lifecy- cle Turns 4.0 Too									

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<b>2:00PM</b>	<b>2:00p</b> m - ROOM 253C: Prod- uct Quality of anti- body- based thera- peu- tics di- rect from cell culture super- natant s	<b>2:00p</b> m - ROOM 253AB : Inten- sified Perfu- sion USP for ICB	<b>2:00p</b> m - ROOM 210A: iPSC Proces- ses: Road to Au- toma- tion and Closed Sys- tem  <b>2:30p</b> m - ROOM 210A: Scal- able		<b>2:00p</b> m - ROOM 210B: blue- bird bio Supply Chain Strate- gy Case Study  <b>2:30p</b> m - ROOM 210B: Big So- lutions Come in		<b>2:00p</b> m - ROOM 253AB : Sanofi Case Study: Up- stream Contin- uous Proces- sing		<b>2:00p</b> m - ROOM 258AB : Panel Dis- cus- sion - Strate- gies to Accel- erate and Opti- mize Proces- s De- velop- ment, Pro- duc- tion		<b>2:00p</b> m - ROOM 258C: Chal- lenges and strate- gies for large- scale pro- duc- tion and purifi- cation of on- colytic viruses	<b>2:00p</b> m - ROOM 258AB : Panel Dis- cus- sion - Strate- gies to Accel- erate and Opti- mize Proces- s De- velop- ment, Pro- duc- tion						<b>2:30p</b> m - ROOM 253AB : Man- ufac- turing Next- Gener- ation Multi Do- main Protein Phar- ma- ceuti- cals Using the Leap- In	<b>2:30p</b> m - ROOM 258C: Pro- duc- tion of Protein Thera- peu- tics in CHO Cells	<b>2:30p</b> m - ROOM 253C: Practi- cal Ap- plica- tion of ISO Cell Count- ing Stand- ards to Improve the Quality of Cell Count- ing Mea-

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			and Cus- tomiz- able Solu- tions for Cell and Gene Thera- py Manu- factur- ing		Small Pack- ages: Ex- pand- ing Sterile Con- nec- tion Tech- nology to Small- Format Prod- uct or Proces- s Fluid Vol- ume			and Time to Clin- ic for Novel Modal- ities			and Time to Clin- ic for Novel Modal- ities							Trans- posas- e's Plat- form		sure- ments

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TIME	ANA- LYTI- CAL & QUALI- TY	CELL CUL- TURE AND UP- STREA M PRO- CESS- ING	CELL THER- APY	GENE EDITED EX VI- VO CELL THER- APY	GENE EDITED EX VI- VO CELL THER- APY / IN VI- VO GENE THER- APY	IN VI- VO GENE THER- APY	INTEN- SIFIED AND CON- TINU- OUS PRO- CESS- ING	KEYNO TE SES- SION	MANU- FAC- TUR- ING STRAT- EGY & BIO- PRO- CESS- ING 4.0	PLE- NARY SES- SION	RE- COV- ERY & PU- RIFI- CA- TION	SPEED FROM GENE TO MAR- KET	SPON- SORED LUN- CHEON PRE- SENTA- TION 1	SPON- SORED LUN- CHEON PRE- SENTA- TION 2	SPON- SORED LUN- CHEON PRE- SENTA- TION 3	SPON- SORED LUN- CHEON PRE- SENTA- TION 4	SPON- SORED LUN- CHEON PRE- SENTA- TION 5	TECH- NOLO- GY WORK- SHOP 1	TECH- NOLO- GY WORK- SHOP 2	TECH- NOLO- GY WORK- SHOP 4	
					Trans- fer Ap- plica- tions  2:50p m - ROOM 210B: Evalu- ation of novel affinity resin with al- kali stable ligand for AAV vi- ral vec- tors																

# SCHEDULE

CONFERENCE DAY 1 - 21/09/2021

BioProcess International

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<b>3:00PM</b>	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break	3:10p m - Grand Open- ing of the Poster & Ex- hibit Hall and Re- fresh- ment Break

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						ing Re- marks															

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4:00PM			4:00p m - ROOM 210A: Selec- tion & Man- age- ment of Sup- pliers and Con- tract Ser- vice Provid ers  4:20p m - ROOM	4:00p m - ROOM 210B: Manu- factur- ing proces s opti- miza- tion during early- and late- stage devel- op- ment  4:30p m -		4:00p m - ROOM 210C: Devel- oping an In- tegrat- ed Manu- factur- ing Proces s and Plat- form to In- crease Speed to Clin- ic			4:00p m - Chair- per- son's Re- marks  4:05p m - ROOM: Ball- room West Keynot e Ad- dress - Bio- Manu- factur- ing During											



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			210A: Cell Thera- py Raw Material s Cus- tomiz ation  4:40p m - ROOM 210A: Fitting Prod- uct to Proces s: Raw Material s Cus-	ROOM 210B: PAN- EL: Let's Settle the De- bate – Can Auto and Al- lo Thera- pies Co-Ex- ist		4:30p m - ROOM 210C: Mech- anistic Model- ling for the Pro- duc- tion of Re- combi- nant Adeno- Asso- ciated Virus via Triple			a Pan- demic When You're Not Mak- ing a COVID Vac- cine  4:45p m - ROOM Ball- room West: Ple- nary Panel Dis- cus-												

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			tomiz ation for Cell Thera- py Manu- factur- ing Suc- cess			Trans- fection of HEK29 3 Cells				sion: Achie ving supply Chain Conti- nuity to Over- come Supply Chain Disrup- tion Relat- ed to COVID- 19 Re- spons e											

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<b>5:00PM</b>	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:00p m - ROOM 210B: Quality by De- sign (QbD) for Adeno- Asso- ciated Virus (AAV) Prod- ucts  5:30p m - Cock- tail Re- cep-	5:00p m - ROOM 210B: Quality by De- sign (QbD) for Adeno- Asso- ciated Virus (AAV) Prod- ucts  5:30p m - Cock- tail Re- cep-	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:00p m - ROOM 210B: Quality by De- sign (QbD) for Adeno- Asso- ciated Virus (AAV) Prod- ucts  5:30p m - Cock- tail Re- cep-	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall	5:30p m - Cock- tail Re- cep- tion in the Poster & Ex- hibit Hall

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			tion in the Poster & Ex- hibit Hall	tion in the Poster & Ex- hibit Hall		tion in the Poster & Ex- hibit Hall															
<b>6:00PM</b>																					
<b>7:00PM</b>	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	7:00p m - End of Day One	

# SESSIONS

CONFERENCE DAY 2 - 22/09/2021

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## Coffee and Registration

7:30am - 8:00am  
Keynote Session

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## Chairperson's Opening Remarks

8:00am - 8:10am  
Keynote Session

## Participants

**Tom Ransohoff** - Co-Head Biologicals Franchise, Resilience

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## ROOM 210BC: Coffee and Registration

8:00am - 8:20am  
Cell & Gene Therapy Manufacturing & Commercialization

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## ROOM Ballroom West: Keynote Address - Impact of the Global Pandemic on Biopharmaceutical Manufacturing: Resilience, Regulation, and Rubber Bands

8:10am - 8:50am  
Keynote Session

## Participants

**Jeffrey C. Baker, Ph.D** - Former Deputy Director, Office of Biotechnology Products, CDER, FDA

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## ROOM 210BC: Chairperson's Opening remarks

8:20am - 8:30am  
Cell & Gene Therapy Manufacturing & Commercialization

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## ROOM 210BC: Azzur Cleanrooms on Demand – Addressing the Buy vs Build Conundrum for Cell and Gene Therapy Manufacturing

8:30am - 9:00am  
Cell & Gene Therapy Manufacturing & Commercialization

Recent advances in cell and gene therapies have created a capacity crunch for early phase cGMP manufacturing. The traditional approaches of developing internal manufacturing capability (Build) or reliance on CMO/CDMOs (Buy) takes time and expertise. This talk addresses the build vs buy options for early phase clinical manufacturing and a novel hybrid option designed for acceleration to the clinic will be presented.

## Key Takeaways:

- Current industry challenges in terms of cell gene therapy manufacturing capacity and capability.
- Existing options for early phase clinical manufacturing and the challenges (Build vs Buy)
- Azzur's Cleanrooms on Demand hybrid model designed to accelerate cell and gene therapy products

## Participants

**Ravi Samavedam** - President & COO of Azzur Cleanrooms on Demand™, Azzur Group, USA

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## ROOM Ballroom West: Keynote Address - How Platform Technologies Tested by Ebola Enabled the Development of COVID-19 Neutralizing Antibody Cocktail at Pandemic Speed

8:50am - 9:30am  
Keynote Session

Regeneron has developed a rapid response platform for emerging infectious diseases. Proprietary Velocisuite® technologies developed over the past three decades in combination with well-established business processes, deep process and manufacturing knowledge and the Regeneron culture allow rapidly identified and preclinically validated candidate antibodies to move seamlessly to clinical manufacturing. A prominent example of the use of these technologies was the development the REGN-EB3 cocktail of antibodies that have been successfully used in response to outbreaks of the Ebola virus and attained market approval in 2020. This experience base, combined with new innovations and rational risk management, all allowed for the development of Regeneron's REGN-CoV2 neutralizing antibody cocktail at pandemic speed.

## Participants

**Hanne Bak, Ph.D.** - Senior Vice President, Pre-clinical Manufacturing & Process Development, Regeneron Pharmaceutical, Inc.

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## ROOM 210BC: Charting a new path. Reimagining Automation in Cell Therapy Manufacturing.

9:00am - 9:30am  
Cell & Gene Therapy Manufacturing & Commercialization

## Participants

**Fabian Gerlinghaus** - Co-Founder & CEO, Cellares

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## Networking Refreshment Break in the Exhibit Hall

9:30am - 10:25am  
Cell Culture and Upstream Processing

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## Networking Refreshment Break in the Exhibit Hall

9:30am - 10:25am  
Recovery & Purification

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## Networking Refreshment Break in the Exhibit Hall

9:30am - 10:25am  
Manufacturing Strategy & Bioprocessing 4.0

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## Networking Refreshment Break in the Exhibit Hall

9:30am - 10:25am  
Intensified and Continuous Processing

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## Networking Refreshment Break in the Exhibit Hall

9:30am - 10:25am  
Analytical & Quality

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## Networking Refreshment Break in the Exhibit Hall

9:30am - 10:25am  
Speed from Gene to Market

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## Networking Refreshment Break and Opening of the Exhibit Hall

9:30am - 10:25am  
Cell Therapy/ Gene Edited Ex Vivo Cell Therapy

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## Networking Refreshment Break and Opening of the Exhibit Hall

9:30am - 10:25am  
In Vivo Gene Therapy

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## Big Solutions Come in Small Packages: Expanding Sterile Connection Technology to Small-Format Product or Process Fluid Volume Transfer Applications

9:35am - 9:45am

Exhibition Hall Content/ Theater Showcase

In state-of-the-art biopharmaceutical manufacturing, you're challenged to engineer and operate processes that are robust, reliable and repeatable. Building on the inventiveness of CPC and its AseptiQuik® Series Connectors, the leader in single-use connection technology, the company's new MicroCNX™ Series Connectors provide a modern alternative to the tube welding process. Learn how this new category of aseptic, sterile micro-connectors provides a simple, efficient method of connecting tubing for small format assemblies to help manufacturers improve efficiencies, reduce time and total cost, and mitigate risk.

### Participants

**Troy Ostreg** - Senior Product Manager, CPC- Colder Products Company

## Improved process performance of selected salts

9:45am - 9:55am

Exhibition Hall Content/ Theater Showcase

Advanced material engineering can have measurable effect in processing performance, for upstream nutrient additives as well as down stream process aids

### Participants

**Ralf Dieckhoff** - VP North America, DPL-US (d.b.a. Dr. Paul Lohmann, Inc.)

## Towards a better understanding of plant hydrolysates in cell culture applications

9:55am - 10:15am

Exhibition Hall Content/ Theater Showcase

Hydrolysates have been used to supplement media for many commercial scale bioprocesses, however Chemically Defined Media (CD) is often the preferred platform, primarily due to its perceived defined nature. Plant based hydrolysates are often employed as a nutritional supplement to CD media, however they are not a primary choice due to their undefined nature and variability. FrieslandCampina recognizes these industry concerns and have actively been working / investigating our high performing plant based hydrolysates that are used in cell culture applications. This work has enabled us to develop a deeper understanding of the cellular mechanisms that hydrolysates can impact.

In a study performed in cooperation with John Hopkins University, the CHO pathways that were impacted when CD media was supplemented with hydrolyzed cottonseed (Proyield Cotton CNE50M-UF) were identified, enabling us to understand how this plant hydrolysate created a positive impact with CHO in the system that we used.

Current studies are in progress supplementing various commercially available CD media with soy hydrolysate (Proyield SE50MAF-UF) to determine the effect on growth and production in a CHO cell system. FCI has further characterized trace mineral variability in soy hydrolysates (Proyield SE50MAF-UF), specifically those that are impactful to cell cultures and has been able to control these within our existing processes enabling us to deliver product that works in a variety of systems.

### Participants

**Edward Hunter** - Technical Sales Support Cell Nutrition, FrieslandCampina Ingredients

## Driving next-generation biopharmaceutical production from concept to market: Rentschler Biopharma your trusted CDMO partner

10:15am - 10:25am

Exhibition Hall Content/ Theater Showcase

Translating 50 years of experience and an outstanding track record into lifesaving therapeutics. Tailormade solutions for high-quality bioprocess development and clinical and commercial cGMP manufacturing. Global leader in mammalian cell culture and expert for complex and highly effective biopharmaceuticals.

### Participants

**Grace Kim** - Vice President Business Development North America, Rentschler Biopharma SE

## ROOM 253AB: Chairperson's Remarks

10:25am - 10:30am

Cell Culture and Upstream Processing

### Participants

**Susan Dana Jones, Ph.D.** - SVP, Product Development, Harpoon Therapeutics Inc.

## ROOM 258C: Chairperson's Remarks

10:25am - 10:30am

Recovery & Purification

### Participants

**Parviz Shamlou** - Vice President & Executive Director, Thomas Jefferson University | Jefferson Institute for Bioprocessing

## ROOM 258AB: Chairperson's Remarks

10:25am - 10:30am

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**James Dean Vogel** - Founder and Director, The BioProcess Institute

## ROOM 253AB: Chairperson's Remarks

10:25am - 10:30am

Intensified and Continuous Processing

### Participants

**Susan Dana Jones, Ph.D.** - SVP, Product Development, Harpoon Therapeutics Inc.

## ROOM 210BC: Chairperson's Opening Remarks

10:25am - 10:30am

Analytical & Quality

### Participants

**Marinna Madrid** - Co-Founder, Cellino

## ROOM 253C: Chairperson's Remarks

10:25am - 10:30am

Speed from Gene to Market

### Participants

**Al Doig** - Manager, BioProcess Technology Group, BDO

## ROOM 210BC: Chairperson's Opening Remarks

10:25am - 10:30am

Cell Therapy/ Gene Edited Ex Vivo Cell Therapy

### Participants

**Marinna Madrid** - Co-Founder, Cellino

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## ROOM 210A: Chairperson's Opening Remarks

10:25am - 10:30am  
In Vivo Gene Therapy

### Participants

**Jorge Santiago-Ortiz, Ph.D.** - Director, Process Development, BioCentriq, USA

## ROOM 253AB: How PAT is Enabling Continuous Bioprocessing

10:30am - 11:00am  
Cell Culture and Upstream Processing

- Real time in-process quality control is critical to ensure consistent product quality in continuous manufacturing
- Key enablers for PAT in continuous processing are in-line analyzers, novel spectroscopic approaches, mechanistic and data-driven models, real time fault detection, and surge tank management
- Continuous manufacturing combined with robust PAT tools can handle the major and minor deviations in process parameters and feed material which inevitably arise over continuous campaigns

### Participants

**Garima Thakur, Remote-Live with Q & A** - Researcher, Indian Institute of Technology

## ROOM 258C: Purification of polyclonal Immunoglobulin G from human serum using LigaGuard™ and LigaTrap™ adsorbents

10:30am - 11:00am  
Recovery & Purification

We present the fractionation and purification of immunoglobulin G (IgG) from human plasma using a two-column chromatographic process comprising adsorbents LigaGuard™, which captures non-Ig plasma proteins in flow-through mode, and LigaTrap™, which isolates IgG in bind-and-elute mode. Two process configurations were evaluated, under optimized buffer composition and column loading. In the first one, plasma was fed to a LigaGuard™ column to capture plasma proteins, the effluent was loaded on the LigaTrap™ column, and the bound IgG was eluted with 63.8% global recovery and 99.7% purity. In the alternative design, the LigaGuard™ column was utilized to polish the LigaTrap™ elution stream, affording 82.3% global recovery and 98.8% purity. Collectively, these results demonstrate the potential of a fully chromatographic process for isolating polyclonal IgG from plasma feedstocks.

### Participants

**Wen Ning Chu** - Postdoctoral Scholar, North Carolina State University

## ROOM 258AB: A Town Hall Forum: BioProcess and Single-Use Standardization: What are the Next Steps for the Industry?

10:30am - 11:30am  
Manufacturing Strategy & Bioprocessing 4.0

Featuring Updates from Industry and Standards Organizations on Their Current Activities

- Join the conversation and participate in the ongoing discussions regarding standardization of single-use systems and the implications for biologics developers and single use technology providers.
- Lend your voice to the discussions and help drive the biopharma industry to the next level of implementation.

### Participants

**James Dean Vogel** - Founder and Director, The BioProcess Institute

**Robert Brooks, Ph.D., Remote - Live with Q & A** - Supply Partner Forum Leader and Operations Team Member, Biophorum

**Jeff Carter, Ph.D.** - Consumables Product Strategy Leader, Cytiva

**James Hathcock, Ph.D.** - Senior Director, Regulatory and Validation Strategy, Pall Biotech, Pall Life Sciences

## ROOM 253AB: How PAT is Enabling Continuous Bioprocessing

10:30am - 11:00am  
Intensified and Continuous Processing

- Real time in-process quality control is critical to ensure consistent product quality in continuous manufacturing
- Key enablers for PAT in continuous processing are in-line analyzers, novel spectroscopic approaches, mechanistic and data-driven models, real time fault detection, and surge tank management
- Continuous manufacturing combined with robust PAT tools can handle the major and minor deviations in process parameters and feed material which inevitably arise over continuous campaigns

### Participants

**Garima Thakur, Remote-Live with Q & A** - Researcher, Indian Institute of Technology

## ROOM 210BC: Building an Analytical Toolbox for Potency Testing for Next Generation CARs

10:30am - 10:50am  
Analytical & Quality

### Participants

**Daniel Hui** - Associate Director – Product Characterization/Clinical Assay Development, Tmunity Therapeutics

## ROOM 253C: The Accelerated Development of Rylaze™ (asparaginase erwinia chrysanthemi (recombinant)-rywn): A Case Study in Leveraging Early Investment in Process Development for Late-Stage Success

10:30am - 11:00am  
Speed from Gene to Market

Rylaze™, a recombinant *Erwinia* asparaginase for intramuscular injection for the treatment of acute lymphoblastic leukemia (ALL) or lymphoblastic lymphoma (LBL) in patients who have developed hypersensitivity to *E. coli*-derived asparaginase, was developed through a partnership between Jazz Pharmaceuticals and Ligand Pharmaceuticals (parent company of Pfex, Inc.) using Pelican Expression Technology™ to address the worldwide shortage of *Erwinia*-derived asparaginases. This partnership achieved FDA approval for Rylaze™ less than 5 years from the selection of the production strain. Rapid and comprehensive strain selection and an early process development program utilizing the Pelican Expression Technology™ were key to establishing the foundation for late-stage success. This early investment combined with a robust expression platform led to successful scale-up and tech transfer to a cGMP facility to supply the clinical development program. The knowledge gained was leveraged to develop an accelerated risk-based process characterization strategy and successful process performance qualification (PPQ) campaign demonstrating a reliable and robust process capable of delivering consistently high-quality drug substance. The process development strategy was instrumental in ensuring accelerated FDA approval as part of the agency's Real-Time Oncology Review program could be achieved while maintaining CMC product quality standards.

### Participants

**Chris Woods** - Director, Biologics Drug Substance Development, Jazz Pharmaceuticals, Inc

## ROOM 210BC: Building an Analytical Toolbox for Potency Testing for Next Generation CARs

10:30am - 10:50am  
Cell Therapy/ Gene Edited Ex Vivo Cell Therapy

### Participants

**Daniel Hui** - Associate Director – Product Characterization/Clinical Assay Development, Tmunity Therapeutics

### ROOM 210A: Measuring the DNA cargo of Adeno-Associated Viruses using nanofluidic resonators

10:30am - 11:00am  
In Vivo Gene Therapy

Recombinant Adeno-Associated Viruses (rAAVs) deliver therapeutic DNA for gene therapy.

However, rAAV manufacturing is imperfect, producing a small portion of recombinant viruses with the therapeutic gene. Here, we developed nanofluidic resonators for characterizing rAAV by measuring their mass. We juxtapose our approach with techniques ranging from ddPCR and Analytical Ultracentrifugation to Light Scattering Methods. With our rAAV characterization approach, we aim to enable real-time quality control in continuous rAAV manufacturing.

#### Participants

**Georgios Katsikis** - Postdoctoral Associate, Massachusetts Institute of Technology, USA

### ROOM 210BC: An Introduction to Cell and Gene Therapy Validation Challenges

10:50am - 11:10am  
Analytical & Quality

#### Participants

**Sharif Ahmed, Remote - Live with Q&A** - Senior Product Supply Product Lead for rFVIII Products, Bayer Pharmaceuticals, USA

### ROOM 210BC: An Introduction to Cell and Gene Therapy Validation Challenges

10:50am - 11:10am  
Cell Therapy/ Gene Edited Ex Vivo Cell Therapy

#### Participants

**Sharif Ahmed, Remote - Live with Q&A** - Senior Product Supply Product Lead for rFVIII Products, Bayer Pharmaceuticals, USA

### ROOM 253AB: N-1 Intensification to Improve Fed-batch Production Processes

11:00am - 11:30am  
Cell Culture and Upstream Processing

Technologies such as perfusion have enabled the development of high cell density processes, which can be used to reduce manufacturing cost by shortening fed-batch production bioreactor duration or improve the fed-batch production process by deepening understanding of cell culture metabolism. In this proof-of-concept study, a high cell density culture in N-1 seed bioreactor was implemented to show the feasibility of shortening production bioreactor duration. Spent medium data from this run were then used to identify potential process improvement levers to the current fed-batch production process, which were confirmed experimentally to increase protein production by 20%. This work demonstrates the application of N-1 perfusion to improve upstream fed batch production, efficiency, and robustness.

#### Participants

**Nick Morse** - Scientist, Upstream Process Development, Alexion

### ROOM 258C: NIIMBL-BioPhorum Buffer Stock Blending System Vision, Collaboration, Design and Outcome

11:00am - 11:30am  
Recovery & Purification

#### Participants

**Jeff Johnson** - President, Biotech Design, LLC

### ROOM 253AB: N-1 Intensification to Improve Fed-batch Production Processes

11:00am - 11:30am  
Intensified and Continuous Processing

Technologies such as perfusion have enabled the development of high cell density processes, which can be used to reduce manufacturing cost by shortening fed-batch production bioreactor duration or improve the fed-batch production process by deepening understanding of cell culture metabolism. In this proof-of-concept study, a high cell density culture in N-1 seed bioreactor was implemented to show the feasibility of shortening production bioreactor duration. Spent medium data from this run were then used to identify potential process improvement levers to the current fed-batch production process, which were confirmed experimentally to increase protein production by 20%. This work demonstrates the application of N-1 perfusion to improve upstream fed batch production, efficiency, and robustness.

#### Participants

**Nick Morse** - Scientist, Upstream Process Development, Alexion

### ROOM 253C: Streamlined ambr250 Product Characterization Using HTP Purification and Automated Data Structuring

11:00am - 11:30am  
Speed from Gene to Market

#### Participants

**Luke Cech** - Head of Scientific Solutions, Synthace

### ROOM 210A: Developing a Fed-Batch process to increase productivity of the Bac/Sf9 Platform

11:00am - 11:30am  
In Vivo Gene Therapy

#### Participants

**Krishanu Mathur, Remote - Live with Q&A** - CMC, Early & Late Stage Gene Therapy, Voyager Therapeutics, USA

### ROOM 210BC: Potency Assay Development for Commercialization

11:10am - 11:30am  
Analytical & Quality

#### Participants

**Knut Niss** - Chief Technology Officer, Mustang Bio

### ROOM 210BC: Potency Assay Development for Commercialization

11:10am - 11:30am  
Cell Therapy/ Gene Edited Ex Vivo Cell Therapy

#### Participants

**Knut Niss** - Chief Technology Officer, Mustang Bio



## ROOM 253AB: Commercial Scale Insect Cell Culture: Opportunity and Challenges in a CHO centric world

11:30am - 12:00pm  
Cell Culture and Upstream Processing

A strategy for scale up and manufacture of a recombinant protein from Insect Cell Culture (ICC) using a Baculovirus Expression Vector System (BEVS) should be mapped out during the earliest stages of process development. The challenges of recombinant protein expression using ICC/BEVS production systems are different to more commonly used expression systems such as CHO and few vendors have the necessary scale-up experience to perform these assessments. The challenges include overcoming the inherent inconsistency of production media used for ICC, defining the appropriate cell cycling strategy and, most importantly, the defining viral infection strategy. Keeping a line of sight to manufacturing helps to define the manufacturing process and ensure it is reliable and robust.

### Participants

**Sharyn Farnsworth** - Principal Scientist and Upstream Process Development-Cell Culture Group Leader, FUJIFILM Diosynth Biotechnologies

## ROOM 258C: A new Protein A resin allowing elution of monoclonal antibodies at pH 5.0

11:30am - 12:00pm  
Recovery & Purification

This paper will present data from a new Protein A resin that allows elution of IgG, including IgG of the VH3 family at significantly higher pH compared to regular Protein A resins.

### Participants

**Fred Ghanem** - North America Life Science Manager, Purolite  
**Hans Johansson, Ph.D.** - Global Applications Director, Purolite

## ROOM 258AB: Flexible approaches to addressing mRNA vaccine demand

11:30am - 12:00pm  
Manufacturing Strategy & Bioprocessing 4.0

mRNA technology and the recent pandemic have upended conventional timelines for vaccine development. As we race to meet today's demand for mRNA vaccines, the future already poses new strategic questions. How will new variants affect demand for vaccines or boosters? How will mRNA vaccine technology evolve? Can today's mRNA manufacturing infrastructure adapt to the future?

In this presentation, we'll discuss strategies for rapid deployment of mRNA manufacturing capacity using a flexible, end-to-end platform approach and modular manufacturing systems. We'll also address multiproduct manufacturing, insourcing vs outsourcing, and batch management.

### Participants

**Joe Makowiecki** - Director of Business Development, Enterprise Solutions, Cytiva  
**Katarina Stenklo** - Enterprise Solutions Commercial Activation Leader, Cytiva

## ROOM 253AB: Commercial Scale Insect Cell Culture: Opportunity and Challenges in a CHO centric world

11:30am - 12:00pm  
Intensified and Continuous Processing

A strategy for scale up and manufacture of a recombinant protein from Insect Cell Culture (ICC) using a Baculovirus Expression Vector System (BEVS) should be mapped out during the earliest stages of process development. The challenges of recombinant protein expression using ICC/BEVS production systems are different to more commonly used expression systems such as CHO and few vendors have the necessary scale-up experience to perform these assessments. The challenges include overcoming the inherent inconsistency of production media used for ICC, defining the appropriate cell cycling strategy and, most importantly, the defining viral infection strategy. Keeping a line of sight to manufacturing helps to define the manufacturing process and ensure it is reliable and robust.

### Participants

**Sharyn Farnsworth** - Principal Scientist and Upstream Process Development-Cell Culture Group Leader, FUJIFILM Diosynth Biotechnologies

## ROOM 210BC: High Throughput Characterization of Antibody, AAV and Cell Therapy Aggregates and Particulate Impurities Using the Aura

11:30am - 12:00pm  
Analytical & Quality

In all biological products, distinguishing aggregated API from other particle types matters for understanding the root cause of instability. Until now, subvisible particle characterization methods have been unreliable, slow and require significant sample volume, and have been difficult to use across many workflows. Here, we introduce the Aura, a 96-well, low-volume, high throughput particle imaging system can rapidly size, count, and characterize biological particles and identify them as proteins, non-proteins, cellular aggregates, or other types of molecules. In this talk, we will present 3 case studies: identifying protein aggregates and distinguishing them from degraded polysorbate components, determining subvisible particle content of AAV formulations at low volumes under different stress conditions, and a thorough particle characterization of cellular therapy products including cell aggregation, viability, and product impurities.

### Participants

**Bernardo Cordovez** - Chief Science Officer and Founder, Halo Labs, USA

## ROOM 210BC: High Throughput Characterization of Antibody, AAV and Cell Therapy Aggregates and Particulate Impurities Using the Aura

11:30am - 12:00pm  
Cell Therapy/ Gene Edited Ex Vivo Cell Therapy

In all biological products, distinguishing aggregated API from other particle types matters for understanding the root cause of instability. Until now, subvisible particle characterization methods have been unreliable, slow and require significant sample volume, and have been difficult to use across many workflows. Here, we introduce the Aura, a 96-well, low-volume, high throughput particle imaging system can rapidly size, count, and characterize biological particles and identify them as proteins, non-proteins, cellular aggregates, or other types of molecules. In this talk, we will present 3 case studies: identifying protein aggregates and distinguishing them from degraded polysorbate components, determining subvisible particle content of AAV formulations at low volumes under different stress conditions, and a thorough particle characterization of cellular therapy products including cell aggregation, viability, and product impurities.

### Participants

**Bernardo Cordovez** - Chief Science Officer and Founder, Halo Labs, USA

## ROOM 210A: Platform Manufacturing Approach for Adeno Associated Virus: Accelerated Time and Cost Saving

11:30am - 12:00pm  
In Vivo Gene Therapy

- The demand for viral vectors is expected to increase, fuelled by clinical successes in gene and cell therapy.
- Adeno associated virus (AAV) is one of the key viral vectors used for many gene therapy applications. Availability of several serotypes, favourable tropism for selective tissues and aggressive clinical development timelines have propelled the demand for high-titer AAV and hence the need for rapid process establishment/scale up
- The establishment of a platform approach for the development of processes for viral vector manufacturing, based on triple-transfection technology, will be presented and the benefits, challenges and limitations will also be discussed.

### Participants

**Elie Hanania, Remote - Live with Q&A** - Director of Upstream Process Development, FUJIFILM Diosynth Biotechnologies

## Networking Luncheon in the Exhibit & Poster Hall

12:00pm - 1:25pm

## Chairperson's Remarks

1:25pm - 1:30pm  
Cell Culture and Upstream Processing

### Participants

**Susan Dana Jones, Ph.D.** - SVP, Product Development, Harpoon Therapeutics Inc.

## Chairperson's Remarks

1:25pm - 1:30pm  
Recovery & Purification

### Participants

**Parviz Shamlou** - Vice President & Executive Director, Thomas Jefferson University | Jefferson Institute for Bioprocessing

## Chairperson's Remarks

1:25pm - 1:30pm  
Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Parviz Shamlou** - Vice President & Executive Director, Thomas Jefferson University | Jefferson Institute for Bioprocessing

## ROOM 210A: Chairperson's Opening Remarks

1:25pm - 1:30pm  
Analytical & Quality

### Participants

**Sadik H. Kassim** - Chief Technology Officer, Vor Biopharma

## ROOM 210A: Chairperson's Opening Remarks

1:25pm - 1:30pm  
Cell Therapy

### Participants

**Sadik H. Kassim** - Chief Technology Officer, Vor Biopharma

## ROOM 210B: Chairperson's Opening Remarks

1:25pm - 1:30pm  
Gene Edited Ex Vivo Cell Therapy

### Participants

**Knut Niss** - Chief Technology Officer, Mustang Bio

## ROOM 210C: Chairperson's Opening Remarks

1:25pm - 1:30pm  
In Vivo Gene Therapy

### Participants

**David Dobnik** - Scientific Associate, National Institute of Biology, Slovenia

## ROOM 253AB: Overcoming the challenges in antibody manufacture using mechanistic modelling and machine learning

1:30pm - 2:00pm  
Cell Culture and Upstream Processing

This talk will present advances in the use of mathematical techniques for reducing process development timelines while also increasing product quality with respect to protein glycosylation. It will also showcase how machine learning can be harnessed to guide cell line engineering for targeted glycosylation profiles.

### Participants

**Cleo Kontoravdi, Remote - Live with Q & A** - Professor of Biological Systems Engineering, Imperial College London

## ROOM 258AB: Justification of Small-Scale Models: An Industry Perspective

1:30pm - 2:00pm  
Recovery & Purification

### Participants

**Robert Luo, Remote - Live with Q & A** - Scientific Director, BioPharm Process Development, GSK

## ROOM 258AB: Justification of Small-Scale Models: An Industry Perspective

1:30pm - 2:00pm  
Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Robert Luo, Remote - Live with Q & A** - Scientific Director, BioPharm Process Development, GSK

## Please move to another track

1:30pm - 2:00pm  
Analytical & Quality

## Please move to another track

1:30pm - 2:00pm  
Cell Therapy

## ROOM 210B: Is Gene Editing a Gene Therapy or Cell Therapy or both? Where does it fit?

1:30pm - 2:00pm  
Gene Edited Ex Vivo Cell Therapy

### Participants

**Devyn Smith** - Chief Operating Officer, Sigilon Therapeutics

## ROOM 210C: Challenges for Potency Assay Development for Gene Therapies & the Matrix Approach

1:30pm - 2:00pm  
In Vivo Gene Therapy

### Participants

**Roland Pach, Remote - Live with Q&A** - Project Leader, F.Hoffmann-La Roche, Switzerland

**Christina Grigoriadou, Remote - Live with Q&A** - Senior Scientist, AstraZeneca

## ROOM 253AB: Implementing PAT at USP - From Lab to Manufacturing

2:00pm - 2:30pm  
Cell Culture and Upstream Processing

### Participants

**George Zhou, PhD, Remote - Live with Q & A** - Associate Principal Scientist, Merck & Co., Inc.

# SESSIONS

CONFERENCE DAY 2 - 22/09/2021

BioProcess International

Delivered as a Hybrid Event from September 20-30, 2021

Live In-Person Experience Delivered September 20-23

Boston Convention and Exhibition Center

## ROOM 258AB: Visualizing Manufacturing Data in Real Time and How the Data Relates to Models for the Process

2:00pm - 2:30pm

Recovery & Purification

### Participants

**Francisca Gouveia, Ph.D, Remote - Live with Q & A** - Senior Process Expert, MS&T, Novartis

## ROOM 258AB: Visualizing Manufacturing Data in Real Time and How the Data Relates to Models for the Process

2:00pm - 2:30pm

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Francisca Gouveia, Ph.D, Remote - Live with Q & A** - Senior Process Expert, MS&T, Novartis

## ROOM 210A: Process Analytical Technologies for Cell Therapies

2:00pm - 2:30pm

Analytical & Quality

Cellular therapies have shown considerable clinical activity in recent years. A goal of CAR-T process development (PD) is to produce consistent drug product. To achieve this goal, PD scientists employ process analytical technologies (PAT) to monitor upstream, downstream, and final product attributes. This talk will focus on how the cell therapy field is leveraging mass spectrometry-based PAT for cell-based therapies.

### Participants

**Ho-Tak Lau, Remote - Live with Q&A** - Senior Scientist, Bristol-Myers Squibb

## ROOM 210A: Process Analytical Technologies for Cell Therapies

2:00pm - 2:30pm

Cell Therapy

Cellular therapies have shown considerable clinical activity in recent years. A goal of CAR-T process development (PD) is to produce consistent drug product. To achieve this goal, PD scientists employ process analytical technologies (PAT) to monitor upstream, downstream, and final product attributes. This talk will focus on how the cell therapy field is leveraging mass spectrometry-based PAT for cell-based therapies.

### Participants

**Ho-Tak Lau, Remote - Live with Q&A** - Senior Scientist, Bristol-Myers Squibb

## ROOM 210B: Novel Modalities to Address CAR-T Challenges - NK Cell Case Study

2:00pm - 2:30pm

Gene Edited Ex Vivo Cell Therapy

### Participants

**Bruno Marques, Remote - Live with Q&A** - Head of Process & Product Development, Century Therapeutics

## ROOM 210C: Developing Functional Potency Assay for Gene Therapy Products

2:00pm - 2:30pm

In Vivo Gene Therapy

### Participants

**Arkadi Manukyan** - Scientist, Analytical Development, Sanofi, USA

## ROOM 253AB: Single-Use Material Selection for Critical Storage Operations in Gene Therapy Development and Scale-up

2:30pm - 3:00pm

Technology Workshop 1

Despite the industry challenges posed by the COVID-19 pandemic, novel gene therapy development has adapted and is returning to the spotlight. With this comes a refocus on the selection of optimal single-use materials for early-phase regulatory compliance. This is particularly important for materials used in storage and cryogenic operations. However, to address the current concerns of manufacturability, a material's commercial viability should also be discerned to ensure process economics at scale. This presentation will review key product contact material requirements and available data, examine storage and cryogenic process compatibility with respect to functional performance and consider the case study of a material used in storage applications at commercial scale.

### Participants

**Muhammad Siddiqui** - Cold Chain Applications Engineer, Entegris Inc

## ROOM 258AB: PolarDry and Biotherapeutic Applications

2:30pm - 3:00pm

Technology Workshop 2

- Formulation, particle engineering and morphology
- Drying in a single step
- Improved temperature control
- Drying peptides and proteins
- Versatile technology
- Compact design and limited footprint
- Potential use for aseptic manufacturing

### Participants

**Jack Haronian** - Sales Engineer, Fluid Air

## ROOM 258C: Optimized, Efficient, and Scalable Transient Transfection for High Titer AAV and LV Generation

2:30pm - 3:00pm

Technology Workshop 3

Recombinant adeno-associated virus (AAV) and lentivirus (LV) are essential components of many gene and cell therapies designed to treat and potentially cure a vast array of acquired and heritable diseases. Thus, the need for large-scale manufacture of safe and effective viral vectors for development of biotherapeutics has never been greater. Here, we present optimization strategies for achieving higher AAV and LV titers via transient transfection in both adherent and suspension HEK 293 cells. We will discuss how the TransIT-VirusGENA® Transfection Reagent, an innovative blend of lipids and polymers with highly defined architectures, enables significantly higher functional titers than PEI-derived polymers or liposomes alone. Attendees will learn critical parameters for maximizing viral vector production within their process, as well as how VirusGENA® GMP AAV and LV products support gene and cell therapy researchers from R&D through commercial manufacturing.

### Participants

**Leisha Kopp** - Applications Scientist, Mirus Bio LLC

## Room 253C -- A single intensified and continuous platform for a scalable adherence and suspension viral production

2:30pm - 3:00pm  
Technology Workshop 4

The continuously growing viral vector demand and expanding number of possible applications exposes an urgent need for flexible and scalable manufacturing solutions. Traditionally process development strategies are strongly coupled with available manufacturing technologies to reach commercial scale. The highly variable gene therapy capacity demand with dose sizes reaching up to 1E20 vgs often result in process scale-out and high production footprint when considering conventional technologies. But what if a dual platform could accommodate both adherent and suspension processes while intensifying and enabling seamless process scale-up?

### Participants

**Effie Huang** - Senior application specialist, Univercells Technologies

**David Moccia** - Business Development, Univercells Technologies

## ROOM 210A: Human Liver-Chips: Qualifying a Preclinical Model System for AAV Vector Development

2:30pm - 2:45pm  
Cell Therapy

### Participants

**S. Jordan Kerns, PhD** - Director of Applied Biosciences, Emulate, Inc., USA

## ROOM 210B: FectoVIR®-AAV: the next-generation transfection reagent for large-scale AAV manufacturing

2:30pm - 2:45pm  
Gene Edited Ex Vivo Cell Therapy

With the rapid growth of the gene therapy market, many manufacturing challenges still need to be addressed in order to efficiently produce large volumes of recombinant AAVs. Transient transfection of suspension cells is the most commonly used production platform for AAV manufacturing. Twenty years of transfection expertise has led Polyplus to the development of the next generation transfection reagent, FectoVIR®-AAV. In our presentation, we will discuss how FectoVIR®-AAV addresses the current AAV manufacturing limitations with i) increased AAV titers, ii) improved industrial transfection protocols, and iii) high quality and GMP compliance.

### Participants

**Ashlee Sun** - Field Application Specialist, Polyplus-transfection, USA

## ROOM 210C: Leveraging lessons from the COVID-19 pandemic to accelerate the development and production of adeno-associated virus (AAV)-based gene therapies

2:30pm - 3:00pm  
In Vivo Gene Therapy

While there are currently over 1400 clinical cell and gene therapy programs, trial recruitment, raw material supply chains, and low-yield processes are just some of the multiple challenges facing the industry. The recent pandemic revealed that with the proper framework, a drug product can be developed, clinically tested, and produced for hundreds of millions of patients in less than a year. What lessons can we apply from this effort for AAV development and production? How can we rethink regulatory filing strategy? And why does the cell and gene therapy arena so urgently need these learnings?

### Participants

**Yasser Kehail** - Single Use & Enterprise Business Development Leader, Cytiva, USA

## ROOM 210B: BioCentriq Cell and Gene Therapy Development and Clinical Manufacturing Center

2:45pm - 3:00pm  
Gene Edited Ex Vivo Cell Therapy

### Participants

**Chathuranga De Silva, PhD** - Director, Business Development, BioCentriq, USA

## Networking Refreshment Break in the Exhibit Hall

3:00pm - 4:00pm  
Cell Culture and Upstream Processing

## Networking Refreshment Break in the Exhibit Hall

3:00pm - 4:00pm  
Recovery & Purification

## Networking Refreshment Break in the Exhibit Hall

3:00pm - 4:00pm  
Manufacturing Strategy & Bioprocessing 4.0

## Networking Refreshment Break in the Exhibit Hall

3:00pm - 4:00pm  
Analytical & Quality

## Networking Refreshment Break in the Exhibit Hall

3:00pm - 4:00pm  
Cell Therapy

## Networking Refreshment Break in the Exhibit Hall

3:00pm - 4:00pm  
Gene Edited Ex Vivo Cell Therapy

## Networking Refreshment Break in the Exhibit Hall

3:00pm - 4:00pm  
In Vivo Gene Therapy

## Lessons Learned: Building and Booking a State-of-the-Art Biologics Manufacturing Facility in 18 months amidst Covid and Global Materials Shortages

3:00pm - 3:10pm  
Exhibition Hall Content/ Theater Showcase

As Chairman and CEO of Bionova Scientific (a Fremont, California biologics CDMO) Darren Head presided over the planning, design, construction, and commissioning of a fully single-use, commercial-ready biologics manufacturing facility amidst once-in-a-lifetime headwinds. Mr. Head will share experiences and lessons learned about how Bionova completed the facility on-time (18 months) and on-budget despite the challenges of COVID-19 and a frozen global raw materials supply chain. Mr. Head will also share how Bionova was able to book several clinical production slots for the facility well ahead of its planned completion.

### Participants

**Darren Head** - Chief Executive Officer, Bionova Scientific

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## Step into your Cell Culture Media with the REBEL Analyzer

3:10pm - 3:20pm

Exhibition Hall Content/ Theater Showcase

Targeted rapid analysis of cell culture media at the point of need in process development opens the door to expedite data-driven decisions. If you are looking for higher titers and better protein quality, come learn why you should care about media analysis and how to easily bring this into your routine. Amino acids are key to achieving high productivity and desired CQAs. With the power of fresh and spent media analysis at your fingertips, learn how you can complement your workflow with frequent media analysis. The at line REBEL analyzer provides visibility into 30+ exogenous nutrients and metabolites in <10 minutes. Sample preparation is consists of filter and dilute without the need for derivatization. The low sample volume (10 microliters) allows for cell media optimization to occur earlier in the process development stage where total bioreactor volumes are small, and the value of daily assays is high. This talk will highlight examples of the potential benefits of positioning the REBEL at the point-of-need including reduced reliance on the "centralized laboratory" model, more rapid (near real-time) analytics feedback, and improved product quality and titer.

### Participants

**Kerin Gregory** - REBEL Product Manager, 908 Devices

## Networking Break

3:20pm - 3:45pm

Exhibition Hall Content/ Theater Showcase

## Emerging and Innovative Technology Session

3:45pm - 4:15pm

Exhibition Hall Content/ Theater Showcase

In this Emerging and Innovative Technology session, innovative technologies will be presented before the BioInnovation Panel. The BioInnovation panel's role will be to probe the technology companies along with encouraging audience participation. All are welcome to participate.

**3:30- 4:00** Lynne Frick; Cheryl Huie: Intro of BioInnovation group mission, BIG panelists and technology companies

Bioinnovation Panel Members:

Carrie Mason

Michael Mietzner

David Fritsch

Brandon Christensen

Jean Bender

### Participants

**Lynne Frick** - Co-Head, Biologics Franchise, Resilience and Co-Executive Director, The BioInnovation Group

**Cheryl Huie** - Co-Executive Director, BioInnovation Group

**Carrie Mason** - Senior Research Development Manager, Lonza

**Michael Mietzner** - Vice President of Engineering, bioX LLC

**David Fritsch** - Head of Technology and PMO, Resilience

**Brandon Christensen** - Director, Visterra Inc.

**Jean Bender** - Vice President, Pharmaceutical Sciences and Technology Visterra, Inc., Visterra

## ROOM 253AB: Comparing Dielectric and Raman spectroscopy for online cell growth monitoring of biotherapeutics manufacturing

4:00pm - 4:30pm

Cell Culture and Upstream Processing

Cell growth is routinely monitored during production of monoclonal antibodies. We will present development approaches, including both Raman and Dielectric spectroscopies, for demonstrating a successful continuous monitoring of cell growth. Advanced multivariate modeling was employed for method performance evaluation in terms of accuracy, precision, and robustness. Certain industrial applications such as probe unifying will also be discussed in this work.

### Participants

**Feng Xu, Remote - Live with Q & A** - Senior Scientist, Merck

## ROOM 258AB: BioPhorum's Manifesto of digital capabilities for the Quality Control Lab of the Future

4:00pm - 4:30pm

Recovery & Purification

### Participants

**Steve M. Muller** - Senior Manager, IT for GPS – Global Quality, Bristol Myers Squibb

## ROOM 258AB: BioPhorum's Manifesto of digital capabilities for the Quality Control Lab of the Future

4:00pm - 4:30pm

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Steve M. Muller** - Senior Manager, IT for GPS – Global Quality, Bristol Myers Squibb

## ROOM 210A: Manufacturing Tissues at Scale - A Platform that Enables Precise Control Over iPS Cell Fate in their Natural Environment

4:00pm - 4:30pm

Analytical & Quality

### Participants

**Marinna Madrid** - Co-Founder, Cellino

## ROOM 210A: Manufacturing Tissues at Scale - A Platform that Enables Precise Control Over iPS Cell Fate in their Natural Environment

4:00pm - 4:30pm

Cell Therapy

### Participants

**Marinna Madrid** - Co-Founder, Cellino

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### Please move to another track

4:00pm - 4:30pm  
Gene Edited Ex Vivo Cell Therapy

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### ROOM 210C: Rational Design & Development of Vector Genome Assay by ddPCR

4:00pm - 4:30pm  
In Vivo Gene Therapy

#### Participants

**Santoshkumar Khatwani, Remote - Live with Q&A** - Associate Director, Analytical Development, Sangamo Therapeutics

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### Pak Biosolutions, Joanna Rucker Pezzini, President & Founder

4:15pm - 4:25pm  
Exhibition Hall Content/ Theater Showcase

PAK BioSolutions provides solutions for end-to-end continuous manufacture of biopharmaceuticals with increased productivity, lower capital costs and a smaller footprint. The company offers the first and only GMP equipment solution that provides full flexibility and countless user configurations to automate intensified or continuous processing.

#### Participants

**Joanna Rucker Pezzini** - President and Founder, PAK Biosolutions

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### Q & A/Panel Discussion

4:25pm - 4:35pm  
Exhibition Hall Content/ Theater Showcase

Discussion between panelists with Joanna Rucker Pezzini, President & Founder, Pak Biosolutions

#### Participants

**Joanna Rucker Pezzini** - President and Founder, PAK Biosolutions

**Carrie Mason** - Senior Research Development Manager, Lonza

**Michael Mietzner** - Vice President of Engineering, bioX LLC

**David Fritsch** - Head of Technology and PMO, Resilience

**Brandon Christensen** - Director, Visterra Inc.

**Jean Bender** - Vice President, Pharmaceutical Sciences and Technology Visterra, Inc., Visterra

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### ROOM 253AB: Benchmarking of mAb Solution Behavior

4:30pm - 5:00pm  
Cell Culture and Upstream Processing

Poor solution behavior, which manifests as high solution viscosity or opalescence, profoundly affects the developability of mAb-drugs. Our work on a diverse dataset of 59 mAbs and an array of molecular descriptors will be presented. We found that poor solution behavior is prevalent (>30%) in mAbs and is singularly predicted (>90%) by the diffusion interaction parameter (kD). This information was used to set quantitative thresholds for selecting well-behaved therapeutic mAbs during drug-discovery.

#### Participants

**Sarah Auclair** - Scientist, Sanofi

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### ROOM 258AB: Implementation of Tech for Digitalization Transformation – Successes, Lessons Learned, and Impact on Project Workflows

4:30pm - 5:00pm  
Recovery & Purification

#### Participants

**Gang Wang, Remote - Live with Q & A** - Scientist, Late Stage Process Development, Boehringer Ingelheim

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### ROOM 258AB: Implementation of Tech for Digitalization Transformation – Successes, Lessons Learned, and Impact on Project Workflows

4:30pm - 5:00pm  
Manufacturing Strategy & Bioprocessing 4.0

#### Participants

**Gang Wang, Remote - Live with Q & A** - Scientist, Late Stage Process Development, Boehringer Ingelheim

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### ROOM 210A: Autologous iPS Cell Therapy for Macular Degeneration: From Bench-to-Bedside

4:30pm - 5:00pm  
Analytical & Quality

#### Participants

**Kapil Bharti** - Senior Investigator, National Eye Institute, National Institutes of Health

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### ROOM 210A: Autologous iPS Cell Therapy for Macular Degeneration: From Bench-to-Bedside

4:30pm - 5:00pm  
Cell Therapy

#### Participants

**Kapil Bharti** - Senior Investigator, National Eye Institute, National Institutes of Health

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### ROOM 210B: Unlocking the Bottlenecks in The Supply Chain of Autologous Therapies: A Patient-Centric Approach

4:30pm - 5:00pm  
Gene Edited Ex Vivo Cell Therapy

#### Participants

**Gabrielle Humphrey, Remote - Live with Q&A** - CMC Consultant, VECTAPLUS (formerly Adaptimmune)

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### ROOM 210C: New Bioprocess Tools and Designs towards the Continuous Purification of Viral Vectors for Gene Therapy

4:30pm - 5:00pm  
In Vivo Gene Therapy

The purification of viral vectors for gene therapy is currently performed with chromatographic adsorbents that provide high product purity but operate in batch mode, which is inefficient, and utilize harsh conditions that damage the product. Key Concept: Introducing purification adsorbents that enable continuous removal of impurities and isolation of gene-loaded vectors under gentle, flow-through conditions will reduce process footprint, cost, and time, and increase the therapeutic efficacy and safety of the products. Technical Approach: We have developed single-use adsorbents that (i) capture all the impurities and enable therapeutic vectors to flow-through unbound, and (ii) fractionate the product stream via mixed-mode interactions to isolate the active vectors loaded with the therapeutic transgene. We used a panel of bioassays to select purification parameters to meet FDA-mandated efficacy and safety requirements. Outcomes: Developed scalable and affordable purification adsorbents and protocols for continuous, robust purification of GTPs.

#### Participants

**Stefano Menegatti** - Associate Professor, North Carolina State University, USA

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### AthemBio, Sunil Mehta, CEO

4:35pm - 4:45pm  
Exhibition Hall Content/ Theater Showcase

AthemBio invents breakthrough technologies and transforms them into solutions to solve major bioprocessing challenges. CORlg is the first single-use centrifugation technology to offer “true continuous discharge” of both cells/solids and supernatant by deploying a novel geometry that combines multiple forces to perform diverse operations including perfusion, harvest clarification, cell harvest, washing/ buffer exchange, cell concentration and separation of different cells/particles.

#### Participants

**Sunil Mehta** - Chief Executive Officer, AthemBio

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# SESSIONS

CONFERENCE DAY 2 - 22/09/2021

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## Q & A/ Panel Discussion

4:45pm - 4:55pm

Exhibition Hall Content/ Theater Showcase

Discussion between panelists with Sunil Mehta, CEO, AthemBio

### Participants

**Sunil Mehta** - Chief Executive Officer, AthemBio

**Carrie Mason** - Senior Research Development Manager, Lonza

**Michael Mietzner** - Vice President of Engineering, bioX LLC

**David Fritsch** - Head of Technology and PMO, Resilience

**Brandon Christensen** - Director, Visterra Inc.

**Jean Bender** - Vice President, Pharmaceutical Sciences and Technology Visterra, Inc., Visterra

## Q & A/ Panel Discussion

5:05pm - 5:15pm

Exhibition Hall Content/ Theater Showcase

Discussion and panelists with John Spohn, CEO, Agile GXP Technologies

### Participants

**John Spohn** - CEO, Agile GXP

**Carrie Mason** - Senior Research Development Manager, Lonza

**Michael Mietzner** - Vice President of Engineering, bioX LLC

**David Fritsch** - Head of Technology and PMO, Resilience

**Brandon Christensen** - Director, Visterra Inc.

**Jean Bender** - Vice President, Pharmaceutical Sciences and Technology Visterra, Inc., Visterra

## Agile GXP Technologies, John Spohn, CEO

4:55pm - 5:05pm

Exhibition Hall Content/ Theater Showcase

Provide transformative technology to cGMP manufacturing facilities for fast compliant process changes or expansions to help accelerate the delivery of new therapies to patients.

### Participants

**John Spohn** - CEO, Agile GXP

## BWB Party

5:30pm - 8:00pm

Cell Culture and Upstream Processing

## BWB Party

5:30pm - 8:00pm

Recovery & Purification

## BWB Party

5:30pm - 8:00pm

Manufacturing Strategy & Bioprocessing 4.0

## BWB Party

5:30pm - 8:00pm

Analytical & Quality

## BWB Lawn on D Party

5:30pm - 8:00pm

Cell Therapy

## BWB Lawn on D Party

5:30pm - 8:00pm

Gene Edited Ex Vivo Cell Therapy

## BWB Lawn on D Party

5:30pm - 8:00pm

In Vivo Gene Therapy

## BWB Lawn on D Party

5:45pm - 8:15pm

Exhibition Hall Content/ Theater Showcase

## ROOM 210B: AAV Full Capsid Enrichment for Serotypes 5, 8 & 9

5:00pm - 5:30pm

Cell Therapy

### Participants

**Mark Schofield** - Senior Manager, Research and Development, Pall Corporation

## ROOM 210B: AAV Full Capsid Enrichment for Serotypes 5, 8 & 9

5:00pm - 5:30pm

Gene Edited Ex Vivo Cell Therapy

### Participants

**Mark Schofield** - Senior Manager, Research and Development, Pall Corporation

## ROOM 210B: AAV Full Capsid Enrichment for Serotypes 5, 8 & 9

5:00pm - 5:30pm

In Vivo Gene Therapy

### Participants

**Mark Schofield** - Senior Manager, Research and Development, Pall Corporation

888-670-8200 (U.S. Toll-free), +1  
941-554-3500 (International)

[informaconnect.com/](http://informaconnect.com/)  
[bioprocessinternational/](http://bioprocessinternational/)

[register@informaconnect.com](mailto:register@informaconnect.com)

# SCHEDULE

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7:00AM										7:30am - Coffee and Registration							



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8:00AM		<p><b>8:00am</b> - ROOM 210BC: Coffee and Registration</p> <p><b>8:20am</b> - ROOM 210BC: Chairperson's Opening remarks</p> <p><b>8:30am</b> - ROOM 210BC: Azzur Cleanrooms on Demand – Addressing the</p>								<p><b>8:00am</b> - Chairperson's Opening Remarks</p> <p><b>8:10am</b> - ROOM Ballroom West: Keynote Address - Impact of the Global Pandemic on Biopharmaceutical Manufacturing: Resilience, Regula-</p>							

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		Buy vs Build Conundrum for Cell and Gene Therapy Manufacturing								tion, and Rubber Bands <b>8:50am - ROOM</b> Ballroom West: Keynote Address - How Platform Technologies Tested by Ebola Enabled the Development of COVID-19 Neutralizing							

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										Antibody Cocktail at Pandemic Speed							

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9:00AM	9:30am - Networking Refreshment Break in the Exhibit Hall	9:00am - ROOM 210BC: Charting a new path. Reimagining Automation in Cell Therapy Manufacturing.	9:30am - Networking Refreshment Break in the Exhibit Hall		9:30am - Networking Refreshment Break and Opening of the Exhibit Hall	9:35am - Big Solutions Come in Small Packages: Expanding Sterile Connection Technology to Small-Format Product or Process Fluid Volume Transfer Applications 9:45am -		9:30am - Networking Refreshment Break and Opening of the Exhibit Hall	9:30am - Networking Refreshment Break in the Exhibit Hall		9:30am - Networking Refreshment Break in the Exhibit Hall	9:30am - Networking Refreshment Break in the Exhibit Hall	9:30am - Networking Refreshment Break in the Exhibit Hall				

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						<p>Improved process performance of selected salts</p> <p><b>9:55am</b> - Towards a better understanding of plant hydrolysates in cell culture applications</p>											

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<b>10:00AM</b>	<p><b>10:25am</b> - ROOM 210BC: Chairperson's Opening Remarks</p> <p><b>10:30am</b> - ROOM 210BC: Building an Analytical Toolbox for Potency Testing for Next Generation CARs</p> <p><b>10:50am</b> - ROOM</p>		<p><b>10:25am</b> - ROOM 253AB: Chairperson's Remarks</p> <p><b>10:30am</b> - ROOM 253AB: How PAT is Enabling Continuous Bioprocessing</p>		<p><b>10:25am</b> - ROOM 210BC: Chairperson's Opening Remarks</p> <p><b>10:30am</b> - ROOM 210BC: Building an Analytical Toolbox for Potency Testing for Next Generation CARs</p> <p><b>10:50am</b> - ROOM</p>	<p><b>10:15am</b> - Driving next-generation biopharmaceutical production from concept to market: Rentschler Biopharma your trusted CDMO partner</p>		<p><b>10:25am</b> - ROOM 210A: Chairperson's Opening Remarks</p> <p><b>10:30am</b> - ROOM 210A: Measuring the DNA cargo of Adeno-Associated Viruses using nanofluidic resonators</p>	<p><b>10:25am</b> - ROOM 253AB: Chairperson's Remarks</p> <p><b>10:30am</b> - ROOM 253AB: How PAT is Enabling Continuous Bioprocessing</p>		<p><b>10:25am</b> - ROOM 258AB: Chairperson's Remarks</p> <p><b>10:30am</b> - ROOM 258AB: A Town Hall Forum: Bioprocess and Single-Use Standardization: What are the Next Steps for the Industry?</p>	<p><b>10:25am</b> - ROOM 258C: Chairperson's Remarks</p> <p><b>10:30am</b> - ROOM 258C: Purification of polyclonal Immunoglobulin G from human serum using LigaGuardTM and Liga-</p>	<p><b>10:25am</b> - ROOM 253C: Chairperson's Remarks</p> <p><b>10:30am</b> - ROOM 253C: The Accelerated Development of Ry-laze™(a sparaginase erwinia chrysanthemi (recombinant)-rywn): A</p>				

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	210BC: An Introduction to Cell and Gene Therapy Validation Challenges				210BC: An Introduction to Cell and Gene Therapy Validation Challenges							Trap™ adsorbents	Case Study in Leveraging Early Investment in Process Development for Late-Stage Success				

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<b>11:00AM</b>	<p><b>11:10am</b> - ROOM 210BC: Potency Assay Development for Commercialization</p> <p><b>11:30am</b> - ROOM 210BC: High Throughput Characterization of Antibody, AAV and Cell Therapy</p>		<p><b>11:00am</b> - ROOM 253AB: N-1 Intensification to Improve Fed-batch Production Processes</p> <p><b>11:30am</b> - ROOM 253AB: Commercial Scale Insect Cell Culture: Opportunity and Challenge</p>		<p><b>11:10am</b> - ROOM 210BC: Potency Assay Development for Commercialization</p> <p><b>11:30am</b> - ROOM 210BC: High Throughput Characterization of Antibody, AAV and Cell Therapy</p>			<p><b>11:00am</b> - ROOM 210A: Developing a Fed-Batch process to increase productivity of the Bac/Sf9 Platform</p> <p><b>11:30am</b> - ROOM 210A: Platform Manufacturing Approach for Ade-</p>	<p><b>11:00am</b> - ROOM 253AB: N-1 Intensification to Improve Fed-batch Production Processes</p> <p><b>11:30am</b> - ROOM 253AB: Commercial Scale Insect Cell Culture: Opportunity and Challenge</p>		<p><b>11:30am</b> - ROOM 258AB: Flexible approaches to addressing mRNA vaccine demand</p>	<p><b>11:00am</b> - ROOM 258C: NIIMBL-BioPhorum Buffer Stock Blending System Vision, Collaboration, Design and Outcome</p> <p><b>11:30am</b> - ROOM 258C: A new Protein A resin allowing elution</p>	<p><b>11:00am</b> - ROOM 253C: Streamlined ambr250 Product Characterization Using HTP Purification and Automated Data Structuring</p>				



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	Aggregates and Particulate Impurities Using the Aura		allenges in a CHO centric world		Aggregates and Particulate Impurities Using the Aura			no Associated Virus: Accelerated Time and Cost Saving	allenges in a CHO centric world			of monoclonal antibodies at pH 5.0					
<b>12:00PM</b>	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall	<b>12:00pm</b> - Networking Luncheon in the Exhibit & Poster Hall

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1:00PM	<p>1:25pm - ROOM 210A: Chairperson's Opening Remarks</p> <p>1:30pm - Please move to another track</p>		<p>1:25pm - Chairperson's Remarks</p> <p>1:30pm - ROOM 253AB: Overcoming the challenges in antibody manufacture using mechanistic modeling and machine learning</p>	<p>1:25pm - ROOM 210A: Chairperson's Opening Remarks</p> <p>1:30pm - Please move to another track</p>			<p>1:25pm - ROOM 210B: Chairperson's Opening Remarks</p> <p>1:30pm - ROOM 210B: Is Gene Editing a Gene Therapy or Cell Therapy or both? Where does it fit?</p>	<p>1:25pm - ROOM 210C: Chairperson's Opening Remarks</p> <p>1:30pm - ROOM 210C: Challenges for Potency Assay Development for Gene Therapies &amp; the Matrix Approach</p>			<p>1:25pm - Chairperson's Remarks</p> <p>1:30pm - ROOM 258AB: Justification of Small-Scale Models: An Industry Perspective</p>	<p>1:25pm - Chairperson's Remarks</p> <p>1:30pm - ROOM 258AB: Justification of Small-Scale Models: An Industry Perspective</p>					

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TIME	ANALYTICAL & QUALITY	CELL & GENE THERAPY MANUFACTURING & COMMERCIALIZATION	CELL CULTURE AND UPSTREAM PROCESSING	CELL THERAPY	CELL THERAPY/ GENE EDITED EX VIVO CELL THERAPY	EXHIBITION HALL CONTENT/THEATER SHOWCASE	GENE EDITED EX VIVO CELL THERAPY	IN VIVO GENE THERAPY	INTENSIFIED AND CONTINUOUS PROCESSING	KEYNOTE SESSION	MANUFACTURING STRATEGY & BIOPROCESSING 4.0	RECOVERY & PURIFICATION	SPEED FROM GENE TO MARKET	TECHNOLOGY WORKSHOP 1	TECHNOLOGY WORKSHOP 2	TECHNOLOGY WORKSHOP 3	TECHNOLOGY WORKSHOP 4
2:00PM	2:00pm - ROOM 210A: Process Analytical Technologies for Cell Therapies		2:00pm - ROOM 253AB: Implementing PAT at USP - From Lab to Manufacturing	2:00pm - ROOM 210A: Process Analytical Technologies for Cell Therapies 2:30pm - ROOM 210A: Human Liver-Chips: Qualifying a Preclinical Model System for AAV Vector			2:00pm - ROOM 210B: Novel Modalities to Address CAR-T Challenges - NK Cell Case Study 2:30pm - ROOM 210B: FectoVIR®-AAV: the next-generation transfection	2:00pm - ROOM 210C: Developing Functional Potency Assay for Gene Therapy Products 2:30pm - ROOM 210C: Leveraging lessons from the COVID-19 pandemic to acceler-			2:00pm - ROOM 258AB: Visualizing Manufacturing Data in Real Time and How the Data Relates to Models for the Process	2:00pm - ROOM 258AB: Visualizing Manufacturing Data in Real Time and How the Data Relates to Models for the Process		2:30pm - ROOM 253AB: Single-Use Material Selection for Critical Storage Operations in Gene Therapy Development and Scale-up	2:30pm - ROOM 258AB: PolarDry and Biotherapeutic Applications	2:30pm - ROOM 258C: Optimized, Efficient, and Scalable Transient Transfection for High Titer AAV and LV Generation	2:30pm - Room 253C -- A single intensified and continuous platform for a scalable adherence and suspension viral production

# SCHEDULE

CONFERENCE DAY 2 - 22/09/2021

BioProcess International

Delivered as a Hybrid Event from September 20-30, 2021

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Boston Convention and Exhibition Center

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				Development			reagent for large-scale AAV manufacturing	ate the development and production of adeno-associated virus (AAV)-based gene therapies									

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3:00PM	3:00pm - Networking Refreshment Break in the Exhibit Hall		3:00pm - Networking Refreshment Break in the Exhibit Hall	3:00pm - Networking Refreshment Break in the Exhibit Hall		3:00pm - Lessons Learned: Building and Booking a State-of-the-Art Biologics Manufacturing Facility in 18 months amidst Covid and Global Materials Shortages 3:10pm -	3:00pm - Networking Refreshment Break in the Exhibit Hall	3:00pm - Networking Refreshment Break in the Exhibit Hall			3:00pm - Networking Refreshment Break in the Exhibit Hall	3:00pm - Networking Refreshment Break in the Exhibit Hall						

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						<p>Step into your Cell Culture Media with the REBEL Analyzer</p> <p><b>3:20pm</b> - Networking Break</p> <p><b>3:45pm</b> - Emerging and Innovative Technology Session</p>											

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4:00PM	<p><b>4:00pm</b> - ROOM 210A: Manufacturing Tissues at Scale - A Platform that Enables Precise Control Over iPS Cell Fate in their Natural Environment</p> <p><b>4:30pm</b> - ROOM 210A: Autologous iPS</p>		<p><b>4:00pm</b> - ROOM 253AB: Comparing Dielectric and Raman spectroscopy for on-line cell growth monitoring of biotherapeutics manufacturing</p> <p><b>4:30pm</b> - ROOM 253AB: Benchmarking</p>	<p><b>4:00pm</b> - ROOM 210A: Manufacturing Tissues at Scale - A Platform that Enables Precise Control Over iPS Cell Fate in their Natural Environment</p> <p><b>4:30pm</b> - ROOM 210A: Autologous iPS</p>		<p><b>4:15pm</b> - Pak Biosolutions, Joanna Rucker Pezzini, President &amp; Founder</p> <p><b>4:25pm</b> - Q &amp; A/ Panel Discussion</p> <p><b>4:35pm</b> - AthemBio, Sunil Mehta, CEO</p> <p><b>4:45pm</b> - Q &amp; A/</p>	<p><b>4:00pm</b> - Please move to another track</p> <p><b>4:30pm</b> - ROOM 210B: Unlocking the Bottlenecks in The Supply Chain of Autologous Therapies: A Patient-Centric Approach</p>	<p><b>4:00pm</b> - ROOM 210C: Rational Design &amp; Development of Vector Genome Assay by ddPCR</p> <p><b>4:30pm</b> - ROOM 210C: New Bioprocess Tools and Designs towards the Continuous Purification of</p>			<p><b>4:00pm</b> - ROOM 258AB: BioPhorum's Manifesto of digital capabilities for the Quality Control Lab of the Future</p> <p><b>4:30pm</b> - ROOM 258AB: Implementation of Tech for Digitalization</p>	<p><b>4:00pm</b> - ROOM 258AB: BioPhorum's Manifesto of digital capabilities for the Quality Control Lab of the Future</p> <p><b>4:30pm</b> - ROOM 258AB: Implementation of Tech for Digitalization</p>					

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	Cell Therapy for Macular Degeneration: From Bench-to-Bedside		of mAb Solution Behavior	Cell Therapy for Macular Degeneration: From Bench-to-Bedside		Panel Discussion <b>4:55pm -</b> Agile GXP Technologies, John Spohn, CEO		Viral Vectors for Gene Therapy			Transformation – Successes, Lessons Learned, and Impact on Project Workflows	Transformation – Successes, Lessons Learned, and Impact on Project Workflows					



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5:00PM	5:30pm - BWB Party		5:30pm - BWB Party	5:00pm - ROOM 210B: AAV Full Capsid Enrichment for Serotypes 5, 8 & 9  5:30pm - BWB Lawn on D Party		5:05pm - Q & A/ Panel Discussion  5:45pm - BWB Lawn on D Party	5:00pm - ROOM 210B: AAV Full Capsid Enrichment for Serotypes 5, 8 & 9  5:30pm - BWB Lawn on D Party	5:00pm - ROOM 210B: AAV Full Capsid Enrichment for Serotypes 5, 8 & 9  5:30pm - BWB Lawn on D Party			5:30pm - BWB Party	5:30pm - BWB Party					

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## ROOM 253A: Chairperson's Opening Remarks

8:25am - 8:30am  
Cell Culture and Upstream Processing

### Participants

**Kyle McHugh** - Scientist, Bristol-Myers Squibb

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## ROOM 258AB: Chairperson's Opening remarks

8:25am - 8:30am  
Recovery & Purification

### Participants

**David Kahn, Ph.D.** - Vice President of  
Biopharmaceutical Development, MacroGenics

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## ROOM 258C: Chairperson's Opening remarks

8:25am - 8:30am  
Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Ricardo Suarez-Heredia** - Applications Engineer  
Bioprocessing R&D, MilliporeSigma

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## ROOM 210A: Chairperson's Opening Remarks

8:25am - 8:30am  
Cell & Gene Therapy Manufacturing and  
Commercialization – Partnering Track

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## ROOM 253A: Cell culture media solution preparation: in-process characterization and tech transfer to CMO

8:30am - 9:00am  
Cell Culture and Upstream Processing

In-line monitoring platform was employed to evaluate the media dissolution process at development scale. The key factors, i.e., pH, temp, particle size, etc., were real-time monitored to better understand the potential impact that would affect hydration and/or lead the precipitation.

Case study will be shared regarding incomplete dissolution of media solutions during technology transfer to CMO. It will show the importance of using scale down model for screening factors that could impact the media solution preparation process.

### Participants

**Yue Hu, Ph.D.**, - Scientist, Material Sciences, Janssen

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## ROOM 258AB: Host Cell Protein Challenges in the Downstream Process Development of Non-Antibody Processes

8:30am - 9:00am  
Recovery & Purification

### Participants

**Naveenkumar Singh, Ph.D.** - Scientist II, Process  
Development – Downstream, Ambrx

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## ROOM 258C: Developability Assessment of a Biologic Using an Instrument Developed at AbbVie called the iBEACON that Enables Screening Candidates at Higher Throughput

8:30am - 9:00am  
Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Ramesh Iyer, Ph.D., Remote - Live with Q & A** -  
Principal Research Scientist II, Global Protein  
Sciences, AbbVie Inc.

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## ROOM 210A: State of the Industry

8:30am - 9:00am  
Cell & Gene Therapy Manufacturing and  
Commercialization – Partnering Track

### Participants

**Janet Lambert** - Chief Executive Officer, Alliance for  
Regenerative Medicine

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## ROOM 253A: Novel approach for developing a robust scale-down model in ambr® 250

9:00am - 9:30am  
Cell Culture and Upstream Processing

High-throughput (HT) automated mini-bioreactor systems, such as ambr® 250, are extensively used for cell culture process development in biopharmaceutical industry. We developed a scale-down model in ambr250 to facilitate process characterization of a monoclonal antibody project. Our focus was on mimicking the pCO<sub>2</sub> profiles of manufacturing scale by adjusting the agitation and gas flow rates in ambr® 250. Subsequently we optimized pH control loop settings, including PID gains and maximal CO<sub>2</sub> sparging flow rates, to improve pH control in ambr® 250. The result was an ambr® 250 process with cell growth, viability, productivity and product quality consistent with those of manufacturing scale. This case study demonstrates the feasibility of this approach to develop a robust scale-down model using a high-throughput system.

### Participants

**Amlan Das, Remote - Live with Q & A** - CMC Biologics,  
Teva Pharmaceuticals

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## ROOM 258AB: Accelerated Depth Filter Screening to Improve Process Impurity Clearance

9:00am - 9:30am  
Recovery & Purification

### Participants

**Geok-Yong Yow** - Scientist I, KBI Biopharma

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## ROOM 258C: Paving the Way for Real time Product Quality Attribute Analysis in Bioprocess Development

9:00am - 9:30am  
Manufacturing Strategy & Bioprocessing 4.0

There have been significant attentions and interests developed recently towards advancing analytical paradigms with unprecedented capabilities of real time monitoring of critical process parameters and critical product quality attributes (CQA) in bioprocess development space. The core requirement for real time analytics involves Process Analytical Technology (PAT), a system for designing, analyzing, and controlling manufacturing through real time monitoring of critical quality and performance attributes with the ultimate goal of ensuring final product quality. Regulatory agencies including U.S. Food and Drug Administration endorse the utility of PAT, and embrace the integration of novel analytical technologies for process monitoring. Our PAT landscape during biologics development features broad spectrum of technologies including chromatography, spectroscopy & chemometrics, sensors and mass spectrometry for inline and online analysis by integrating into upstream and downstream unit operations through automated aseptic sample preparation or proprietary flow cell sensors for real time acquisition of analytical data. The roadmap for successful implementation of PAT tools entails strategic identification of critical quality attributes, critical control points and critical process parameters during bioprocess development with deliberate alignment of analytical technologies under the consideration of associated capabilities and limitations. Our vision includes the integration of automated-data processing, visualization, and feedback control capabilities for seamless process control. Mechanistic modeling, machine learning and deep learning techniques are built to allow prescriptive and predictive control of the bioprocess manufacturing. Accurate process understanding and control will enhance our quality by design (QbD) approaches in bioprocess development for more sustainable manufacturing of biopharmaceuticals.

### Participants

**Julia Ding, PhD, Remote - Live with Q & A** - Head,  
Global Process Analytics, Bristol Myers Squibb

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### ROOM 210A: Panel: Investment view on Innovation in Cell & Gene Therapy

9:00am - 9:30am

Cell & Gene Therapy Manufacturing and Commercialization – Partnering Track

- Providing the investor view – how can academia & biotech think about and present their projects to make them more attractive?
- Building personal relationships and the importance of a pitch
- What are the key challenges facing the CGT community, how do investors see these? What are they looking to support?
- Investing in new & novel technologies, balancing our investment against risk – what assurances do we expect?
- How has COVID-19 impacted investment in the CGT space?

#### Participants

**Shaan Gandhi** - Director, Northpond Ventures

**Walter Kowtoniuk** - Venture Partner, Third Rock

**Anna French** - Partner, Qiming Venture Partners USA

**Claire Leurent, Ph.D., MBA** - Principal, Venture Investments, J&J

**Anthony Davies, Ph.D.** - Founder & CEO, Dark Horse Consulting

### ROOM 210B: Opening remarks and Manufacturing the Future of Biofabrication with ARM

9:00am - 9:30am

Bio fabrication – The Path to Commercialization: In collaboration with ARMI

#### Participants

**Thomas Bollenbach** - Chief Technology Officer, Advanced Regenerative Manufacturing Institute

### SBR-1 Manufacturing: A Learning Laboratory

9:00am - 9:30am

WORKSHOP - SBR-1 Manufacturing: A Learning Laboratory (Limited to 30 Participants)

**Course Objective:** It has been well posited that adults learn best through memorable experiences. Effective blended learning programs provide relevant experiences in low risk environments and can be used to anticipate and frame learning needs rather than scavenging learning opportunities from unplanned events. This course is intended as an example of using interactive simulation gaming as a tool for blended learning, specifically introducing participants to the routine and unanticipated elements of operating a biopharmaceutical manufacturing facility. In this session we will touch on elements of capacity and throughput management, statistical process control, quality culture, assignment of roles and responsibilities, and examples of the cost vs value conundrum confronted by manufacturing site governance. Attendees will be participating in a Learning Laboratory experience that is not compatible with coming and going during the session, doing email on your phone, or bailing out when an in control and capable process with fully gaussian outputs, little if any special cause variability, and a very accommodating and flexible management team suddenly goes awry!

#### Course Outline:

- “Why play games?” and provision of meaningful learning experiences.
- Attendees will all participate in the running of a biopharm manufacturing facility and responding to routine and unexpected events. This will include managing process variability, cost of goods, continuous improvement, and responsibility and accountability in the workplace.
- We will discuss whether using data to support or criticize management decisions is the same thing as data driven management.
- We will further discuss unintended consequences of metrics driven Management by Objective and whether there is a tension between MBO and building a Quality Culture.
- All models are wrong but many are useful. We will have a discussion on how SBR-1 is and is not a realistic representation of actual manufacturing challenges and the relevance of experiences in the game to experiences in the work place.
- This course is not intended to provide answers to the challenges of biopharmaceutical manufacturing but to challenge the lenses through which such operations are often seen and evaluated. The key deliverable of this course is a new panel of questions participants can take with them to explore in order to identify different solutions to old and recurring problems.

#### Primary Audience:

- Operational and managerial decision makers at all levels within biopharmaceutical manufacturing with an emphasis on API and final dosage form manufacturing

trains.

- Individuals wishing to explore the role of simulation gaming in mentoring, career skills development, and in providing a low risk setting for discussion of difficult topics.

#### Participants

**Jeffrey C. Baker, Ph.D** - Former Deputy Director, Office of Biotechnology Products, CDER, FDA

### ROOM 253A: Changing the Drug Development Paradigm: From Concept to Clinic in Record Time Using the FastPharming System

9:30am - 10:00am

Technology Workshop 1

Drug development has historically been a time, labor, and money-intensive endeavor where ultimate success is the exception, rather than the rule. This is acutely apparent in the biologics space where the time it takes to manufacture a lead molecule to support first-in-human clinical trials using traditional cell culture expression systems is often measured in years rather than months, with product costs for Phase 1 trials averaging \$5MM or more. This presentation will describe the FastPharming system developed by iBio and its inherent benefits in terms of speed, cost, scalability, and sustainability. Using data associated with the current FastPharming platform and considering the opportunities associated with the newly designed FastPharming NextGen platform, a compelling case will be made for why the time is right for FastPharming to take its place as the platform of choice for the next generation of protein therapeutics.

#### Participants

**Randy Maddux** - Chief Operating Officer, iBio, Inc.

### ROOM 258AB: In-process control for pDNA production

9:30am - 10:00am

Technology Workshop 2

Global demand for pDNA production is at an all time high, due to increased need from Gene Therapy ramp-up. pDNA, as an enabling product, is critical in production of mRNA, AAV and other therapeutic vectors. Increasing yield and purity in the production of pDNA is a vital step in meeting such demand. Supporting reliable in-process control during pDNA purification, PATfix pDNA analytical platform is enabling rapid process development and optimization while providing a reliable analytical platform for production runs.

## ROOM 210A: Panel: Investment view on Innovation in Cell & Gene Therapy (Cont.)

9:30am - 9:45am

Cell & Gene Therapy Manufacturing and Commercialization – Partnering Track

- Providing the investor view – how can academia & biotech think about and present their projects to make them more attractive?
- Building personal relationships and the importance of a pitch
- What are the key challenges facing the CGT community, how do investors see these? What are they looking to support?
- Investing in new & novel technologies, balancing our investment against risk – what assurances do we expect?
- How has COVID-19 impacted investment in the CGT space?

### Participants

**Shaan Gandhi** - Director, Northpond Ventures

**Walter Kowtoniuk** - Venture Partner, Third Rock

**Shinichiro (Shin) Fuse, Ph.D.** - Managing Director, MPM Capital

**Claire Leurent, Ph.D., MBA** - Principal, Venture Investments, J&J

**Anthony Davies, Ph.D.** - Founder & CEO, Dark Horse Consulting

## ROOM 210B: Tools and Technologies for Generating High Quality Cellular Starting Material

9:30am - 10:00am

Bio fabrication – The Path to Commercialization: In collaboration with ARMI

Generating high quality and well defined cell banks – what tools, techniques, assays, and measurement technologies can be leveraged to achieve that goal? What do you make that QC process scalable?

### Participants

**Carter Cliff** - Founder & CEO, Vascugen Inc., USA

## Room 257A: SBR-1 Manufacturing: A Learning Laboratory

9:30am - 10:00am

WORKSHOP - SBR-1 Manufacturing: A Learning Laboratory (Limited to 30 Participants)

Course Objective: It has been well posited that adults learn best through memorable experiences. Effective blended learning programs provide relevant experiences in low risk environments and can be used to anticipate and frame learning needs rather than scavenging learning opportunities from unplanned events. This course is intended as an example of using interactive simulation gaming as a tool for blended learning, specifically introducing participants to the routine and unanticipated elements of operating a biopharmaceutical manufacturing facility. In this session we will touch on elements of capacity and throughput management, statistical process control, quality culture, assignment of roles and responsibilities, and examples of the cost vs value conundrum confronted by manufacturing site governance. Attendees will be participating in a Learning Laboratory experience that is not compatible with coming and going during the session, doing email on your phone, or bailing out when an in control and capable process with fully gaussian outputs, little if any special cause variability, and a very accommodating and flexible management team suddenly goes awry!

Course Outline:

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Primary Audience:

- Operational and managerial decision makers at all levels within biopharmaceutical manufacturing with an

emphasis on API and final dosage form manufacturing trains.

- Individuals wishing to explore the role of simulation gaming in mentoring, career skills development, and in providing a low risk setting for discussion of difficult topics.

### Participants

**Jeffrey C. Baker, Ph.D** - Former Deputy Director, Office of Biotechnology Products, CDER, FDA

### Networking Refreshment Break

10:00am - 11:00am

Cell Culture & Upstream Processing

### Networking Refreshment Break

10:00am - 11:00am

Recovery & Purification

### Networking Break

10:00am - 11:00am

Manufacturing Strategy & Bioprocessing 4.0

### Networking Break

10:00am - 10:55am

Analytical & Quality

### Networking Break

10:00am - 10:55am

Impact of COVID-19 on Bioprocessing

### Networking Refreshment Break

10:00am - 10:45am

Cell & Gene Therapy Manufacturing and Commercialization – Partnering Track

### Networking Refreshment Break

10:00am - 10:45am

Bio fabrication – The Path to Commercialization: In collaboration with ARMI

## SBR-1 Manufacturing: A Learning Laboratory

10:00am - 12:00pm

WORKSHOP - SBR-1 Manufacturing: A Learning Laboratory (Limited to 30 Participants)

**Course Objective:** It has been well posited that adults learn best through memorable experiences. Effective blended learning programs provide relevant experiences in low risk environments and can be used to anticipate and frame learning needs rather than scavenging learning opportunities from unplanned events. This course is intended as an example of using interactive simulation gaming as a tool for blended learning, specifically introducing participants to the routine and unanticipated elements of operating a biopharmaceutical manufacturing facility. In this session we will touch on elements of capacity and throughput management, statistical process control, quality culture, assignment of roles and responsibilities, and examples of the cost vs value conundrum confronted by manufacturing site governance. Attendees will be participating in a Learning Laboratory experience that is not compatible with coming and going during the session, doing email on your phone, or bailing out when an in control and capable process with fully gaussian outputs, little if any special cause variability, and a very accommodating and flexible management team suddenly goes awry!

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## Participants

**Jeffrey C. Baker, Ph.D** - Former Deputy Director, Office of Biotechnology Products, CDER, FDA

## Accelerating Molecules to Medicines

10:05am - 10:25am

Theatre Showcase

The biopharmaceutical industry has made great strides in delivering cost-effective therapies to the market in the shortest timelines within regulatory manufacturing guidelines. However, these advances are challenged by increasingly complex biologics formats and the subsequent additional analytical work. In today's highly competitive landscape, it is necessary for biotech and pharmaceutical companies to focus on core capabilities while relying on a network of collaborators, vendors and regulatory experts to fill gaps. Key to biopharmaceutical R&D is selecting Contract Research Organizations (CROs) that share a company's goals of safety, quality, speed and low-cost. This talk will elaborate on strategies to shorten timelines while minimizing safety and regulatory risks.

## Participants

**Steven Lang, PhD** - Vice President, Biologics, Aragen Bioscience

## Panel Discussion: Exploring the Massachusetts Biotech Ecosystem; Fostering Innovation, Spinning out, & Maximising Growth Potential

10:30am - 11:15am

Exhibition Hall Content/ Theater Showcase

- Reviewing the Incubator model and advantages of going down this path.
- Best practices for spinning out from academia
- Considering manufacturing capacity early to secure investment and maximise growth potential.
- Working with corporate partners to move towards commercialization

## Participants

**Shashi Murthy, PhD** - Founder & CTO, Flaskworks

**Brian Goodman, PhD** - Principal, MPM

**Vinit Nijhawan** - Managing Director, MassVentures, Lecturer, Boston University, USA

**Peter Strack** - Scientific VP, Integrative Sciences, Bristol Myers Squibb, USA

## ROOM 210A: Dual Dialogue – Anatomy of an Acquisition: Bayer and AskBio

10:45am - 11:45am

Cell & Gene Therapy Manufacturing and Commercialization – Partnering Track

- Overview of the structure of the acquisition, goals, outcomes
- How the deal came about and COVID-19's impact on the transaction
- Bayer's unique operating model to ensure to successful partnerships within its Cell and Gene Therapy Platform
- Advancing AAV manufacturing post-acquisition

## Participants

**Sheila Mikhail, Remote - Live with Q&A** - CEO & Co-Founder, AskBio

**Marianne De Backer, MBA, PhD, Remote - Live with Q&A** - EVP, Head of Strategy, BD&L, Bayer AG

## ROOM 210B: Streamlining Production of Defined Cell Lines

10:45am - 11:15am

Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- What tools do we have for directed differentiation that will be both efficient, cost-effective and consistent?
- What is best approach for generating differentiated cell types that meet pre-defined cell phenotypes?
- What role does genetic manipulation play in cell and tissue engineering?

## Participants

**Paratsoo Khoshakhlagh, Ph.D.** - Chief Executive Officer & Co-Founder, GC Therapeutics, USA

## Chairperson's Opening Remarks

10:55am - 11:00am

Analytical & Quality

## Chairperson's Opening Remarks

10:55am - 11:00am

Impact of COVID-19 on Bioprocessing

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## ROOM 253A: Developing a Chemically Defined Cell Culture Medium for the Production of Adeno-Associated Virus Vectors Using Suspension HEK293 Cells

11:00am - 11:30am

Cell Culture & Upstream Processing

Developing a highly efficient AAV production medium requires in-depth understanding of medium components, the nutrient requirement of the production cell line for cell proliferation and maintenance, and more importantly, the specific nutrient requirement for AAV capsid synthesis and replication of the recombinant viral payload.

In this work, a chemically defined protein-free medium formulation was developed using a combination of medium design approaches, including custom media mixture design, Design of Experiment (DOE) and One Factor At a Time (OFAT) studies. Concentrations of key media components were optimized for cell growth and viral titer. In addition, key components affecting transfection complex formation and subsequent viral production were identified. The resulting medium formulation supports fast cell growth of HEK293 derived cell line with an averaged doubling time of 24 hours and supports AAV production with titers comparing favorably to several commercial AAV production media.

### Participants

**Zhe (Jill) Zhang** - Staff Engineer, Viral Production Core, Preclinical Manufacturing & Process Development, Regeneron Pharmaceutical, Inc.

## ROOM 258AB: Phospholipase B-like 2 is Not Responsible for Polysorbate Degradation in Monoclonal Antibody Drug Products

11:00am - 11:30am

Recovery & Purification

- PLBD2 cannot degrade polysorbate in drug products despite it is a lipase that often presents in drug product in high abundance
- 3 experiments had been performed to draw the conclusion, including PLBD2 knockout experiment, PLBD2 depletion experiment and correlation of PS20 degradation with PLBD2 concentration
- Lessons learnt from this study is that spike-in experiment cannot be used as evidence to draw conclusive conclusion of the biological activity of host cell proteins since impurities in recombinant proteins may interfere the spike-in results

### Participants

**Sisi Zhang, Msc.** - Lead Research Specialist, Analytical Chemistry, Regeneron

## ROOM 258C: BioPhorum Technology Roadmapping Strategy Vision 2.0

11:00am - 11:30am

Manufacturing Strategy & Bioprocessing 4.0

### Participants

**Guido Kremer-van der Kamp** - Senior Consultant, Global BioPharm Center of Excellence, Merck KGaA

**Andrew Whytock** - Head of Digitalization and Innovation, Business Segment Pharma, Siemens

**Charles Heise, Ph.D.** - Senior Staff Scientist, FUJIFILM Diosynth Biotechnologies

## ROOM 253C: Leveraging Prior Knowledge for Faster Analytical Method Validation and Transfer

11:00am - 11:30am

Analytical & Quality

Biopharmaceutical industry is in a period of accelerated growth, with increasing number of new products entering development and seeking regulatory approval. We will provide examples in product characterization and quality control of monoclonal antibody therapeutics to illustrate the use of platform methods and prior knowledge to support analytical development of new products for accelerated entry into humans (EIH) studies.

### Participants

**Christopher Yu, Ph.D., Remote - Live with Q & A** - Director, Protein Analytical Chemistry Quality Control, Genentech

## ROOM 253B: Rapid Analytical Development of Monoclonal Antibodies for COVID Emergency Use Authorization

11:00am - 11:30am

Impact of COVID-19 on Bioprocessing

Responding to the unmet medical need for an efficacious COVID treatment, Lilly responded rapidly in 2020 with the development of anti-SARS-Cov2 monoclonal antibodies. Typical monoclonal antibody projects leave ample room for analytical development while processes are being developed and clinical trials are ongoing. However, for the COVID antibody projects, the rapid nature of the development exercise left analytical method development on or near the critical path. Through leveraging of platform methods, platform historical knowledge, and smart risk taking, we were able to achieve First Human Dose in record time. This paved the way for a rapid Emergency Use Authorization—just 8 months after initiation of any project work.

### Participants

**Adam Washburn, Remote - Live with Q & A** - Senior Research Scientist, Eli Lilly

## ROOM 210B: Label-free Cell Selection and Purification

11:15am - 11:45am

Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- Purifying the desired cell population from a heterogenous tissue or cell population

### Participants

**Travis Block** - Chief Technology Officer, Cell X Technologies, USA

## Panel: Talent Acquisition, Development and Retention in Novel Therapeutics

11:15am - 12:00pm

Exhibition Hall Content/ Theater Showcase

- Addressing key challenges in TA in novel therapeutics
- How can companies best work with personnel to develop talent into their next roles; ready now/ ready later talent.
- In a competitive area such as Boston, how should we strike a balance between working to retain talent and embracing and supporting personnel moving around.

### Participants

**Moderator: Andrew Rigoglioso** - Associate Director, TA, Cell Therapy Development & Ops, BMS

**Juliette Hilliard, Remote - Live with Q&A** - Director, TA, Novartis GT

**Stacey Veysey** - Director, Talent Acquisition, Vertex Pharmaceuticals, USA

## ROOM 253A: Identification of hydroxyproline as a novel co-translational modification during cell culture development

11:30am - 12:00pm

Cell Culture & Upstream Processing

### Participants

**Shanta Boddapati, Remote - Live with Q & A** - Senior Scientist, Seagen

## ROOM 258AB: Polysorbate, The Good, The Bad and the Ugly

11:30am - 12:00pm

Recovery & Purification

### Participants

**Linda Yi, Remote - Live with Q & A** - Senior Scientist, Analytical Development, Biogen

### ROOM 258C: CMO Quality Oversight Challenges and FDA's Perspective

11:30am - 12:00pm  
Manufacturing Strategy & Bioprocessing 4.0

#### Participants

**Wenyan Liao** - ASQ Certified Quality Auditor, Sr. QA Disposition, External Biologics (Global Quality), Takeda Pharmaceutical Company Limited

### ROOM 253C: Analytical Life Cycle Management and Challenges for Biologic Products

11:30am - 12:00pm  
Analytical & Quality

#### Participants

**Udayanath Aich, Ph.D.** - Associate Director, Bristol Myers Squibb

### ROOM 253B: Panel Discussion - Benefits Gained from Accelerated Programs on Future of Development Timelines

11:30am - 12:00pm  
Impact of COVID-19 on Bioprocessing

Discussion topics include:

- Utilizing new state of the art approaches to development and production
- What was accelerated to get to clinical trials and commercialization? How to you balance speed and safety in a pandemic?
- What speed to IND means post-COVID? Business risks compared to pre-COVID? Will those changes be long lasting?
- How have companies accelerated process development and validation with new analytical approaches
- Accelerated process validation strategies – What truly accelerated process validation looks like

#### Participants

**Denny Kraichely, Ph.D.** - Department Head, Analytical Project Leadership, Vaccines Research & Development, Merck, Merck

**Hanne Bak, Ph.D.** - Senior Vice President, Pre-clinical Manufacturing & Process Development, Regeneron Pharmaceutical, Inc.

**Adam Washburn, Remote - Live with Q & A** - Senior Research Scientist, Eli Lilly

**Howard Levine, PhD** - National Leader, BioProcess Technology Group

### ROOM 210A: Panel: Manufacturing and Distribution Strategies for Commercialising Cell & Gene Therapies

11:45am - 12:30pm  
Cell & Gene Therapy Manufacturing and Commercialization – Partnering Track

- Reviewing the disruption to the CGT industry from the pandemic
- Looking into the cost of manufacturing; how to reduce and keep cost of products down
- Assessing the role of automation & AI
- Macro decisions in manufacturing strategy; in house/outsourcing, domestic/international and the distribution implications of this
- Scaling of manufacturing as industry moves towards chronic diseases and higher populations

#### Participants

**David Peritt** - Founder and CSO, Lupagen, USA

**Kareem Reda** - CBO, Elevate Bio

**Maria Cho** - VP Business Development & Corporate Strategy, Dendreon, USA

**Chathuranga De Silva, PhD** - Director, Business Development, BioCentriq, USA

**Beth Webb** - Chief Commercial Officer, Aldevron, USA

### ROOM 210B: Smart and Connected Bioreactor with Wireless Flexible Sensors and Electronics

11:45am - 12:15pm  
Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- Real-time and online sensors for cell and tissue attributes during culture, expansion, and maturation
- Sensing for gases, proteins, lipids, chemical substrates, and metabolites. How can some of these platforms be used for proteins and specified to different process needs for sensing?

#### Participants

**W. Hong Yeo** - Associate Professor of George W. Woodruff School of Mechanical Engineering, Director of the IEN Center for Human-Centric Interfaces and Engineering, Georgia Institute of Technology, USA

### ROOM 253A: Appreciating the Importance of Osmolality in Upstream Processes and its Impact on AAV Workflows

12:00pm - 12:30pm  
Cell Culture & Upstream Processing

Those working with AAVs have the potential to improve the quality and yield of their products during manufacturing. Osmolality acceptance as a critical process parameter in the production of biologics, including those in the Cell and Gene Therapy area continues to grow. This has stimulated new interest in researching its utility. Today's presentation will focus on how osmolality is used in upstream processes, with a spotlight on recent data from a collaboration with the Cell and Gene Therapy Catapult Manufacturing Innovation Centre.

#### Participants

**Mark Rothenberg, PhD** - Associate Director Scientific Applications, Advanced Instruments LLC

### ROOM 258AB: Supporting Manufacturing Process Optimization by Leveraging Consistent Virus Removal Filter Performance Across Process Scales

12:00pm - 12:30pm  
Recovery & Purification

Virus filtration processes are developed, optimized and validated using constant pressure filtration at small scale, and it is critical that this data is predictive and representative of filter performance both at larger scales and under different operation strategies. While using constant pressure at small scale is convenient and common, manufacturing suites typically use pump-driven systems with single-use bags to leverage footprint and workflow advantages. In this study, we extend the previously demonstrated scalability of the Planova 20N virus removal filter to pump-driven control at all sizes. PP7 bacteriophage logarithmic reduction (PP7 LRV) evaluated under constant flow operation across filter sizes 0.001 to 4.0 m<sup>2</sup> showed consistent and robust PP7 LRV of 4.3 or greater for all runs, as was observed in previous constant pressure experiments. Filterability performance was also shown to be consistent irrespective of filter operation method. Because different filter operation strategies may be employed at different scales, conditions different from those of the initial process may be factors at other sizes of the scale up. The impacts of pressure fluctuation and extended pump ramp up time on viral clearance were additionally investigated in PPV-spiked filtrations. Robust and consistent PPV clearance was observed with a PPV LRV of 4.4 or greater for these runs. Based on demonstration of consistent filter performance across filter scales and operation methods, we can evaluate the impact of various manufacturing-scale conditions at smaller scales and confidently consider the results to be representative of the filter size of interest.

#### Participants

**Brian Buesing** - Associate Scientist, Asahi Kasei Bioprocess America, Inc

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## ROOM 258C: Application of Raman Spectroscopy for Real-time Monitoring and Control in Mammalian Cell Cultures: A case study on automated glucose control for CHO cell fed batch cultures

12:00pm - 12:30pm  
Manufacturing Strategy & Bioprocessing 4.0

Mammalian cell cultures are widely used as the workhorse platform in the production of biological products including antibodies, other therapeutic proteins, and growth factors. Deviations of critical process parameters (CPP) in upstream unit operations can directly lead to physicochemical and biological heterogeneities in the biological expression system and associated critical quality attributes (CQA) in therapeutic product. Hence, Process Analytical Technologies (PAT) have represented an enabler to the Quality by Design (QbD) paradigm to generate adaptive processes that can maintain productivity and reduce product quality deviation through the implementation of sensor technology for process monitoring and control.

Raman spectroscopy has become attractive for PAT applications given its inherent properties such as non-contact, non-destructive, high molecular specificity, and weak water bands for good quality analysis in aqueous solutions. Given the increasing interest for robust process design, optimization and control in established (fed-batch) and emerging (intensified and continuous) upstream platforms, Raman spectroscopy provides a great potential for real-time and in-situ measurement of relevant cell culture process parameters and product quality attributes. Herein, we present a case study on the implementation of a Raman spectroscopy analyzer for real time monitoring and subsequent control of glucose through the implementation of a feedback control loop in a CHO cell fed-batch culture process.

Firstly, a preliminary set of fed-batch cultures (n=4) was conducted for spectral data acquisition and multivariate model development. A parental CHO cell line was cultivated in bench scale stirred tank bioreactors in a chemically defined basal and feed media environment. Raman spectra measurements were acquired using an in-line Raman Analyzer (ProCellics™, MilliporeSigma, USA). Off-line analysis, for variable association, included key process parameters such as cell density (VCD and TCD), key nutrient (glucose and glutamine) and by-product metabolites (lactate and ammonia). Spectral data was pre-processed (standard normal variate transformation, Savitzky-Golay derivatives and spectral truncation) and analyzed via Principal Component Analysis (PCA) (Bio4CTM PAT Raman Software, MilliporeSigma, USA). Regression via Partial Least Squares (PLS) was conducted for correlating Raman spectra acquisitions and off-line key process parameters across cultivation time and culture batches (Bio4CTM PAT Raman Software, MilliporeSigma, USA). PLS model predictions were evaluated (RMSEE, RMSECV) and validated (RMSEP) based on root mean squared error ( $<\hat{A}\pm 10\%$ ) using independent calibration and test data sets.

Secondly, the Raman analyzer and associated models were used for real time monitoring of key process

variables and the implementation of a feedback control loop for maintenance of a glucose concentration setpoint. The feedback control loop consisted of a direct OPC Unified Architecture (UA) communication between the Raman analyzer and the bioreactor control system. Glucose provision through chemically defined feed media was performed fully automated based on soft sensor-pump cascading actions and leading to steady state glucose concentration (5 g L<sup>-1</sup>) during late exponential and stationary culture phases. The Raman based controlled culture was benchmarked against a standard fed-batch culture based on bolus feeding strategy, demonstrating no change of cell growth profile but a reduced lactate production profile (35% decrease).

Overall, this investigation demonstrated the successful application of an experimental and multivariate modelling approach for the adoption of Raman spectroscopy for in-line monitoring and control in mammalian cell cultures. The increasing implementation of combined advanced sensor technology and process data analytics tools can enable process monitoring, and subsequent control, to improve not only process yields but also to meet product quality requirements in the next generation of upstream platforms.

### Participants

Ricardo Suarez-Heredia - Applications Engineer  
Bioprocessing R&D, MilliporeSigma

## ROOM 253C: On the Importance of Monitoring Both Transfection and Transduction Efficiencies in Cell Therapy Development

12:00pm - 12:30pm  
Analytical & Quality

### Participants

Derek Lenz, Ph.D., Remote - Live with Q & A - Field  
Marketing Manager, Beckman Coulter

## ROOM 253B: Scientific Track Presentation

12:00pm - 12:30pm  
Impact of COVID-19 on Bioprocessing

### Lunch Presentation and Networking Break

12:30pm - 1:25pm  
Cell Culture and Upstream Processing

### Lunch Presentation and Networking Break

12:30pm - 1:25pm  
Recovery & Purification

### Lunch Presentation and Networking Break

12:30pm - 1:25pm  
COVID-19 Development & Production

### Lunch Presentation and Networking Break

12:30pm - 1:30pm  
Cell & Gene Therapy Manufacturing and  
Commercialization – Partnering Track

### Lunch Presentation and Networking Break

12:30pm - 1:30pm  
Bio fabrication – The Path to Commercialization: In  
collaboration with ARMI

## ROOM 253A: Chairperson's Remarks

1:25pm - 1:30pm  
Cell Culture and Upstream Processing

### Participants

Kyle McHugh - Scientist, Bristol-Myers Squibb

## ROOM 253A: Chairperson's Remarks

1:25pm - 1:30pm  
Recovery & Purification

### Participants

Kyle McHugh - Scientist, Bristol-Myers Squibb

## ROOM 253B: Chairperson's Remarks

1:25pm - 1:30pm  
COVID-19 Development & Production

### Participants

Lynne Frick - Co-Head, Biologics Franchise, Resilience  
and Co-Executive Director, The BioInnovation Group

## ROOM 253A: Challenges of Harvest Depth Filtration for Bispecific Molecules – A Case Study

1:30pm - 2:00pm  
Cell Culture and Upstream Processing

- Depth filtration can potentially provide clearance of product-related species. However, undesired adsorption of target molecule onto the depth filter may also occur
- Depth filters show adsorptive characteristics, the extent and mechanism of which depend on the filter media composition
- Electrostatic and hydrophobic interactions are the main mechanisms of adsorption onto the depth filter media
- Knowledge of structural properties of the target molecule and its related species as well as better understanding of adsorptive characteristics of the depth filters help designing the robust and efficient depth filtration processes

### Participants

Ehsan Borujeni - Principal Scientist, Global BioProcess  
Development, Downstream, Bristol-Myers Squibb



### ROOM 253A: Challenges of Harvest Depth Filtration for Bispecific Molecules – A Case Study

1:30pm - 2:00pm  
Recovery & Purification

- Depth filtration can potentially provide clearance of product-related species. However, undesired adsorption of target molecule onto the depth filter may also occur
- Depth filters show adsorptive characteristics, the extent and mechanism of which depend on the filter media composition
- Electrostatic and hydrophobic interactions are the main mechanisms of adsorption onto the depth filter media
- Knowledge of structural properties of the target molecule and its related species as well as better understanding of adsorptive characteristics of the depth filters help designing the robust and efficient depth filtration processes

#### Participants

**Ehsan Borujeni** - Principal Scientist, Global BioProcess Development, Downstream, Bristol-Myers Squibb

### ROOM 253B: Portals for Collaboration Between FDA Laboratories and the Scientific Community

1:30pm - 2:00pm  
COVID-19 Development & Production

#### Participants

**Jeffrey C. Baker, Ph.D** - Former Deputy Director, Office of Biotechnology Products, CDER, FDA

### ROOM 210B: Scaling the Production of Tissues Using 3D Printing

1:30pm - 2:00pm  
Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- How to speed up production for tissue fabrication using 3D printing?
- How do we address scale for Biofabrication?
- What are the considerations for consistency and reproducibility?
- What does high throughput Biofabrication mean to you?

#### Participants

**Mike Graffeo** - CEO & Co-Founder, FluidForm, USA

### ROOM 253A: Mitigating Filter Fouling in Continuous ATF Pichia Cultures

2:00pm - 2:30pm  
Cell Culture and Upstream Processing

#### Participants

**Chris Kwiatkowski, Remote - Live with Q & A** - Engineer, Biopharmaceutical Development, Biogen Idec

### ROOM 253A: Mitigating Filter Fouling in Continuous ATF Pichia Cultures

2:00pm - 2:30pm  
Recovery & Purification

#### Participants

**Chris Kwiatkowski, Remote - Live with Q & A** - Engineer, Biopharmaceutical Development, Biogen Idec

### ROOM 253B: Data Integrity for Process and Analytical CMC Studies

2:00pm - 2:30pm  
COVID-19 Development & Production

#### Participants

**Nadine Ritter** - President and Analytical Advisor, Global Biotech Experts, LLC.

### ROOM 210B: Generating Complex Scaffolds and Harnessing Native Material Architecture

2:00pm - 2:30pm  
Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- Fabrication of complex scaffold matrixes at high throughput
- Supplying chain considerations when using a natural material source, how to ensure batch to batch consistency?

#### Participants

**Aleks Katane** - Liver Program Manager, Miromatrix, USA

### ROOM 210B: Developing a scalable process for manufacturing stem cell-derived $\beta$ cells

2:30pm - 3:00pm  
Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- Cutting edge processes and tools for creating an innovative and exciting TEMP product. Where have they had to innovate to develop solutions that will scale with them as they progress toward commercialization?
- How has their equipment and process changed as the product progressed from R&D to clinical?

#### Participants

**Nathaniel Hogrebe** - Postdoctoral Research Fellow, Jeffrey Millman Laboratory, Washington University School of Medicine, USA

### Networking Refreshment Break

3:00pm - 3:30pm  
Bio fabrication – The Path to Commercialization: In collaboration with ARMI

### ROOM 210B: Maturation Techniques and Bioreactor Culture for Tissue Generation

3:30pm - 4:00pm  
Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- Cutting edge processes and tools for creating an innovative and exciting TEMP product. Where have they had to innovate to develop solutions that will scale with them as they progress toward commercialization?
- How has their equipment and process changed as the product progressed from R&D to clinical?

#### Participants

**Jane Lebkowski, Remote - Live with Q&A** - President, Regenerative Patch Technologies Inc.

### ROOM 210B: Trends for the Future of Biomanufacturing

4:00pm - 4:30pm  
Bio fabrication – The Path to Commercialization: In collaboration with ARMI

- High level strategy for developing cell and tissue products; minimizing risk, quality by design, systems integration, data management & analysis, etc.

#### Participants

**Trent Carrier, Remote - Live with Q&A** - Chief Operating Officer, L7 Informatics, Inc., USA

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## End of Day

4:30pm - 4:35pm

Bio fabrication – The Path to Commercialization: In collaboration with ARMI

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## Close of BPI 2021

4:35pm - 4:40pm

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8:00AM				<p>8:25am - ROOM 210A: Chairperson's Opening Remarks</p> <p>8:30am - ROOM 210A: State of the Industry</p>		<p>8:25am - ROOM 253A: Chairperson's Opening Remarks</p> <p>8:30am - ROOM 253A: Cell culture media solution preparation: in-process characterization and tech transfer to CMO</p>			<p>8:25am - ROOM 258C: Chairperson's Opening remarks</p> <p>8:30am - ROOM 258C: Developability Assessment of a Biologic Using an Instrument Developed at AbbVie called the iBEACON that Enables Screening</p>	<p>8:25am - ROOM 258AB: Chairperson's Opening remarks</p> <p>8:30am - ROOM 258AB: Host Cell Protein Challenges in the Downstream Process Development of Non-Antibody Processes</p>				

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									Candidates at Higher Through-put					

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9:00AM		<p><b>9:00am</b> - ROOM 210B: Opening remarks and Manufacturing the Future of Biofabrication with ARMI</p> <p><b>9:30am</b> - ROOM 210B: Tools and Technologies for Generating High Quality Cellular Starting Material</p>		<p><b>9:00am</b> - ROOM 210A: Panel: Investment view on Innovation in Cell &amp; Gene Therapy</p> <p><b>9:30am</b> - ROOM 210A: Panel: Investment view on Innovation in Cell &amp; Gene Therapy (Cont.)</p>		<p><b>9:00am</b> - ROOM 253A: Novel approach for developing a robust scale-down model in ambr® 250</p>			<p><b>9:00am</b> - ROOM 258C: Paving the Way for Real time Product Quality Attribute Analysis in Bioprocess Development</p>	<p><b>9:00am</b> - ROOM 258AB: Accelerated Depth Filter Screening to Improve Process Impurity Clearance</p>	<p><b>9:30am</b> - ROOM 253A: Changing the Drug Development Paradigm: From Concept to Clinic in Record Time Using the Fast-Pharming System</p>	<p><b>9:30am</b> - ROOM 258AB: In-process control for pDNA production</p>		<p><b>9:00am</b> - SBR-1 Manufacturing: A Learning Laboratory</p> <p><b>9:30am</b> - Room 257A: SBR-1 Manufacturing: A Learning Laboratory</p>

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10:00AM	10:00am - Networking Break 10:55am - Chairperson's Opening Remarks	10:00am - Networking Refreshment Break 10:45am - ROOM 210B: Streamlining Production of Defined Cell Lines		10:00am - Networking Refreshment Break 10:45am - ROOM 210A: Dual Dialogue – Anatomy of an Acquisition: Bayer and AskBio	10:00am - Networking Refreshment Break		10:30am - Panel Discussion: Exploring the Massachusetts Biotech Ecosystem; Fostering Innovation, Spinning out, & Maximising Growth Potential	10:00am - Networking Break 10:55am - Chairperson's Opening Remarks	10:00am - Networking Break	10:00am - Networking Refreshment Break			10:05am - Accelerating Molecules to Medicines	10:00am - SBR-1 Manufacturing: A Learning Laboratory

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BioProcess International

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Live In-Person Experience Delivered September 20-23

Boston Convention and Exhibition Center

TIME	ANALYTICAL & QUALITY	BIO FABRI-CATION – THE PATH TO COM-MERCIAL-IZATION: IN COLLABO-RATION WITH ARMI	COVID-19 DEVELOP-MENT & PRODUC-TION	CELL & GENE THER-APY MANU-FACTURING AND COM-MERCIAL-IZATION – PARTNER-ING TRACK	CELL CUL-TURE & UP-STREAM PROCESS-ING	CELL CUL-TURE AND UPSTREAM PROCESS-ING	EXHIBI-TION HALL CONTENT/ THEATER SHOWCASE	IMPACT OF COVID-19 ON BIO-PROCESS-ING	MANUFAC-TURING STRATEGY & BIOPRO-CESSING 4.0	RECOVERY & PURIFI-CATION	TECHNOLO-GY WORK-SHOP 1	TECHNOLO-GY WORK-SHOP 2	THEATRE SHOWCASE	WORK-SHOP - SBR-1 MANUFAC-TURING: A LEARNING LABORATO-RY (LIMIT-ED TO 30 PARTICI-PANTS)
<b>11:00AM</b>	<p><b>11:00am</b> - ROOM 253C: Leveraging Prior Knowledge for Faster Analytical Method Validation and Transfer</p> <p><b>11:30am</b> - ROOM 253C: Analytical Life Cycle Management and Challenges for Biologic Products</p>	<p><b>11:15am</b> - ROOM 210B: Label-free Cell Selection and Purification</p> <p><b>11:45am</b> - ROOM 210B: Smart and Connected Bioreactor with Wireless Flexible Sensors and Electronics</p>		<p><b>11:45am</b> - ROOM 210A: Panel: Manufacturing and Distribution Strategies for Commercialising Cell &amp; Gene Therapies</p>	<p><b>11:00am</b> - ROOM 253A: Developing a Chemically Defined Cell Culture Medium for the Production of Adeno-As-sociated Virus Vectors Using Suspension HEK293 Cells</p> <p><b>11:30am</b> - ROOM 253A: Iden-tification of hydrox-</p>		<p><b>11:15am</b> - Panel: Tal-ent Acquisition, De-velopment and Retention in Novel Thera-peutics</p>	<p><b>11:00am</b> - ROOM 253B: Rapid Ana-lytical De-velopment of Mono-clonal Anti-bodies for COVID Emergency Use Author-ization</p> <p><b>11:30am</b> - ROOM 253B: Panel Discussion - Ben-efits Gained from Accel-erated Pro-grams on</p>	<p><b>11:00am</b> - ROOM 258C: Bio-Phorum Technology Roadmap-ing Strategy Vision 2.0</p> <p><b>11:30am</b> - ROOM 258C: CMO Quality Oversight Challenges and FDA's Perspec-tive</p>	<p><b>11:00am</b> - ROOM 258AB: Phospholi-pase B-like 2 is Not Re-sponsible for Polysor-bate Degrada-tion in Monoclon-al Antibody Drug Prod-ucts</p> <p><b>11:30am</b> - ROOM 258AB: Polysor-bate, The Good, The Bad and the Ugly</p>				

# SCHEDULE

CONFERENCE DAY 3 - 23/09/2021

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					yproline as a novel co-translational modification during cell culture development			Future of Development Timelines						



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12:00PM	12:00pm - ROOM 253C: On the Importance of Monitoring Both Transfection and Transduction Efficiencies in Cell Therapy Development	12:30pm - Lunch Presentation and Networking Break	12:30pm - Lunch Presentation and Networking Break	12:30pm - Lunch Presentation and Networking Break	12:00pm - ROOM 253A: Appreciating the Importance of Osmolality in Up-stream Processes and it's Impact on AAV Work-flows	12:30pm - Lunch Presentation and Networking Break		12:00pm - ROOM 253B: Scientific Track Presentation	12:00pm - ROOM 258C: Application of Raman Spectroscopy for Real-time Monitoring and Control in Mam-malian Cell Cultures: A case study on auto-mated glu-cose control for CHO cell fed batch cultures	12:00pm - ROOM 258AB: Supporting Manufacturing Process Optimization by Leveraging Consistent Virus Removal Filter Performance Across Process Scales  12:30pm - Lunch Presentation and Net-working				

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										Break				
1:00PM		1:30pm - ROOM 210B: Scaling the Production of Tissues Using 3D Printing	1:25pm - ROOM 253B: Chairperson's Remarks  1:30pm - ROOM 253B: Portals for Collaboration Between FDA Laboratories and the Scientific Community			1:25pm - ROOM 253A: Chairperson's Remarks  1:30pm - ROOM 253A: Challenges of Harvest Depth Filtration for Bispecific Molecules – A Case Study					1:25pm - ROOM 253A: Chairperson's Remarks  1:30pm - ROOM 253A: Challenges of Harvest Depth Filtration for Bispecific Molecules – A Case Study			

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2:00PM		<p>2:00pm - ROOM 210B: Gen- erating Complex Scaffolds and Har- nessing Native Ma- terial Archi- tecture</p> <p>2:30pm - ROOM 210B: De- veloping a scalable process for manufac- turing stem cell-derived β cells</p>	<p>2:00pm - ROOM 253B: Data Integrity for Process and Analyt- ical CMC Studies</p>												

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3:00PM		<p>3:00pm - Networking Refreshment Break</p> <p>3:30pm - ROOM 210B: Maturation Techniques and Bioreactor Culture for Tissue Generation</p>												

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4:00PM	4:35pm - Close of BPI 2021	4:00pm - ROOM 210B: Trends for the Future of Biomanufacturing 4:30pm - End of Day 4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021	4:35pm - Close of BPI 2021

# SESSIONS

DIGITAL - SEPT 28 - 28/09/2021

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## Opening Remarks (LIVE)

11:00am - 11:05am

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## KEYNOTE: Biomanufacturing Challenges and Opportunities in Cell Therapies for Immunology

11:05am - 11:35am

While immuno-oncology cell therapies such as CAR T-cells and natural killer cells hold tremendous potential to treat a wide range of cancers, particularly those that have been refractory to other treatments, the manufacturing science for these therapies lags behind the clinical results. This presentation will provide an overview of current and future immuno-oncology therapies and discuss current and potential approaches for manufacturing including novel bioreactors and manufacturing systems.

### Participants

**Susan Sharfstein** - Professor of Nanobioscience, Suny Polytechnic Institute

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## KEYNOTE: A Collaborative Ecosystem To Accelerate the Commercial Manufacturing of Novel Vaccines and Other Therapeutics

11:40am - 12:10pm

### Participants

**Nandu Deorkar** - Vice President, Avantor

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## Networking Break

12:10pm - 12:30pm

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## Multi-Omics and Bioinformatics in Cell Culture Media Design

12:30pm - 1:00pm  
Bioprocess International

Because current biopharmaceutical process development requires the use of living cell lines with highly specific nutritional and environmental needs, a number of complex challenges must be overcome. Among these is determining the optimal cell culture media formulation.

Successful media optimization depends on understanding data, specifically how each media component influences the cells. Traditionally, these data have been collected using a technique known as spent media analysis. However, the level of detail that can be obtained using spent media analysis is fundamentally restricted. This is true for both understanding the components themselves, as the technique only permits analysis of major metabolites such as glucose and amino acids, and how they are being used. This latter issue arises as the technique can only identify a limited number of the molecules which are taken up or secreted by the cells, rather than the global molecular changes including signaling and metabolic intracellular pathways the components are involved in.

The only way to accelerate the development of next-generation biopharmaceuticals is to leverage next-generation analytical solutions.

This presentation will illustrate the considerable impact of applying a multi-omics analysis—utilizing proteomics and metabolomics—in obtaining a level of detail that is unparalleled in comparison to a spent media analysis approach. In particular, we will highlight how the extra level of granular intracellular detail can enable developers to either gain actionable results in less experimental iterations or, if not less iterations, gain better results from each iteration that they undertake with the ultimate goal of making development and manufacturing more efficient and cost-effective.

### Participants

**Paul Gulde, PhD** - Staff Scientist, Thermo Fisher Scientific

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## Midstream Unit Operations: Unsung Heroes in AAV Process Development

12:30pm - 1:00pm  
Cell & Gene Therapy Manufacturing & Commercialization

### Participants

**Ratish Krishnan** - Associate Director - Cell & Gene Therapy BioProcessing, MilliporeSigma

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## Volume and Agitation Speed Influences the Performance of Recombinant CHO Cells in Spin Tube Bioreactors

1:05pm - 1:35pm  
Bioprocess International

### Participants

**Alan Dickson, Ph.D.** - Professor of Biotechnology, Director, Centre of Excellence in Biopharmaceuticals, University of Manchester

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## Analytics Linked to Process and Critical Quality Attributes for Gene Therapies

1:05pm - 1:35pm  
Cell & Gene Therapy Manufacturing & Commercialization

### Participants

**Lyndi Rice** - Head of QC Viral Vector Analytical, BioMarin

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## Presentation by PRECISION NANOSYSTEMS

1:40pm - 2:10pm  
Bioprocess International

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## Acceleration of AAV manufacturing process development by using fast USP and DSP HPLC analytics

1:40pm - 2:10pm  
Cell & Gene Therapy Manufacturing & Commercialization

### Participants

**Ales Strancar, PhD** - Managing Director, BIA Separations

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## BPI Panel Discussion: Workflows & Technologies to Accelerate Early Stage Development

2:15pm - 2:45pm  
Bioprocess International

### Participants

**Zachary Houle** - Senior Development Specialist, Upstream Process Development, Takeda

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## Speaker Q&A (LIVE)

2:15pm - 2:45pm

Cell & Gene Therapy Manufacturing &  
Commercialization

## Participants

**Ratish Krishnan** - Associate Director - Cell & Gene  
Therapy BioProcessing, MilliporeSigma

**Lyndi Rice** - Head of QC Viral Vector Analytical,  
BioMarin

**Ales Strancar, PhD** - Managing Director, BIA  
Separations

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<b>11:00AM</b>	<p><b>11:00am</b> - Opening Remarks (LIVE)</p> <p><b>11:05am</b> - KEYNOTE: Biomanufacturing Challenges and Opportunities in Cell Therapies for Immuno-oncology</p> <p><b>11:40am</b> - KEYNOTE: A Collaborative Ecosystem To Accelerate the Commercial Manufacturing of Novel Vaccines and Other Therapeutics</p>	<p><b>11:00am</b> - Opening Remarks (LIVE)</p> <p><b>11:05am</b> - KEYNOTE: Biomanufacturing Challenges and Opportunities in Cell Therapies for Immuno-oncology</p> <p><b>11:40am</b> - KEYNOTE: A Collaborative Ecosystem To Accelerate the Commercial Manufacturing of Novel Vaccines and Other Therapeutics</p>
<b>12:00PM</b>	<p><b>12:10pm</b> - Networking Break</p> <p><b>12:30pm</b> - Multi-Omics and Bioinformatics in Cell Culture Media Design</p>	<p><b>12:10pm</b> - Networking Break</p> <p><b>12:30pm</b> - Midstream Unit Operations: Unsung Heroes in AAV Process Development</p>
<b>1:00PM</b>	<p><b>1:05pm</b> - Volume and Agitation Speed Influences the Performance of Recombinant CHO Cells in Spin Tube Bioreactors</p> <p><b>1:40pm</b> - Presentation by PRECISION NANOSYSTEMS</p>	<p><b>1:05pm</b> - Analytics Linked to Process and Critical Quality Attributes for Gene Therapies</p> <p><b>1:40pm</b> - Acceleration of AAV manufacturing process development by using fast USP and DSP HPLC analytics</p>
<b>2:00PM</b>	<p><b>2:15pm</b> - BPI Panel Discussion: Workflows &amp; Technologies to Accelerate Early Stage Development</p>	<p><b>2:15pm</b> - Speaker Q&amp;A (LIVE)</p>



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## Opening Remarks (LIVE)

11:00am - 11:05am

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## KEYNOTE: Advances in Gene Therapy Intensification and Manufacturing Economics Optimization

11:05am - 11:35am

### Participants

**René Gantier** - Senior Director R&D, Advanced Bioprocess Applications, Repligen

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## Panel Discussion: Overcoming Downstream Challenges for Emerging Modalities

11:40am - 12:10pm

### Participants

**Pranav Vengsarkar** - Sr. Research Scientist, Avantor

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## Networking Break

12:10pm - 12:30pm

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## Process Intensification and Customized CMC Strategy for Recombinant Protein

12:30pm - 1:00pm  
Bioprocess International

Drug development has historically been a time, labor, and money-intensive endeavor where ultimate success is the exception, rather than the rule. This is acutely apparent in the biologics space where the time it takes to manufacture a lead molecule to support first-in-human clinical trials using traditional cell culture expression systems is often measured in years rather than months, with product costs for Phase 1 trials averaging \$5MM or more. This presentation will describe the FastPharming system developed by iBio and its inherent benefits in terms of speed, cost, scalability, and sustainability. Using data associated with the current FastPharming platform and considering the opportunities associated with the newly designed FastPharming NextGen platform, a compelling case will be made for why the time is right for FastPharming to take its place as the platform of choice for the next generation of protein therapeutics.

### Participants

**Leon Song** - Senior BD Director, GenScript ProBio

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## AAV manufacturing with stable producer cells for industrial scale vector production

12:30pm - 1:00pm  
Cell & Gene Therapy Manufacturing & Commercialization

### Participants

**Silke Wissing** - CSO, CEVEC

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## Evaluation of a Next Gen Downstream Approach to Improve Overall Manufacturing Process Intensity

1:05pm - 1:35pm  
Bioprocess International

### Participants

**Aaron Almeida** - Manager, Manufacturing Process Optimization, Catalent Biologics

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## Raw Materials: BOMs, Risks & Securing Supply

1:05pm - 1:35pm  
Cell & Gene Therapy Manufacturing & Commercialization

### Participants

**Tom Walls** - Global Planning and Logistics Lead, Spark Therapeutics

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## Understanding Monoclonal Antibody Aggregate Behaviour Impacting Chromatographic Process Efficiency

1:40pm - 2:10pm  
Bioprocess International

### Participants

**Courtney O'Dell, MS** - Senior Scientist, Avantor

**Suman McLinden** - Senior Scientist, Avantor

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## Approaches for Allo CART

1:40pm - 2:10pm  
Cell & Gene Therapy Manufacturing & Commercialization

### Participants

**Sarah Snykers** - Cell Therapy Manufacturing Director, Celyad

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## TBD

2:15pm - 2:45pm  
Bioprocess International

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## Speaker Q&A (LIVE)

2:15pm - 2:45pm  
Cell & Gene Therapy Manufacturing & Commercialization

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12:00PM	<p>12:10pm - Networking Break</p> <p>12:30pm - Process Intensification and Customized CMC Strategy for Recombinant Protein</p>	<p>12:10pm - Networking Break</p> <p>12:30pm - AAV manufacturing with stable producer cells for industrial scale vector production</p>
1:00PM	<p>1:05pm - Evaluation of a Next Gen Downstream Approach to Improve Overall Manufacturing Process Intensity</p> <p>1:40pm - Understanding Monoclonal Antibody Aggregate Behaviour Impacting Chromatographic Process Efficiency</p>	<p>1:05pm - Raw Materials: BOMs, Risks &amp; Securing Supply</p> <p>1:40pm - Approaches for Allo CART</p>
2:00PM	<p>2:15pm - TBD</p>	<p>2:15pm - Speaker Q&amp;A (LIVE)</p>

# SESSIONS

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## Opening Remarks (LIVE)

11:00am - 11:05am

## KEYNOTE by Miguel Forte, CEO, Bone Therapeutics, Belgium

11:05am - 11:35am

### Participants

**Miguel Forte** - Chief Executive Officer, Bone Therapeutics

## KEYNOTE

11:40am - 12:10pm

## Networking Break

12:10pm - 12:30pm

## Entering first-in-human clinical trials: considerations for a robust regulatory CMC package

12:30pm - 1:00pm  
Bioprocess International

When you enter the clinical trial stage of your molecule's development, you must prepare a dossier to support conducting the clinical research. A critical component of this dossier is the package of documentation that supports the chemistry, manufacturing, and controls (CMC) of your molecule. A robust CMC package provides health authorities with the information to assess the quality of material entering clinical trials. Inadequate CMC supportive evidence or insufficient detail can delay the go-ahead to enter the clinic. At the same time, unnecessary granularity can impact the lifecycle management of the dossier.

Join us to learn how to develop a robust first-in-human (FIH) regulatory CMC package for recombinant biological molecules by integrating the following activities into your project plan.

- Progressively developing knowledge of the molecule's critical quality attributes to justify the manufacturing and control strategy
- Planning for continuing development
- Identifying opportunities to enhance with scientific advice

### Participants

**Daniela Decina** - Senior Director, Regulatory Affairs, Thermo Fisher Scientific

**Michele Duggan** - Senior Manager, North America Regulatory Affairs, Thermo Fisher Scientific

## State of the Industry Webcast

12:30pm - 1:25pm  
Cell & Gene Therapy

Our BioProcess Insider editorial team sits down with Joshua Speidel, PhD, Partner, Latham Biopharm Group, Patrick Lucy, President and CEO, Lykan Biosciences, and Amélie Boulais, Head of Market Entry Strategy, Virus Based Therapeutics at Sartorius, to reflect on how the quarterly movements of the wider pharma industry are affecting the biomanufacturing space. Through the analysis of global events, recent deal making, and regulatory and technological advancements, we look to determine the factors driving or squeezing production and pre-empt upcoming trends and concerns facing our sector.

## Building a high throughput 2D-HPLC method to support early-stage AAV process development

1:05pm - 1:35pm  
Bioprocess International

Development of a robust process for AAV manufacturing is critical for gene therapy product quality and patient safety. Optimizing process performance often requires extensive purification and analytical supports to understand process yield and critical product quality attributes, which can limit the early-stage process development due to required sample volumes and insufficient assay throughput. We developed a two-dimensional HPLC (2D-HPLC) method that leverages the Beer-Lambert law and extinction coefficients to measure AAV genome titer and full/empty capsid ratios of process intermediates. This 2D-HPLC method enables process monitoring both for upstream and downstream process via a rapid, at-line measurement without exhausting purification and analytical support resources.

### Participants

**Xiaotong Fu, PhD, Remote** - Live with Q & A - Sr. Engineer, Biogen

## Presentation by Benchling

1:40pm - 2:10pm  
Bioprocess International

### Participants

**Kate Quigley** - Product Marketing Lead, Benchling

## Quality by Design Approach (QbD) to Fill-Finish Process Development Studies to Support Scale-Up and Tech Transfer for GMP Manufacturing

2:15pm - 2:45pm  
Bioprocess International

Here, we take a QbD approach at designing a comprehensive set of studies for risk assessment and defining process parameters of critical fill-finish unit operations in preparation for GMP manufacturing of an internal mAb drug product. Careful end-to-end mapping of DS to DP manufacturing processes enabled de-risking of freeze-thaw, contact material compatibility, mixing, peristaltic pumping robustness, and filtration. The results from our studies show that there is a low risk of physico-chemical instability or negative impact on product quality after processing at the selected manufacturing site.

### Participants

**Kelvin Rembert** - Scientist, Sanofi

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<b>12:00PM</b>	<b>12:10pm</b> - Networking Break <b>12:30pm</b> - Entering first-in-human clinical trials: considerations for a robust regulatory CMC package	<b>12:10pm</b> - Networking Break <b>12:30pm</b> - State of the Industry Webcast
<b>1:00PM</b>	<b>1:05pm</b> - Building a high throughput 2D-HPLC method to support early-stage AAV process development <b>1:40pm</b> - Presentation by Benchling	
<b>2:00PM</b>	<b>2:15pm</b> - Quality by Design Approach (QbD) to Fill-Finish Process Development Studies to Support Scale-Up and Tech Transfer for GMP Manufacturing	